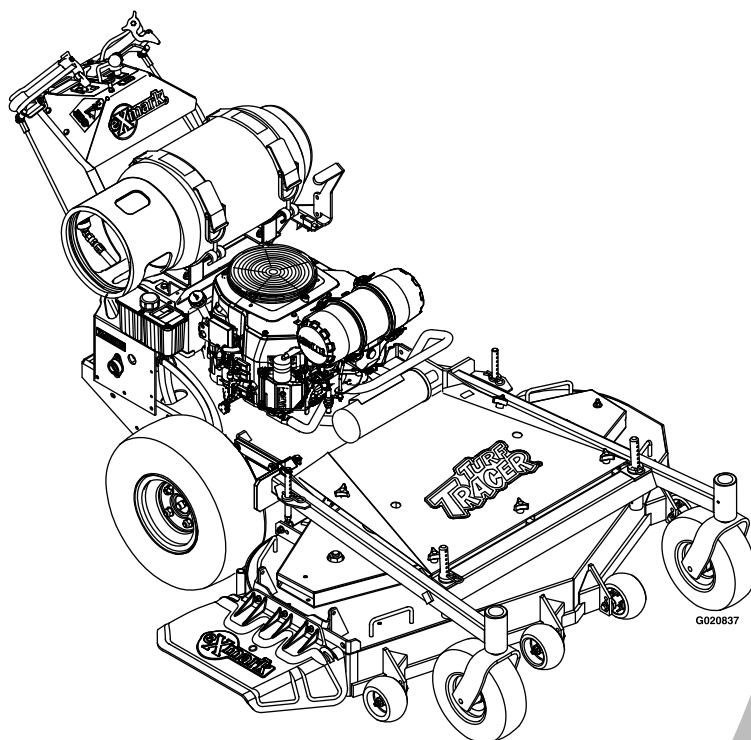




TURF TRACER X-SERIES

Model No. TTX680PKCE604—Serial No. 313000000 and Up

Picture below may not reflect actual product.



Parts Manual

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required	HJ: hex jam	PRH: phillips round head
ASM: assembly	HLH: hex lag head	PTH: phillips truss head
BBC: blade brake control	HOC: height-of-cut	PTO: power-take-off
BHTF: button head thread forming	HSBH: hex socket button head	RH: right hand
CARR: carriage	HSFH: hex socket flat head	ROPS: roll-over protection system
CCW: counter clockwise	HSH: hex socket head	RRB: rear roller brush
CW: clockwise	HWH: hex washer head	SFH: slotted fillister head
DEG: degrees	HWHTF: hex washer head thread forming	SHH: slotted hex head
DPA: Dual Point Adjustment	HYD: hydraulic	SHWH: slotted hex washer head
ECM: electronic control module	LH: left hand	SPH: slotted pan head
EXT: external	LP: Liquefied Petroleum Gas	SQH: square head
FH: flat head	LPG: Liquefied Petroleum Gas	SRH: slotted round head
GA: gauge	NI: nylon insert	STD: standard
HD: heavy-duty	NPTF: national pipe thread fine	TAP: self tapping
HF: hex flange	PFH: phillips flat head	TTH: torx truss head
HH: hex head	PPH: phillips pan head	
HHF: hex head flange	PPHTF: phillips pan head thread forming	
HHFTF: hex head flange thread forming		

Touch Up Paint

Exmark black touch up spray paint – gloss black.

Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).

