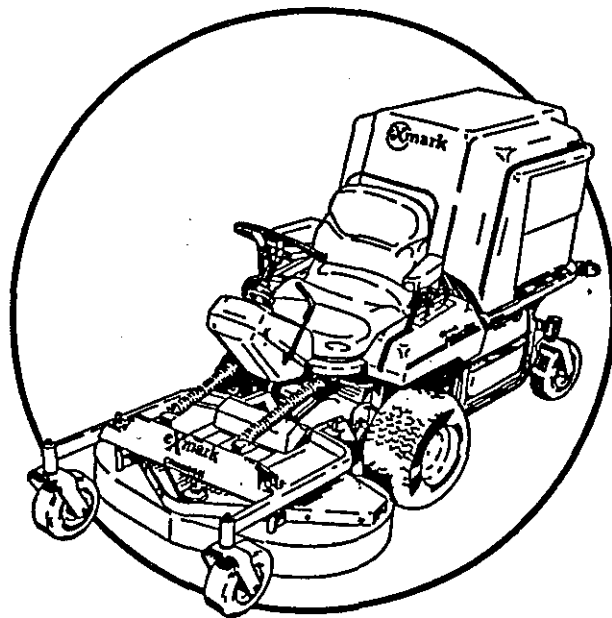




explorer 1800



Parts Manual

CONGRATULATIONS on the purchase of your new Exmark mower. This product has been carefully designed and manufactured to give you a maximum amount of dependability and years of trouble-free operation.

If you need to order replacement parts from your dealer, please furnish the serial number and model number from your mower, as well as the part number and description of the part you need.

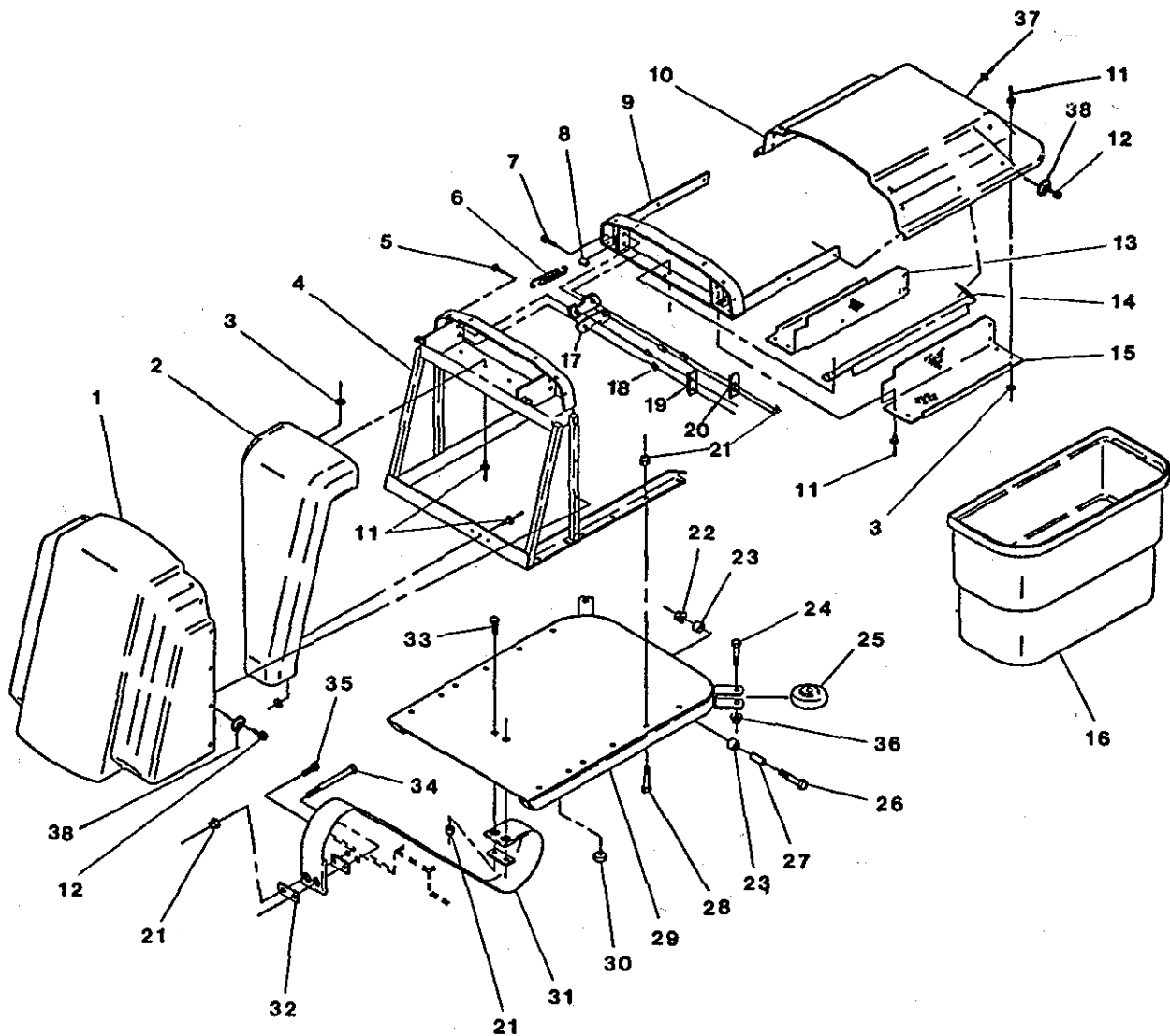
For your convenience, we have provided this space for you to record the model and serial number from your mower. Please read this booklet and keep handy for all operators and servicemen.

MODEL NO. _____

SERIAL NO. _____

DATE PURCHASED _____

PURCHASED FROM _____



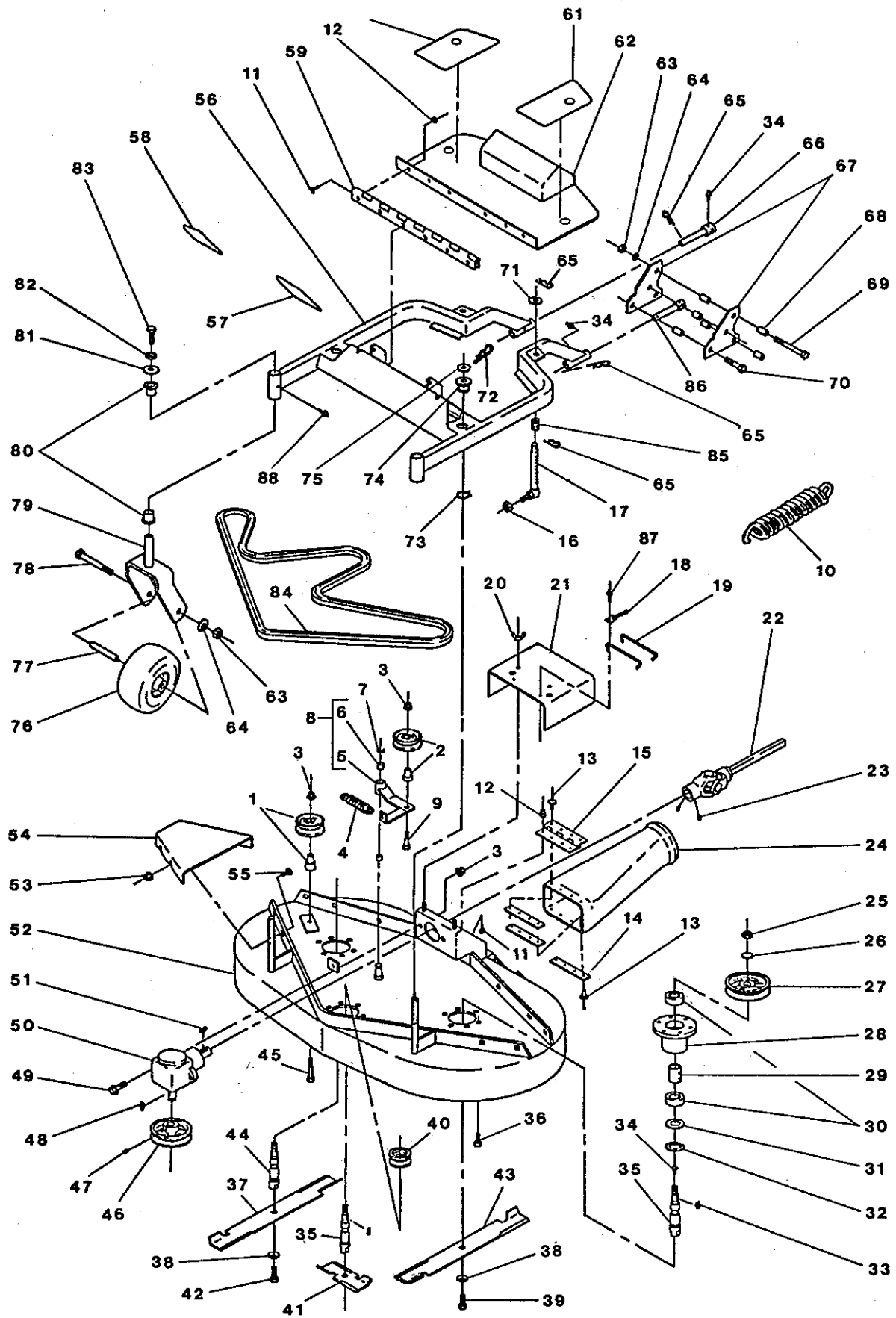
GRASS CATCHER

KEY PART # QTY. DESCRIPTION

1.....	513674.....	1.....	Front - Grass Catcher
2.....	512784.....	1.....	Chute Sub Assy. - Grass Catcher
	513595.....	1.....	Chute - Grass Catcher
	513777.....	1.....	Deflector - Grass Chute
			(Not Shown)
3.....	805507.....	15.....	Std. Flat Washer for 3/16 Pop Rivet
4.....	512612.....	1.....	Grass Catcher Frame Widmt.
5.....	800254.....	6.....	1/4 - 20 UNC x 1 Hex Head Cpscr. Gr.5
6.....	513608.....	2.....	Spring - Catcher Lid
7.....	800258.....	2.....	1/4 - 20 UNC x 2 Hex Head Cpscr. Gr.5
8.....	513669.....	2.....	Bushing - Lid Spring
9.....	512623.....	1.....	Frame Widmt. - Rear Hinge
10.....	513675.....	1.....	Top - Grass Catcher
11.....	803012.....	21.....	3/16 x 3/8 Max Grip Pop Rivet
12.....	803036.....	20.....	#12 - 24 x 3/4 Hex Washer Hd. Thd. Cutting Screw
13.....	513616.....	1.....	Screen - Perforated - RH
14.....	513670.....	1.....	Guard - Tub Seam
15.....	513614.....	1.....	Screen - Perforated - LH
16.....	513594.....	2.....	Grass Tub
17.....	513610.....	4.....	Link - Hinge
18.....	513664.....	8.....	Bushing - Shackle
19.....	513782.....	2.....	Strap - Hinge Bolt - Front

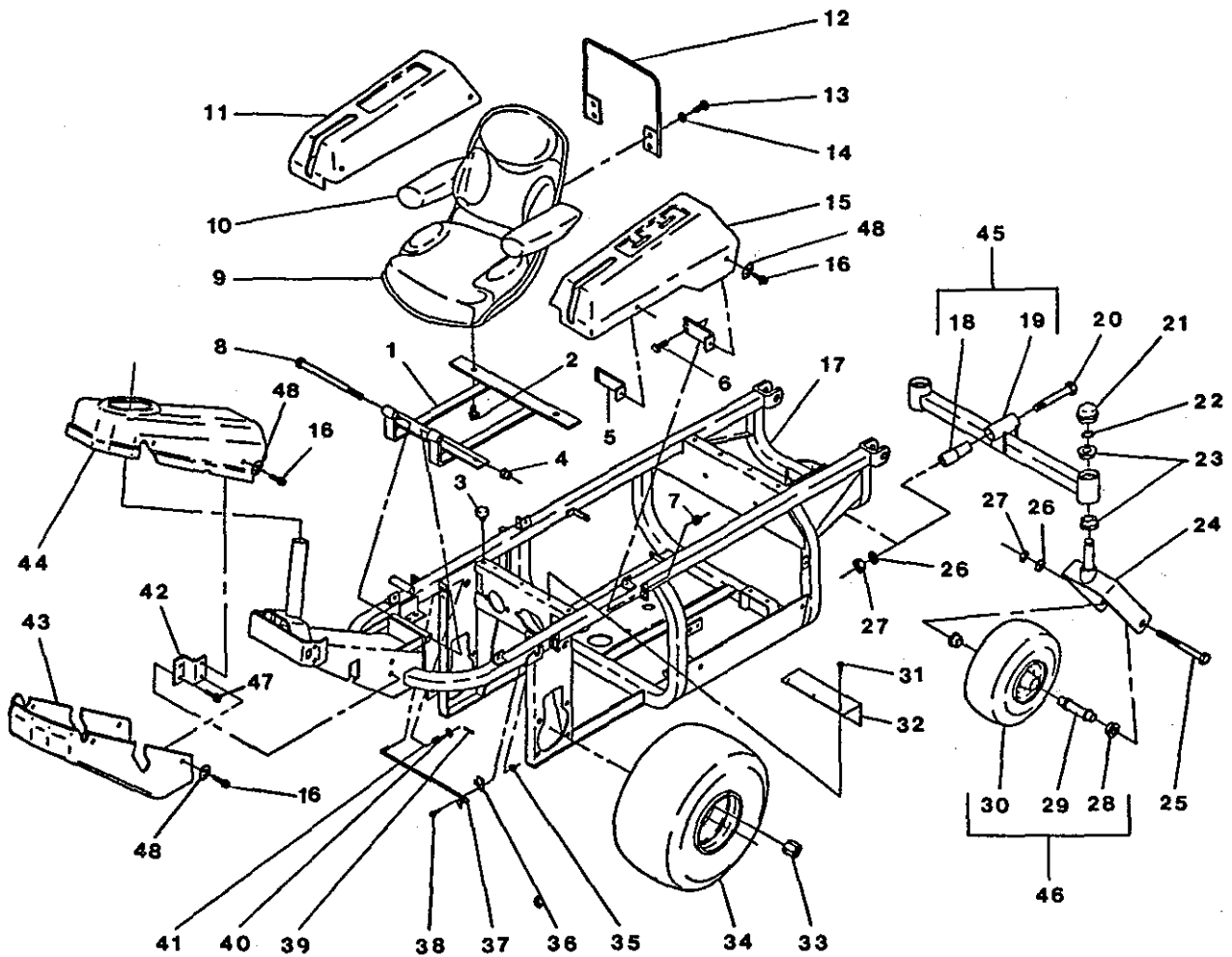
KEY PART # QTY. DESCRIPTION

20.....	513780.....	2.....	Strap - Hinge Bolt - Rear
21.....	804255.....	24.....	1/4 - 20 UNC Hex Nylock Nut
22.....	809007.....	2.....	3/8 - 16 UNC Whizlock Nut
23.....	513034.....	4.....	Bearing - DU
24.....	800298.....	2.....	3/8 - 16 UNC x 2 - 1/2 Hex Head Cpscr. Gr.5 (Pltd.)
25.....	513407.....	2.....	Wheel - Rubber Bumper
26.....	800300.....	2.....	3/8 - 16 UNC x 3 Hex Head Cpscr. Gr.5
27.....	513385.....	2.....	Bushing - Box Pivot
28.....	800258.....	12.....	1/4 - 20 UNC x 2 Hex Hd. Cpscr.
29.....	512603.....	1.....	Lift Frame Widmt.
30.....	513291.....	2.....	Bumper
31.....	513503.....	1.....	Strap - Box Restraint
32.....	513502.....	3.....	Clamp - Strap
33.....	807514.....	2.....	1/4 - 20 UNC x 1 Carriage Bolt
34.....	800267.....	1.....	1/4 - 20 UNC x 5 - 1/2 Hex Head Cpscr. Gr.5
35.....	800255.....	1.....	1/4 - 20 UNC x 1 - 1/4 Hex Head Cpscr. Gr.5
36.....	804257.....	2.....	3/8 - 16 UNC Hex Nylock Nut (Pltd.)
37.....	803010.....	4.....	3/16 x 1/4 Max Grip Pop Rivet
38.....	805254.....	20.....	#12 Std. Flat Washer