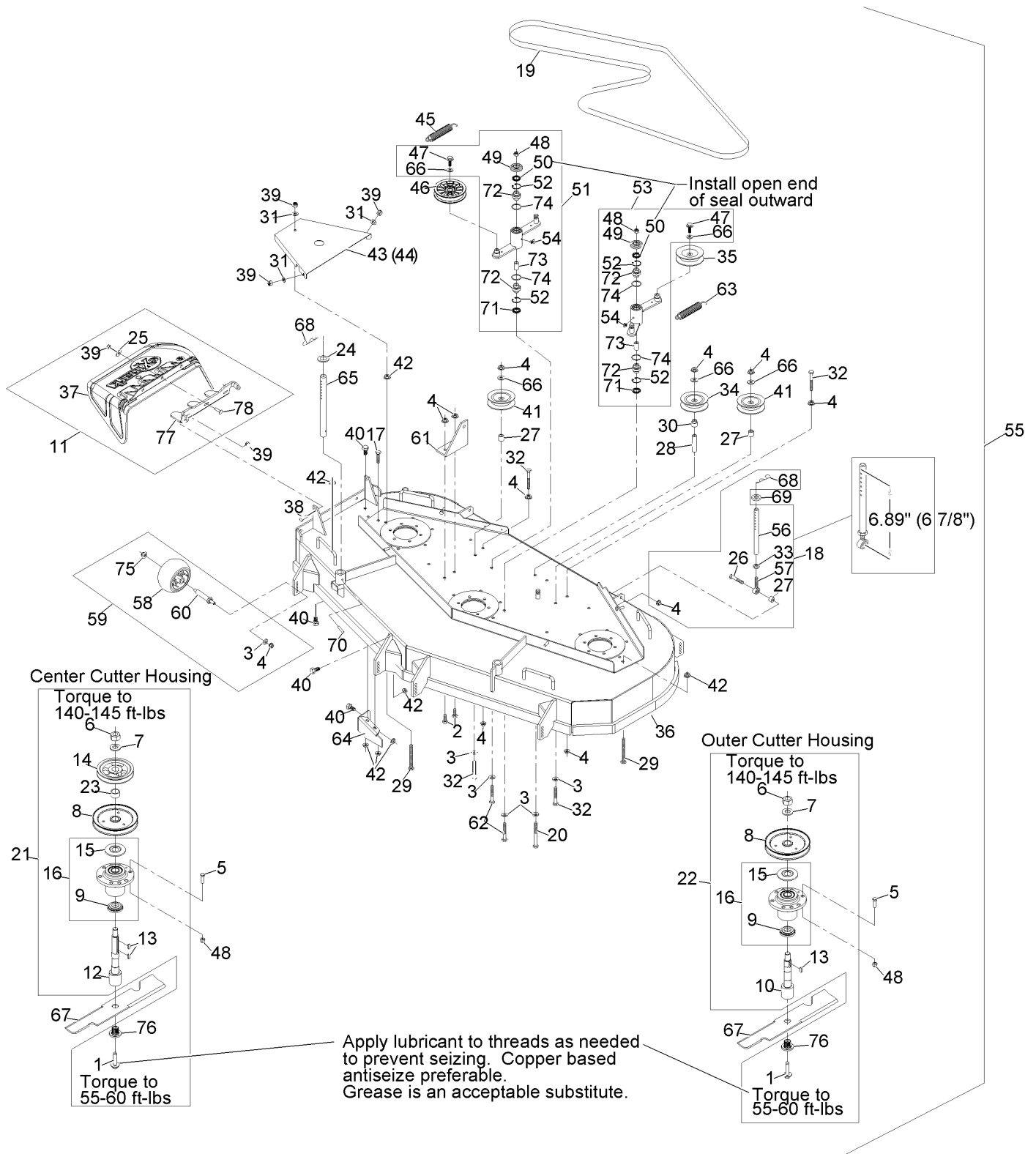


If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

Contents

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Decals	16
Electrical Assembly	17

Deck Assembly



Deck Assembly (continued)