MOWER DECK AND SUPPORT

KEY	PART #	QTY.	DESCRIPTION	KEY	PART #	QTY.	DESCRIPTION
1.....	512805.....	1.....	Idler & Bushing Kit	46.....	513642.....	1.....	Sheave 5.95 O.D.
2.....	512806.....	1.....	Idler & Bushing Kit	47.....	803310.....	1.....	Set Screw - 5/16-18 x 3/8 Knurled Cup Point
3.....	809007.....	4.....	3/8-16 UNC Whizlock Nut	48.....	807009.....	1.....	#9 Woodruff Key 3/16 x 3/4
4.....	513308.....	1.....	Spring - Deck Idler	49.....	803016.....	2.....	3/8-16 UNC x 1 Whzik. Bolt Gr.5
5.....	512359.....	1.....	Idler Widm't. - Deck Drive	50.....	513635.....	1.....	Gearbox - Mower Deck
6.....	513034.....	2.....	Bearing - DU	51.....	807005.....	1.....	#6 Woodruff Key 5/32 x 5/8
7.....	808500.....	1.....	E-Ring	52.....	512250.....	1.....	Deck Widm't.
8.....	512802.....	1.....	Idler Arm - Brg Sub Assy.	53.....	809001.....	8.....	5/16-18 UNC Whizlock Nut
9.....	800294.....	1.....	3/8-16 UNC x 1.50 Hex Head Cpscr. (Pltd.)	54.....	513431.....	2.....	Guard - Belt
10.....	513596.....	2.....	Deck Support Spring	55.....	807503.....	8.....	5/16-18 UNC x 3/4 Carriage Bolt Gr.5
11.....	801039.....	16.....	#10-24 x 5/8 Pan Head Std. Machine Screw	56.....	512417.....	1.....	Support Widm't. - Deck
12.....	804252.....	16.....	#10-24 Hex Nyloc Nut	57.....	513680.....	1.....	Pad - Anti Skid Upper LH
13.....	803012.....	8.....	3/16 x 3/8 Pop Rivet	58.....	513679.....	1.....	Pad - Anti Skid Upper RH
14.....	513429.....	3.....	Stiffener - Discharge Chute	59.....	513413.....	1.....	Hinge - Floor Pan
15.....	513436.....	1.....	Hinge - Discharge Chute	60.....	513681.....	1.....	Pad - Anti Skid Lower RH
16.....	803031.....	2.....	3/8-24 UNF Torque Nut	61.....	513682.....	1.....	Pad - Anti Skid Lower LH
17.....	513528.....	2.....	Link - Rear Deck Support	62.....	512419.....	1.....	Floor Pan Widm't - Deck
18.....	513690.....	2.....	Clip - Deck Hold-up Rod	63.....	804509.....	10.....	1/2-13 UNC Hex Nut
19.....	513630.....	2.....	Deck Hold-up Rod	64.....	805008.....	10.....	1/2 Reg. Spring Lockwasher
20.....	803014.....	2.....	5/16-18 UNC Forged Steel Wing Nut	65.....	806006.....	6.....	5/8 Hair Pin Clip
21.....	513421.....	1.....	Guard - PTO	66.....	513424.....	1.....	Pivot - Mounting RH
22.....	513196.....	1.....	PTO Shaft - Shaft Half	67.....	513342.....	4.....	Bracket - Deck Pivot
23.....	803321.....	2.....	3/8-16 UNC x 3/8 Skt. Head Knurled Cup Point Set Scr.	68.....	513315.....	12.....	Spacer - Pivot Mounting
24.....	513046.....	1.....	Tube - Discharge Extension	69.....	800332.....	4.....	1/2-13 UNC x 5-1/2 Hex Head Cpscrw. Gr.5
	512710.....	1.....	Discharge Tube Sub Ass'y.	70.....	800333.....	4.....	1/2-13 UNC x 2-1/2 Hex Head Cpscr. Gr.5
25.....	804510.....	3.....	5/8-18 UNF Hex Nut (Pltd.)	71.....	805267.....	2.....	5/8 SAE Flat Washer
26.....	513208.....	3.....	Spring - Disk	72.....	806007.....	2.....	7/8 Hair Pin Clip
27.....	513207.....	2.....	Sheave - Blade Drive	73.....	808507.....	2.....	Ring - Retaining
28.....	513186.....	3.....	Housing - Bearing	74.....	513336.....	2.....	Bushing - Deck Support
29.....	513188.....	3.....	Spacer - Bearing	75.....	513338.....	2.....	Washer
30.....	303057.....	6.....	Bearing - Ball	76.....	513648.....	2.....	Wheel & Tire Ass'y. 9 x 3.50-4
31.....	513193.....	3.....	Seal - Mechanical Dust		513807.....	2.....	Wheel
32.....	808506.....	3.....	Ring - Retaining		513808.....	2.....	Tire 9 x 3.50-4
33.....	807006.....	3.....	#61 Woodruff Key		513809.....	2.....	Bearing
34.....	811006.....	7.....	Ftng. Grease 1/4-28 Strght.		513810.....	4.....	Bushing
35.....	513190.....	2.....	Spindle - Blade RH	77.....	513547.....	2.....	Spacer - Front Caster
36.....	809027.....	18.....	Screw - 3/8-16 UNC x 3/4 Hx. Wshr. Hd. Taptite Thrd. Frmg.	78.....	800334.....	2.....	1/2-13 UNC x 6 Hex Head Cpscrw. Gr.5
37.....	513263.....	1.....	22" Blade - Mower LH	79.....	512549.....	2.....	Caster Widm't. - Front
38.....	513435.....	3.....	Washer - Spring Disc. 1/2	80.....	303044.....	4.....	Bearing - Flanged
39.....	800531.....	2.....	1/2-20 UNF x 1 Hex Head Cpscr. Gr.5	81.....	373034.....	2.....	Swivel Washer
40.....	513192.....	1.....	Sheave - Blade Drive	82.....	805006.....	2.....	3/8 Heavy Spring Lockwasher
41.....	513264.....	1.....	7" Blade - Mower	83.....	800292.....	2.....	3/8-16 UNC x 1 Gr.5 Hex Head Cpscr.
42.....	800532.....	1.....	1/2-20 UNF LH x 1 Hex Head Cpscr. Gr.5	84.....	513307.....	1.....	Belt - Deck Drive (44" Deck)
43.....	513262.....	1.....	22" Blade - Mower RH	85.....	373054.....	2.....	Spring
44.....	513189.....	1.....	Spindle - Blade LH	86.....	513313.....	1.....	Pivot - Mounting LH
45.....	800296.....	1.....	3/8-16 UNC x 2 Hex Head Cpscr. Gr.5	87.....	803010.....	2.....	3/16 x 1/4 Max Grip Pop Rivet
				88.....	811001.....	2.....	Grease Ftng. - 1/8-27 Straight



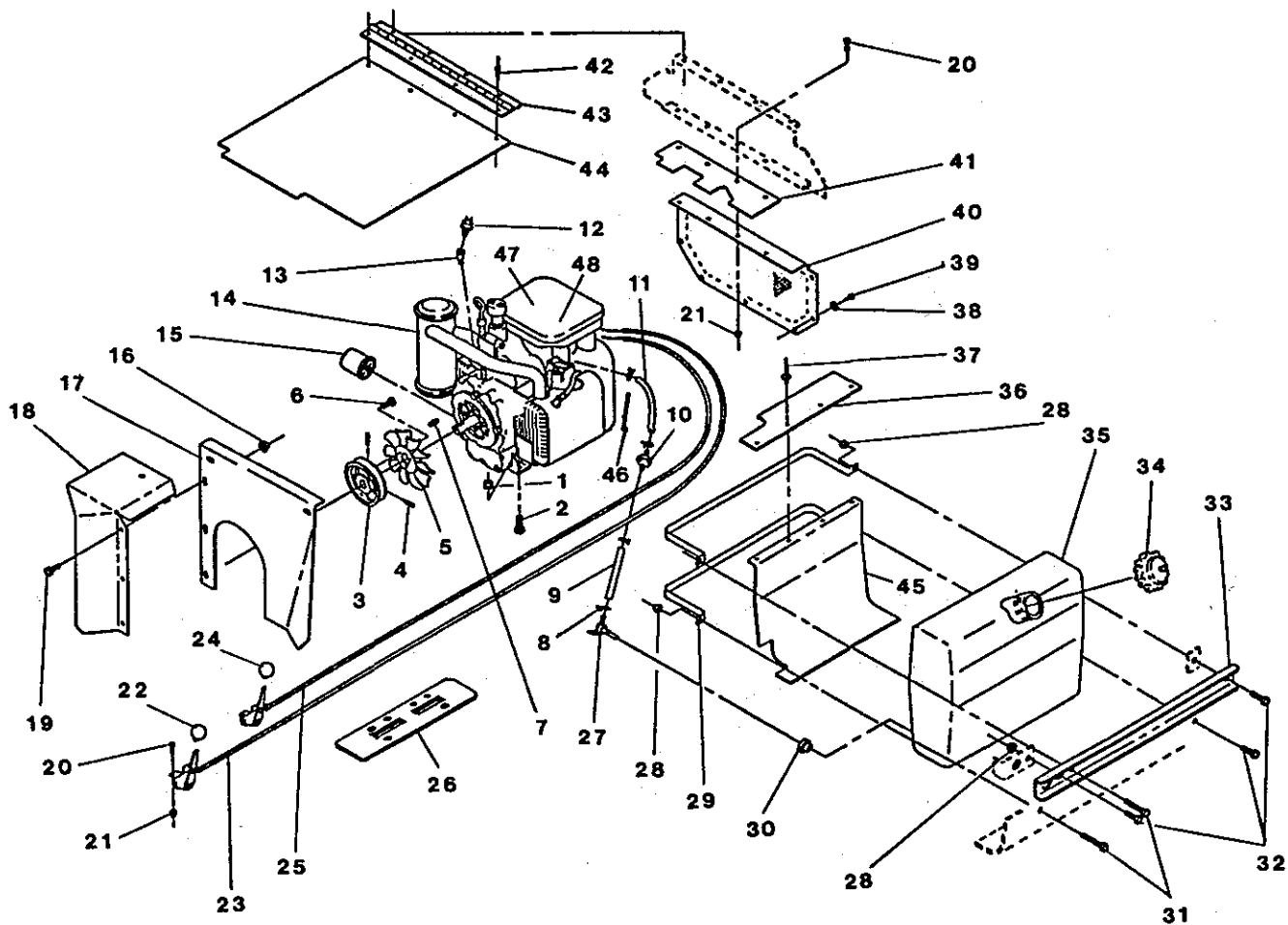
MAIN FRAME GROUP

KEY PART # QTY. DESCRIPTION

1.....512634.....	1.....	Seat Mount Widmt.
2.....803032.....	4.....	5/16 - 18 UNC x 3/4 Whizlock Bolt Gr.5
3.....513291.....	2.....	Bumper - Seat
4.....804257.....	1.....	3/8 - 16 UNC Hex Nyloc Nut
5.....513175.....	4.....	Support - Fender
6.....800271.....	8.....	5/16 - 18 UNC x 3/4 Hex Head Cpscr. Gr.5
7.....809001.....	8.....	5/16 - 18 UNC Whizlock Nut
8.....800308.....	1.....	3/8 - 16 UNC x 8 Hex Head Cpscr. Gr.5
9.....513147.....	1.....	Seat
10.....513149.....	2.....	Arm Rests (Optional)
11.....513677.....	1.....	Fender - RH
12.....512701.....	1.....	Seat Lift Bar Widmt.
13.....800290.....	4.....	3/8 - 16 UNC x 3/4 Hex Head Cpscr. Gr.5
14.....805006.....	4.....	3/8 Heavy Spring Lockwasher
15.....513676.....	1.....	Fender - LH
16.....803036.....	16.....	#12 - 24 x 3/4 Hex Wshr. Hd. Thd. Cutting Screw
17.....512694.....	1.....	Main Frame Widmt.
18.....513086.....	1.....	Bushing - Pivot
19.....512651.....	1.....	Beam Widmt. - Caster
20.....800331.....	1.....	1/2 - 13 UNC x 5 Hex Head Cpscr. Gr.5
21.....513649.....	2.....	Cap - Grease
22.....808508.....	2.....	Ring - Retaining
23.....513104.....	4.....	Bearing Ball
24.....512653.....	2.....	Caster Widmt.
25.....800836.....	2.....	1/2 - 13 UNC x 6 - 1/2 Hex Head Cpscr. Gr.5

KEY PART # QTY. DESCRIPTION

26.....805008.....	3.....	1/2 Reg Spring Lockwasher
27.....804509.....	3.....	1/2 - 13 UNC Hex Nut
28.....513009.....	4.....	Wheel Bearing
29.....512001.....	2.....	Wheel Spacer Weldmt.
30.....513058.....	2.....	Wheel & Tire Assy. 11 x 4.00 - 5
	2.....	Wheel
	2.....	Tire 11 x 4.00 - 5
31.....802002.....	3.....	#10 - 32 UNF x 1/2 Hex Head Std. Self Tapping Screw
32.....513735.....	1.....	Shield - Pump Belt
33.....513011.....	8.....	1/2 - 20 Wheel Nut
34.....513008.....	2.....	Wheel & Tire Assy. 18 x 8.50 - 8
	2.....	Wheel
	2.....	Tire 18 x 8.50 - 8
35.....804252.....	1.....	#10 - 24 UNC Hex Nylock Nut
36.....513639.....	1.....	Clip - Seat Holdup Rod
37.....513684.....	1.....	Rod - Seat Holdup
38.....801039.....	1.....	#10 - 24 UNC x 5/8 Pan Head Std. Mach. Screw
39.....806753.....	1.....	3/32 x 1/2 Cotter Pin
40.....805256.....	1.....	1/4 Std. Flat Washer
41.....513641.....	1.....	Spring - Seat Holdup Rod
42.....513692.....	2.....	Mount Tab - Console
43.....513686.....	1.....	Console - Steering Bottom
44.....513685.....	1.....	Console - Steering Top
45.....512708.....	1.....	Caster Beam & Bushing Assy.
46.....512373.....	2.....	Caster Wheel Sub Assy.
47.....802001.....	4.....	#12 - 24 x 1/2 Hex Slot Head Thd. Cutting Screw
48.....805254.....	16.....	#12 Std. Flat Washer



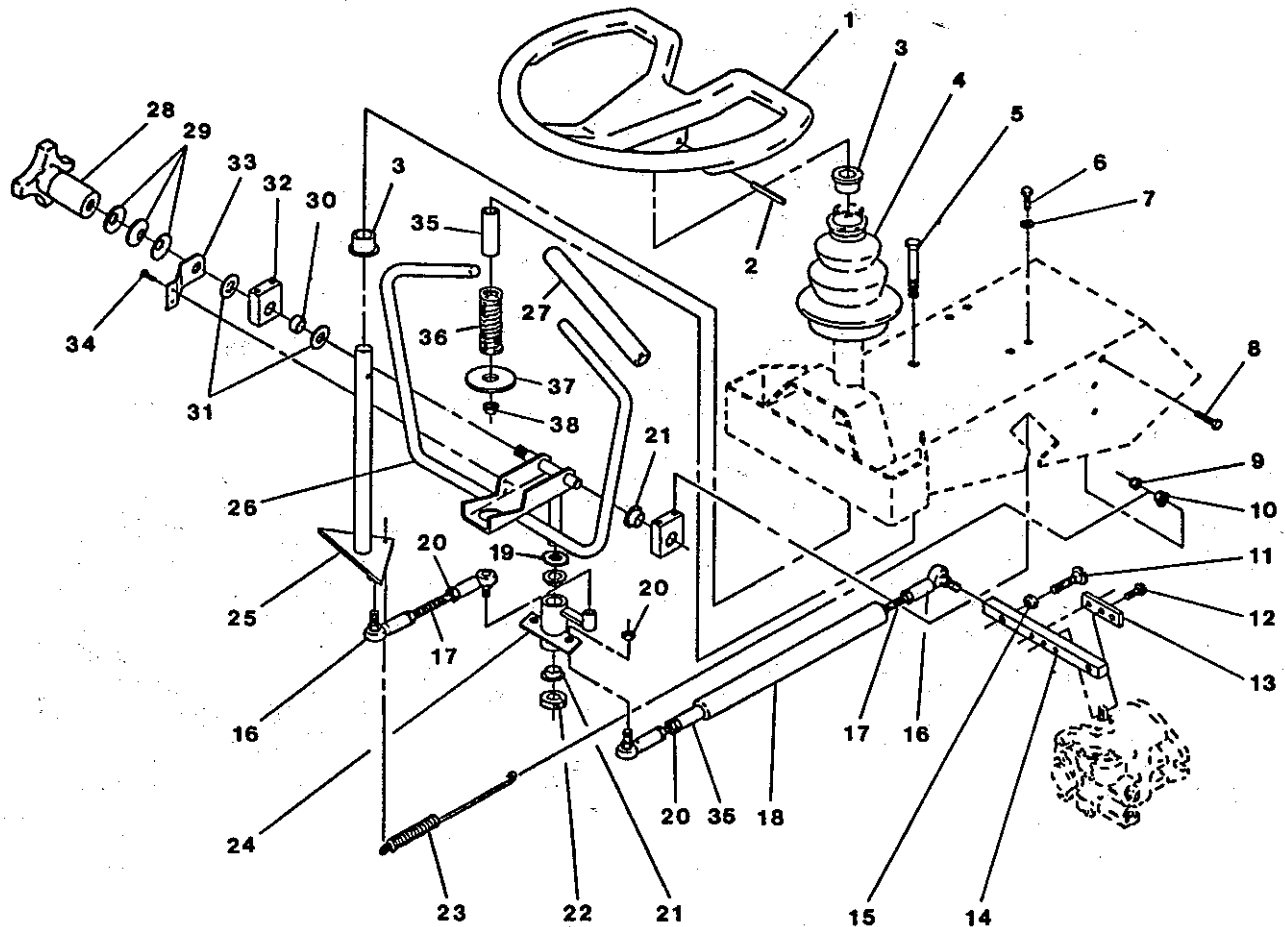
ENGINE COMPARTMENT

KEY PART # QTY. DESCRIPTION

1.....809007.....	4.....	3/8 - 16 UNC Whizlock Nut
2.....800292.....	4.....	3/8 - 16 UNC x 1 Hex Head Cpscr. Gr.5
3.....513040.....	1.....	Sheave 5.95 O.D. (B Belt)
4.....803022.....	2.....	5/16 - 18 UNC x 5/8 Sq. Hd. Cup Pt. StScr.
5.....513697.....	1.....	Fan - Belt Cooling
6.....800251.....	3.....	1/4 - 20 UNC x 5/8 Hex Head Cpscr. Gr.5 (Pltd.)
7.....807263.....	1.....	1/4 Sq. x 1 - 1/4 Machine Key
8.....303077.....	4.....	Clamp - Gas Line
9.....303022.....	1.....	Fuel Line
10.....303197.....	1.....	Filter - Fuel Line
11.....513581.....	1.....	Fuel Line
12.....513375.....	1.....	Switch - Oil Pressure
13.....513578.....	1.....	Elbow - 45 Street (1/8 NPT)
14.....	1.....	Engine - 18 HP Twin Cyl.
15.....	1.....	Oil Filter - Kohler #52-050-02
16.....809012.....	6.....	1/4 - 20 UNC Whizlock Nut
17.....513636.....	1.....	Heat Shield - Front
18.....513637.....	1.....	Heat Shield - RH
19.....800251.....	6.....	1/4 - 20 UNC x 5/8 Hex Head Cpscr. Gr.5
20.....801039.....	10.....	#10 - 24 UNC x 5/8 Pan Head Std. Mach. Screw
21.....804252.....	10.....	#10 - 24 UNC Hex Nylock Nut
22.....513592.....	1.....	Knob - Red Ball
23.....513524.....	1.....	Throttle Cable
24.....513593.....	1.....	Knob - Black Ball

KEY PART # QTY. DESCRIPTION

25.....513525.....	1.....	Choke Cable
26.....513764.....	1.....	Plate - LH Fender
27.....513646.....	1.....	Valve - Fuel Shut-off
28.....804255.....	5.....	1/4 - 20 UNC Hex Nylock Nut
29.....513647.....	2.....	Strap - Fuel Tank Mounting
30.....513645.....	1.....	Bushing - Fuel Tank
31.....800009.....	2.....	1/4 - 20 UNC x 2 - 1/2 Hex Head Tap Bolt Gr.5
32.....800252.....	3.....	1/4 - 20 UNC x 3/4 Hex Head Cpscr. Gr.5
33.....513601.....	1.....	Channel - Tank Mount
34.....513508.....	1.....	Cap - Fuel Tank
35.....513243.....	1.....	Tank - Fuel
36.....513643.....	1.....	Baffle - Engine LH
37.....803035.....	4.....	Pop Rivet 3/16 x .250 Max Grip Lg. Hd. Al Riv/Al Mandrel
38.....805252.....	7.....	#10 Std. Flat Washer
39.....802002.....	7.....	#10 - 32 UNF x 1/2 Hex Head Std. Self Tapping Screw
40.....513142.....	1.....	Baffle - Engine Air
41.....513644.....	1.....	Baffle - Engine Rear
42.....803010.....	8.....	3/16 x 1/4 Max Grip Pop Rivet
43.....513462.....	1.....	Hinge - Engine Cover
44.....513461.....	1.....	Cover - Engine
45.....513544.....	1.....	Support - Fuel Tank Side
46.....303287.....	1.....	Plastic Tie - Small
47.....	1.....	Air Filter - Kohler #47-083-01
48.....	1.....	Foam Precleaner - Kohler #52-083-01