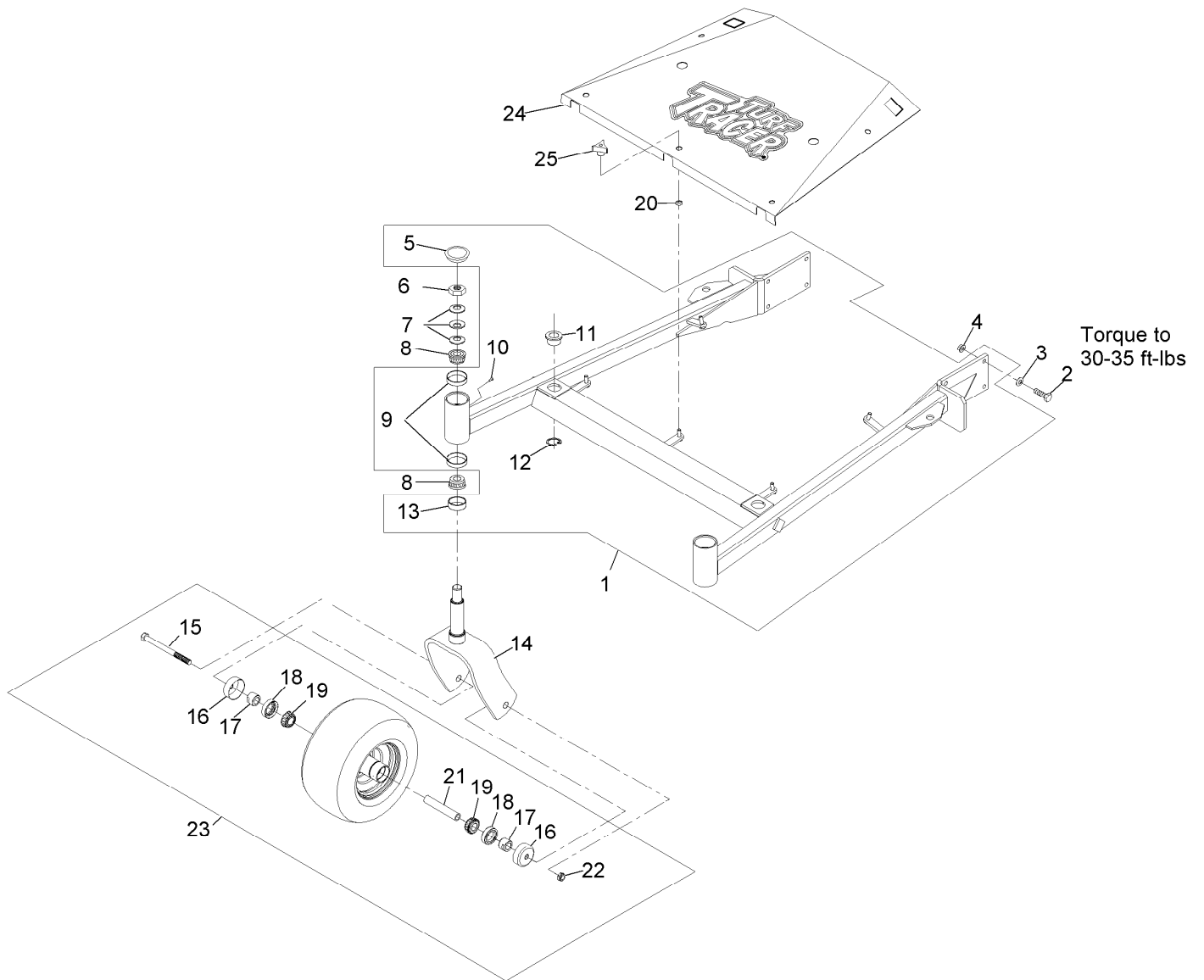
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	109-9220	3	Screw-Sems 1/2-20 X 2.19	41	1-303516	2	Pulley, V-Idler
2	323-6	2	Screw-HH 3/8-16 X 1	42	32128-20	8	Nut-Whizlock 5/16-18
3	98-5975	11	Washer-Spring Disc 3/8	43	103-2967-01	1	Shield, Belt RH
4	3290-357	17	Nut-Whizlock 3/8-16	44	103-2968-01	1	Shield, Belt LH
5	323-8	18	Screw-HH 3/8-16 X 1 1/2	45	1-603413	1	Spring-Extension
6	3217-46	3	Nut-Hex 3/4-16 Heavy	46	109-4077	1	Pulley-Idler, Flat
7	103-2802	3	Washer-Spring Disc 3/4	47	3234-11	2	Screw-HH Flg 3/8-16 X 1
8	103-2794	3	Sheave, Blade Drive ▲	48	3296-39	20	Nut-Nyloc 3/8-16
9	103-2535	3	Spacer-Guard Bottom	49	103-2916	2	Guard-Top
10	103-9086	2	Kit-Splined Spindle ▲	50	103-3506	2	Seal-Single Lip
11	109-4722	1	Asm, Discharge Chute	51	103-8072	1	Kit, Idler Arm W/Bearings ●
12	103-9087	1	Kit, Center Blade Spindle (Long) ▲	52	32120-10	4	Ring-Retaining
13	103-2982	4	Key-Machine 1/4 X 3/16 X 3/4	53	103-8071	1	Kit, Idler Arm W/Bearings ●
14	103-2791	1	Sheave, Mower Drive ▲	54	302-40	2	Zerk-90° 1/4-28
15	103-1330	3	Guard-Bearing Top ▲	55	116-5950	1	Complete Deck Assy
16	103-8280	3	Asm, Cutter Housing W/Bearings ▲	56	1-413525	2	Link, Rear Deck Support
17	322-3	1	Screw-HH 5/16-18 X 3/4	57	1-613204	2	Balljoint
18	1-411532	2	Kit, Support Link W/Pin	58	1-603299	6	Roller-Scalp, Anti
19	1-633173	1	Belt, Blade Drive	59	103-4051	6	Kit, Antiscalp Roller (44" And 48")