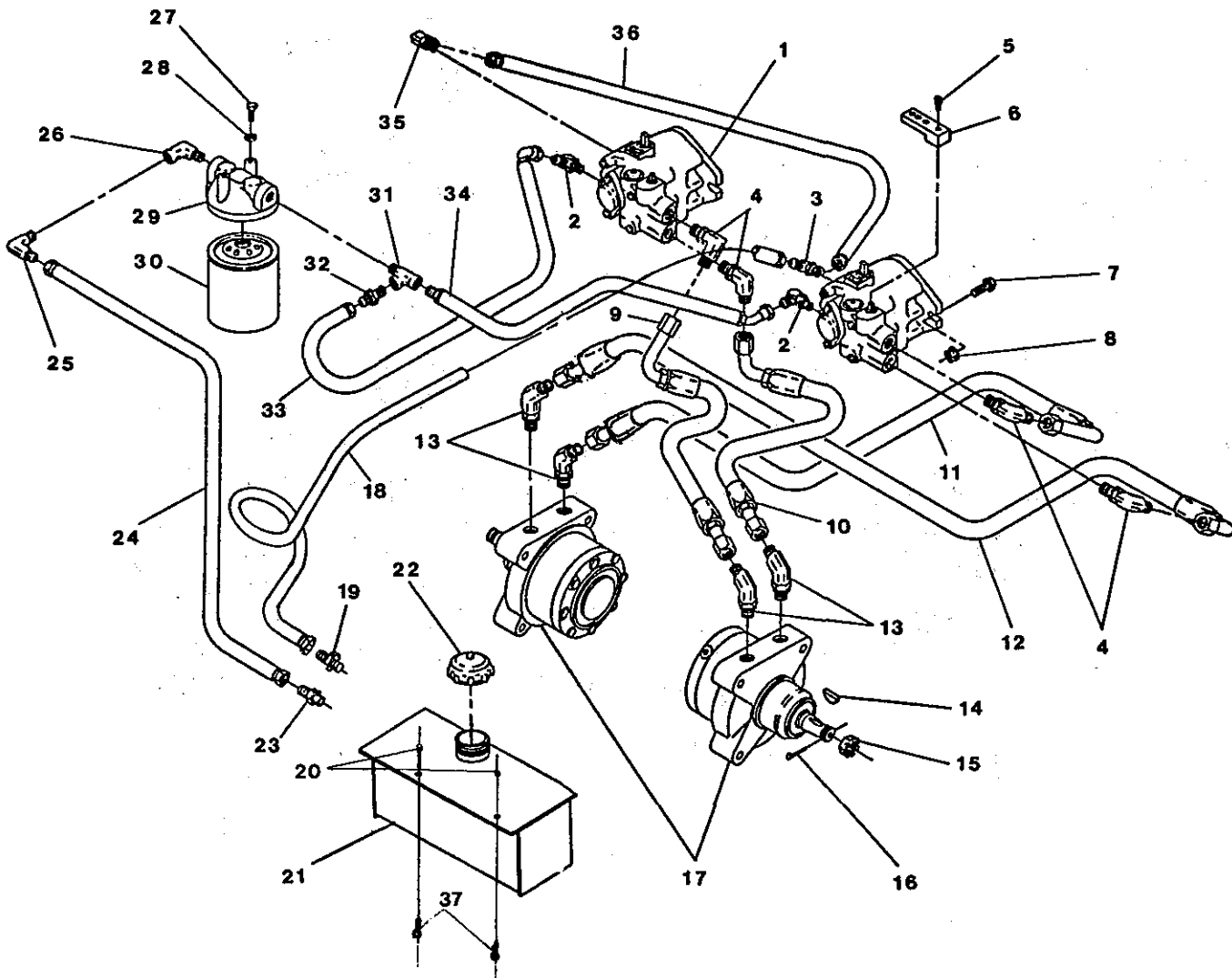
STEERING AND MOTION CONTROLS

KEY PART # QTY. DESCRIPTION

1.....513201.....	1.....	Steering Wheel
2.....806338.....	1.....	1/4 x 2-1/4 Roll Pin
3.....513157.....	2.....	Bearing - Steering
4.....513688.....	1.....	Boot - Steering Column
5.....800277.....	1.....	5/16-18 UNC x 2 Hex Head Cpscr. Gr.5
6.....800251.....	4.....	1/4-20 UNC x 5/8 Hex Head Cpscr. Gr.5
7.....805004.....	4.....	1/4 Heavy Spring Lockwasher
8.....800254.....	1.....	1/4-20 UNC x 1 Hex Head Cpscr. Gr.5
9.....804255.....	1.....	1/4-20 UNC Hex Nylock Nut
10.....809012.....	1.....	1/4-20 UNC Whizlock Nut
11.....807504.....	4.....	1/4-20 UNC x 1-1/2 Carriage Bolt Gr.5 Ptd.
12.....803026.....	6.....	M5 x 0.8 x 25mm Hex Head Cpscr.
13.....513151.....	2.....	Plate - Clamp
14.....513146.....	2.....	Arm - Pump Control
15.....804750.....	4.....	1/4-20 UNC Hex Jam Nut Ptd.
16.....513132.....	6.....	Joint - Ball
17.....513499.....	3.....	Rod - Steering
18.....512136.....	2.....	Housing Widm't. - Override
19.....805263.....	1.....	1/2 SAE Flat Washer

KEY PART # QTY. DESCRIPTION

20.....804758.....	14.....	Hex Jam Nut - 5/16-24
21.....513140.....	3.....	Bearing - Control
22.....809023.....	1.....	Collar - Clampite 1/2
23.....513139.....	1.....	Spring - Centering
24.....512031.....	1.....	Control Widm't. - Turn
25.....512061.....	1.....	Shaft Widm't. - Steering
26.....512497.....	1.....	Control Widm't. - Motion
27.....513155.....	2.....	Grip - Motion Control Handle
28.....512718.....	1.....	Motion Control Knob
29.....513076.....	3.....	Spring - Disk 1/2
30.....513173.....	1.....	Bearing - Control Mount
31.....513148.....	2.....	Washer - Friction
32.....513143.....	2.....	Block - Control Mount
33.....513184.....	1.....	Arm - Friction
34.....802002.....	2.....	#10-32 x 1/2 Hex Head Std. Self Tapping Screw (Ptd.)
35.....513479.....	3.....	Bushing - Spring Guide
36.....513296.....	1.....	Spring - Reverse Indicator
37.....513516.....	1.....	Washer - Reverse Indicator
38.....809001.....	1.....	5/16-18 UNC Whizlock Nut



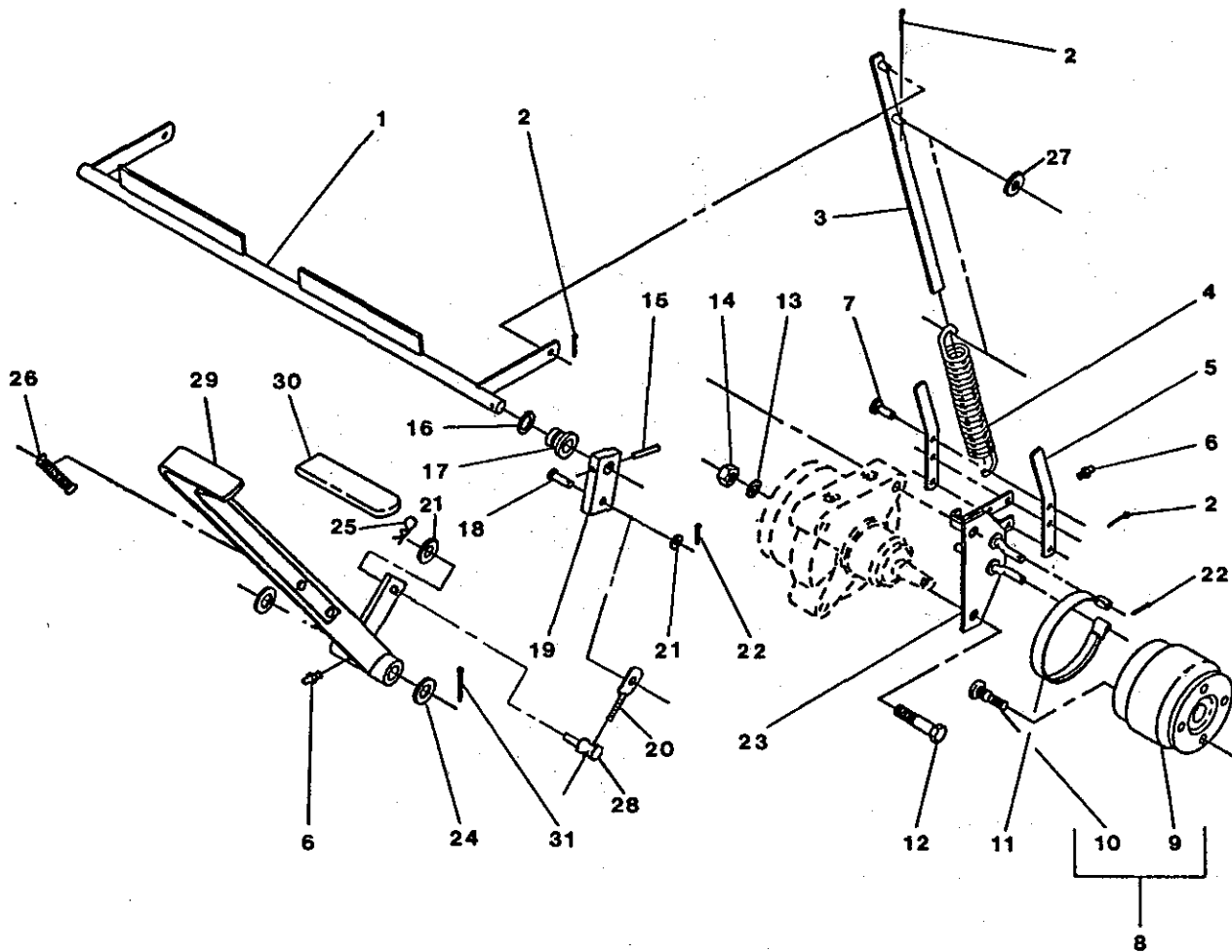
HYDRAULICS

KEY PART # QTY. DESCRIPTION

1.....513003.....	2.....	Pump - Variable Hydraulic
2.....513197.....	2.....	Elbow - 90 (4 O-R Boss/6 JIC)
3.....513506.....	1.....	Tee-Branch (4 JIC/4 O-R Boss)
4.....513024.....	4.....	Elbow - 90 (8 O-R Face/ 8 O-R Boss)
5.....803025.....	2.....	M5 x 0.8 x 10mm Hex Flg. Scr.
6.....513191.....	2.....	Handle - Bypass Control
7.....803016.....	4.....	3/8-16 UNC x 1 Whzlk. Bolt Gr.5
8.....809007.....	4.....	3/8-16 UNC Whizlock Nut
9.....513473.....	1.....	Hose - RH Pmp Up, LH Mtr Fwd
10.....513472.....	1.....	Hose - RH Pmp Lwr, LH Mtr Rev
11.....513474.....	1.....	Hose - LH Pmp Up, RH Mtr Rev
12.....513475.....	1.....	Hose - LH Pmp Lwr, RH Mtr Fwd
13.....513007.....	4.....	Elbow - 45 (8 O-R Face/ 10 O-R Boss)
14.....807018.....	2.....	Woodruff Key - 1-1/4 x 5/16 #D ANSI 1010
15.....809036.....	2.....	Nut - Hx. Std. 1.00-20 SAE Std. J501
16.....806800.....	2.....	9/64 x 1-1/2 Cotter Pin
17.....513015.....	2.....	Motor - Wheel
18.....512556.....	1.....	Hose Ass'y. - Return
19.....513583.....	1.....	Connector - Male (4 JIC/4 NPT)

KEY PART # QTY. DESCRIPTION

20.....804255.....	2.....	1/4-20 UNC Hex Nylock Nut (Pltd)
21.....513166.....	1.....	Reservoir - Hydraulic Fluid
22.....513167.....	1.....	Cap - Hydraulic Reservoir
23.....513510.....	1.....	Connector - Male (4 NPT/6 JIC)
24.....512557.....	1.....	Hose Ass'y. - Supply
25.....513509.....	1.....	Elbow - Male (6 NPT/6 JIC)
26.....513512.....	1.....	Elbow - Street (6 NPT)
27.....800251.....	2.....	1/4-20 UNC x 5/8 Hex Head Cpscr. Gr.5
28.....805004.....	2.....	1/4 Heavy Spring Lockwasher
29.....513006.....	1.....	Head - Filter
30.....513211.....	1.....	Element - Oil Filter
31.....513513.....	1.....	Tee - Street (6 NPT)
32.....513511.....	1.....	Connector - Male (6 NPT/6 JIC)
33.....512558.....	1.....	Hose Ass'y. - Charge Pump RH
34.....512559.....	1.....	Hose Ass'y. - Charge Pump LH
35.....513010.....	1.....	Elbow - 90 (4 O-R Boss/4 JIC)
36.....512555.....	1.....	Hose Ass'y. - Case Drain
37.....800252.....	2.....	1/4-20 UNC x 3/4 Hex Head Cpscr.



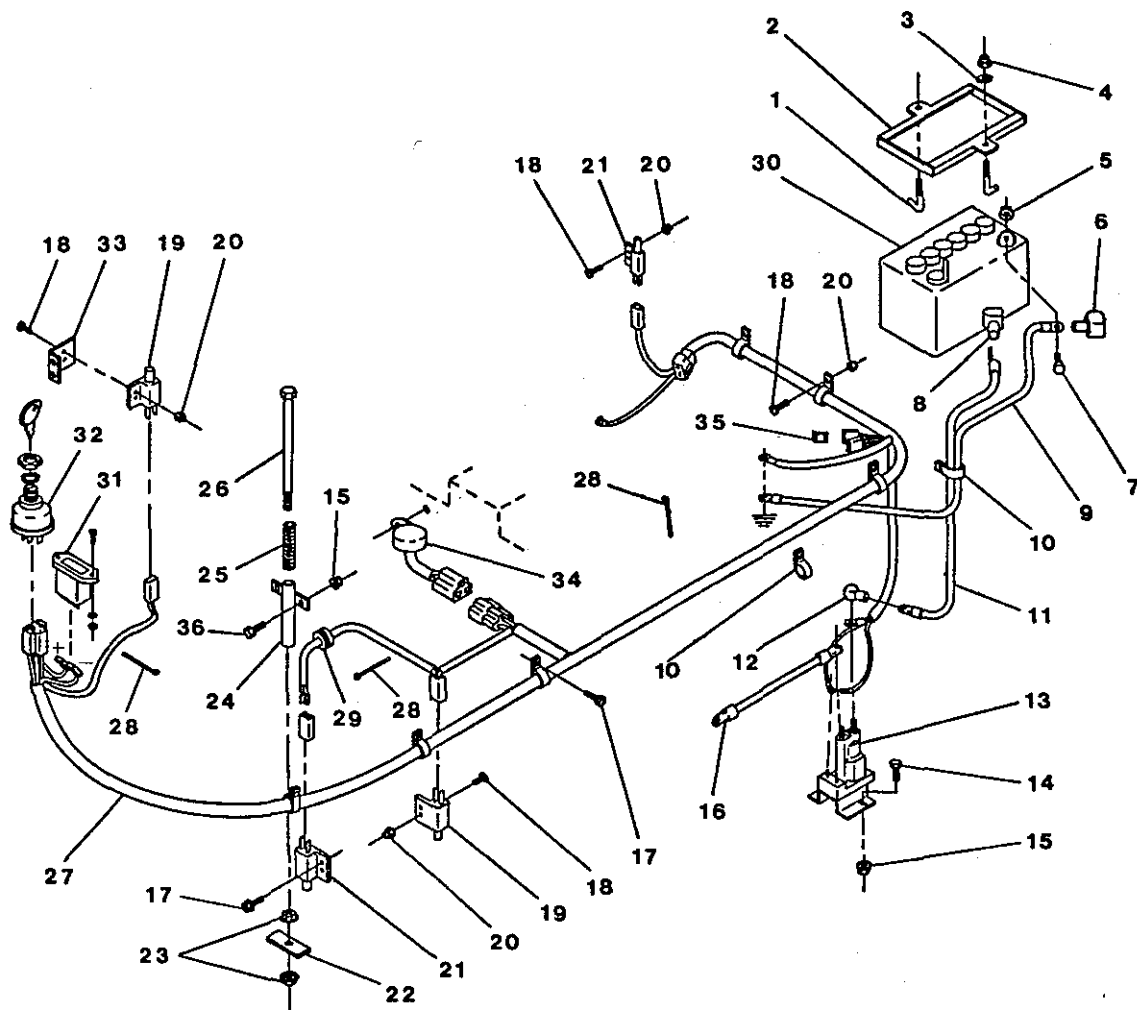
PARKING BRAKES

KEY PART # QTY. DESCRIPTION

1.....	512182.....	1.....	Rod Wldm't. - Lockout
2.....	806753.....	10.....	3/32 x 1/2 Cotter Pin
3.....	512349.....	2.....	Link Wldm't. - Brake
4.....	513170.....	2.....	Spring - Brake Apply
5.....	513364.....	4.....	Link - Brake Connecting
6.....	811006.....	5.....	Grease Fng. 1/4 - 28 Straight
7.....	808264.....	6.....	Clevis Pin 1/4 x 9/16 (Pltd.)
8.....	512074.....	2.....	Hub & Brake Drum Ass'y.
9.....	513063.....	2.....	Hub & Brake Drum
10.....	513025.....	8.....	Bolt - Hub
11.....	513048.....	2.....	Band - Brake
12.....	800333.....	4.....	1/2 - 13 UNC x 2 - 1/2 Hex Head Cpscr. Gr.5
13.....	805008.....	4.....	1/2 Reg. Spring Lockwasher
14.....	804509.....	4.....	1/2 - 13 UNC Hex Nut
15.....	806325.....	1.....	Roll Pin .188 x 1.0
16.....	808505.....	2.....	E - Ring

KEY PART # QTY. DESCRIPTION

17.....	513803.....	2.....	Bushing - Lockout Rod
18.....	808280.....	1.....	Clevis Pin 5/16 x 1
19.....	513330.....	1.....	Link - Lockout
20.....	513778.....	1.....	Link - Brake Actuator
21.....	805257.....	2.....	5/16 SAE Flat Washer
22.....	806761.....	5.....	1/8 x 3/4 Cotter Pin
23.....	512066.....	1.....	Brake Bracket Wldm't. LH
	512441.....	1.....	Brake Bracket Wldm't. RH (Not Shown)
24.....	805263.....	2.....	1/2 SAE Flat Washer
25.....	806003.....	1.....	#2 Hairpin Cotter
26.....	513468.....	1.....	Spring - Brake Handle
27.....	805256.....	2.....	1/4 Std. Flat Washer
28.....	513815.....	1.....	Adjustment Swivel Short
29.....	512786.....	1.....	Handle & Trigger Wldmt - Brake
30.....	303020.....	1.....	Grip - Brake Handle
31.....	806762.....	1.....	1/8 x 1 Cotter Pin



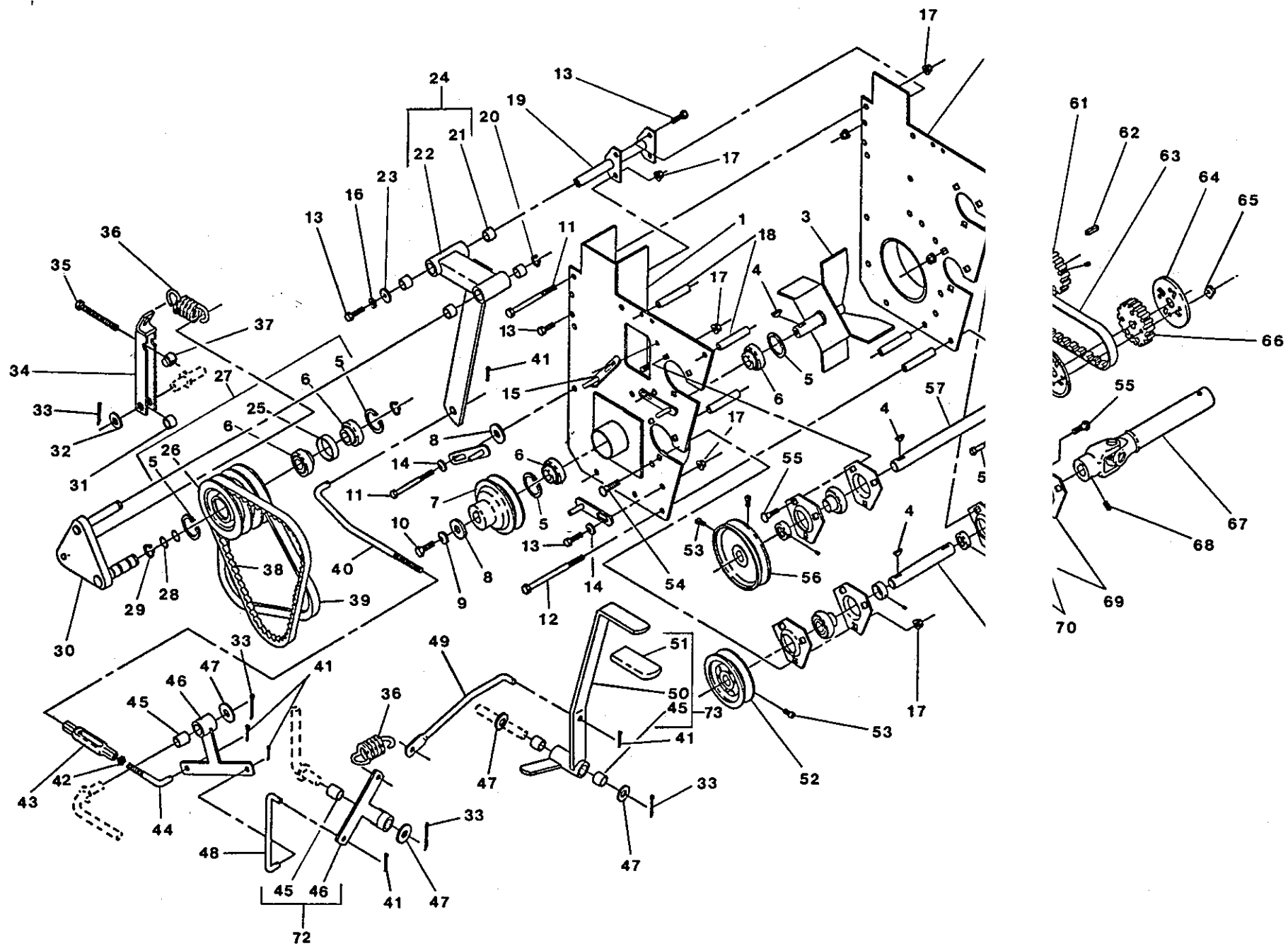
ELECTRICAL GROUP

KEY PART # QTY. DESCRIPTION

1.....513370.....	2.....Bolt - Hold Down
2.....512320.....	1.....Hold Down Wldm't. Battery
3.....805256.....	2.....1/4 Std. Flat Washer
4.....804255.....	2.....1/4-20 UNC Hex Nylock Nut
5.....809001.....	2.....5/16-18 UNC Whizlock Nut
6.....543390.....	1.....Insulator, Battery (-)
7.....800271.....	2.....5/16-18 UNC x 3/4 Hex Hd. Cpscr. Gr.5
8.....543391.....	1.....Insulator, Battery (+)
9.....513056.....	1.....Wire - Battery (-) to Eng. Blk.
10.....513762.....	8.....Clip - .50 Loom
11.....513053.....	1.....Wire - Battery (+) to Sol. Sw.
12.....543393.....	1.....Insulator, Solenoid
13.....513075.....	1.....Switch - 12V Solenoid
14.....800251.....	2.....1/4-20 UNC x 5/8 Hex Hd. Cpscr. Gr.5
15.....809012.....	4.....1/4-20 UNC Whizlock Nut
16.....513582.....	1.....Wire - Sol. Sw. to Starter
17.....802002.....	7.....#10-32 UNF x 1/2 Hex Hd. Slt'd. Self Tapping Screw

KEY PART # QTY. DESCRIPTION

18.....801039.....	9.....#10-24 UNC x 5/8 Pan Head Slt'd. Mach. Screw
19.....513051.....	2.....Switch - N.O. - Black
20.....804252.....	9.....#10-24 UNC Hex Nylock Nut
21.....513152.....	2.....Switch - N.C. - Gray
22.....513180.....	1.....Actuator - Seat Switch
23.....809001.....	2.....5/16-18 UNC Whizlock Nut
24.....512362.....	1.....Spring Mount Wldm't. - Seat
25.....513159.....	1.....Spring - Seat Switch
26.....800282.....	1.....5/16-18 UNC x 7 Gr.5 Hex Head Capscrew
27.....513730.....	1.....Wire Harness
28.....303287.....	3.....Plastic Tie - Small
29.....513765.....	1.....Grommet - .38 Hole
30.....513002.....	1.....Battery - 12 Volt
31.....513374.....	1.....Meter - Engine Hours
32.....513194.....	1.....Switch - Ignition
33.....513534.....	1.....Bracket - PTO Switch Mount
34.....513579.....	1.....Module - Safety Interlock
35.....816001.....	2.....Fuse - Blade Type 20 AMP
36.....800252.....	2.....1/4-20 UNC x 3/4 Hex Head Capscrew Gr.5



BLOWER, PRIMARY AND SECONDARY TRANSFER C

KEY	PART #	QTY.	DESCRIPTION
1.....	512415.....	1.....	Panel Widm't. - Rear
2.....	512118.....	1.....	Panel Widm't. - Front
3.....	512723.....	1.....	Impeller Widm't. (Balanced)
4.....	807014.....	4.....	1/4 x 7/8 Woodruff Key #807
5.....	808502.....	4.....	Ring - Retaining
6.....	513016.....	4.....	Bearing (Flat O.D. w/o Clr.)
7.....	513089.....	1.....	Sheave - Blower
8.....	373034.....	2.....	Swivel Washer
9.....	303327.....	1.....	3/8 Disc Spring
10.....	800292.....	1.....	3/8-16 UNC x 1 Hex Head Cpscr. Gr.5 (Pltd.)
11.....	800285.....	6.....	5/16-18 UNC x 5 Hex Head Cpscr. Gr.5
12.....	800286.....	3.....	5/16-18 UNC x 6 Hex Head Cpscr. Gr.5
13.....	800271.....	8.....	5/16-18 UNC x 3/4 Hex Head Cpscr. Gr.5 (Pltd.)
14.....	303334.....	4.....	Disc Spring 5/16 (Pltd.)
15.....	302013.....	4.....	Belt Guide Widm't.
16.....	805005.....	1.....	5/16 Hvy. Spring Lock Washer
17.....	809001.....	29.....	5/16-18 UNC Whizlock Nut
18.....	513110.....	5.....	Spacer - 5/16 x 4
19.....	512082.....	1.....	Pivot Widm't. - Transfer
20.....	808511.....	1.....	Ring Retaining
21.....	513588.....	4.....	Bearing - DU
22.....	512120.....	1.....	Control Widm't. - Trnfr. Sheave
23.....	805258.....	1.....	5/16 Std. Flat Washer
24.....	512727.....	1.....	Control Assy. - Trnfr. Sheave
25.....	513028.....	1.....	Spacer - Transfer Bearing
26.....	513092.....	1.....	Sheave - Transfer
27.....	512591.....	1.....	Sheave Sub Assy. - Transfer
28.....	513689.....	2.....	"O" Ring .799 x .103
29.....	808504.....	2.....	Ring Retaining
30.....	512096.....	1.....	Plate Widm't. - Trnfr. Sheave
31.....	513566.....	1.....	Spacer - Swing Arm
32.....	805263.....	1.....	1/2 SAE Flat Washer
33.....	806762.....	4.....	1/8 x 1 Cotter Pin
34.....	512570.....	1.....	Swing Arm Widm't.
35.....	800032.....	1.....	3/8-16 UNC x 3 Hex Head Tap Bolt
36.....	513113.....	2.....	Spring - Belt Tension
37.....	513564.....	1.....	Swivel - Belt Tensioner

KEY	PART #	QTY.	DESCR
38.....	513064.....	1.....	V-Be
39.....	513037.....	1.....	V-Be
40.....	513540.....	1.....	Rod -
41.....	806761.....	5.....	1/8 x
42.....	804761.....	1.....	5/16-
43.....	513705.....	1.....	Body
44.....	513703.....	1.....	Rod -
45.....	513034.....	4.....	Bearin
46.....	512261.....	2.....	Bell C
47.....	805267.....	4.....	5/8 S.
48.....	513586.....	1.....	Rod -
49.....	513530.....	1.....	Rod -
50.....	512241.....	1.....	Handle
51.....	303020.....	1.....	Grip -
52.....	513059.....	1.....	Sheav
53.....	803022.....	4.....	5/16 - Cu
54.....	807506.....	3.....	5/16 - Ne
55.....	807503.....	6.....	5/16 - Bol
56.....	513021.....	1.....	Sheav
57.....	513020.....	1.....	Shaft
58.....	800257.....	4.....	1/4 - Cap
59.....	805004.....	4.....	1/4 H
60.....	803313.....	4.....	5/16 - Cu
61.....	513210.....	1.....	Pulley
62.....	807272.....	2.....	Machi
63.....	513079.....	1.....	Positiv
64.....	513221.....	2.....	Flange
65.....	809024.....	4.....	1/4 -
66.....	513209.....	1.....	Pulley
67.....	513195.....	1.....	PTO S
68.....	803321.....	2.....	3/8 - Kni
69.....	513013.....	6.....	Housi
70.....	513012.....	3.....	Bearin Set
71.....	513014.....	1.....	Jacks
72.....	512707.....	2.....	Bell C
73.....	512706.....	1.....	PTO I

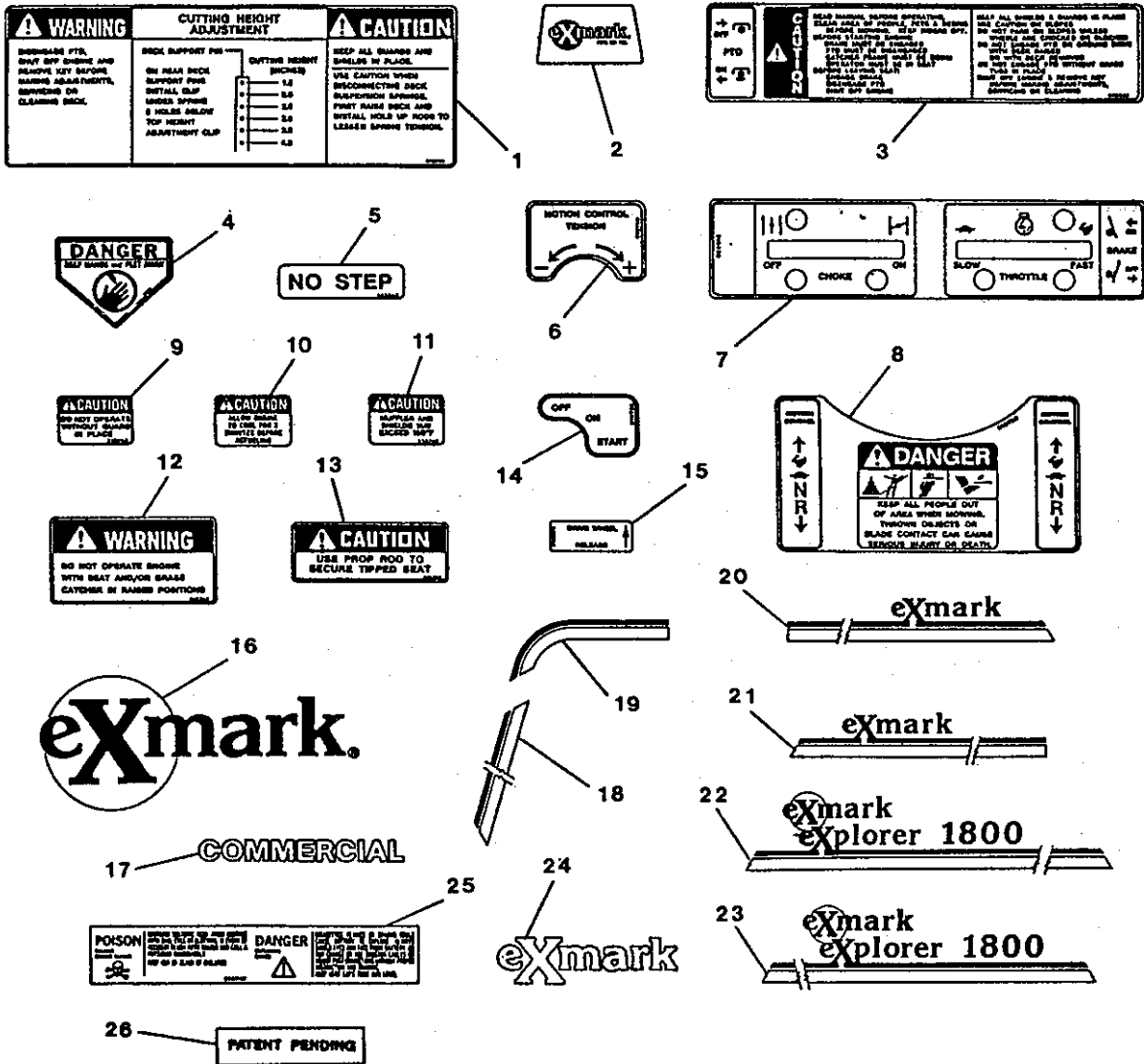
P

Size 43.5 (Pri.)
 Size 41.5 (Sec.)
 Lower
 or Pin
 LH Hex Jam Nut (Pltd.)
 Buckle
 O Lower

 m't. - PTO
 Washer
 Middle
 pper
 - PTO
 Handle
 O.D. "B" Groove
 x 5/8 Sq. Hd.
 et Screw
 x 1 Short Sq.
 ge Bolt Gr.5
 x 3/4 Carriage

 B*
 - Pump Drive
 3/4 Hex Head
 r.5
 g Lockwasher
 x 5/8 Skt. Hd.
 etscrew
 ve Drive
 mm Sq. x 25mm
 belt
 y
 Nut Retainer
 ve Drive
 Tube Half
 < 3/8 Skt. Hd.
 joint Set Screw
 nge
 < Collar and

 TO
 Sub Assy.
 Sub Assy.



DECALS

KEY PART # QTY. DESCRIPTION

1.....	513741.....	1.....	Deck Decal
2.....	513756.....	1.....	Steering Wheel Decal
3.....	513737.....	1.....	RH Fender Decal
4.....	403005.....	2.....	Deck Danger Decal
5.....	513742.....	2.....	No Step Decal
6.....	513740.....	1.....	Motion Control Tension Decal
7.....	513736.....	1.....	LH Fender Decal
8.....	513738.....	1.....	Console Decal
9.....	513748.....	2.....	Guard Decal
10.....	303293.....	2.....	2 Minute Warning Decal
11.....	513746.....	2.....	Muffler Decal
12.....	513745.....	2.....	Engine Warning Decal
13.....	513744.....	1.....	Seat Prop Decal

KEY PART # QTY. DESCRIPTION

14.....	513739.....	1.....	Ignition Decal
15.....	513743.....	2.....	Release Decal
16.....	513757.....	2.....	Catcher Exmark Decal
17.....	403034.....	1.....	"Commercial" Decal
18.....	513749.....	2.....	Catcher Stripe Decal
19.....	513750.....	1.....	Corner Stripe Decal LH
	513751.....	1.....	Corner Stripe Decal RH
20.....	513752.....	1.....	LH Catcher Top Decal
21.....	513753.....	1.....	RH Catcher Top Decal
22.....	513755.....	1.....	RH Fender Stripe
23.....	513754.....	1.....	LH Fender Stripe
24.....	303009.....	1.....	Large "Exmark" Decal
25.....	513747.....	1.....	Battery Decal
26.....	373066.....	2.....	"Patent Pending" Decal

EXMARK MFG. CO., INC.
INDUSTRIAL PARK BOX 748
402/223-4010

PART # 850070
BEATRICE, NE 68310
FAX 402/223-4154

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