20	323-23	1	Screw-HH 3/8-16 X 4-1/2	60	99-2842	6	Spacer
21	103-9083	1	Housing, Cutter Complete (Center)	61	1-603620-01	1	Bracket, Spring Anchor
22	103-9076	2	Asm, Cutter Housing Complete	62	98-5961	2	Screw-HH 3/8-16 X 4 Gr8
23	103-3209	1	Spacer, Tube	63	1-603414	1	Spring-Extension
24	1-413425	2	Spacer	64	116-2072-01	1	Baffle
25	3256-82	3	Washer	65	1-603001	2	Rod, Deck Support
26	323-9	2	Screw-HH 3/8-16 X 1 3/4	66	3256-24	5	Washer-3/8 Sae
27	1-603050	4	Spacer	67	103-6403	3	Blade, Notched
28	1-633988	1	Spacer-Anchor, Clutch	67	103-6383	3	Blade, Solid
29	1-800017	2	Bolt-HH 5/16-18 X 3 1/4 Tap	67	103-6388	3	Blade, Low Lift
30	1-513791	1	Bushing	67	103-6393	3	Blade, Mulching ■
31	3256-3	6	Washer-5/16 Std	67	103-6398	3	Blade, Extreme
32	323-12	4	Screw-HH 3/8-16 X 2 1/2	68	1-806009	4	Hairpin-Cotter #206
33	3220-3	2	Nut-Jam 3/8-24	69	1-323539	2	Spacer-Blade Drive
34	1-603805	1	Pulley-Idler	70	1-806332	2	Rollpin 1/4 X 1 1/2
35	1-613098	1	Pulley-Idler	71	103-3505	2	Seal-Double Lip
36	116-5952	1	Deck, (116-5863-01) W/ Decals	72	103-3504	4	Bearing-Spherical
37	109-2738	1	Chute, Discharge	73	1-413088	2	Spacer
38	322-5	2	Screw-HH 5/16-18 X 1	74	106-7159	4	O-Ring
39	3296-29	8	Nut-Nyloc 5/16-18	75	109-6658	6	Nut-Nyloc 3/8-16 Flg
40	322-2	5	Screw-HH 5/16-18 X 5/8	76	103-3037	3	Bushing, Splined
				77	109-4573-01	1	Bracket, Discharge Chute
				78	3230-22	3	Bolt-Carriage 5/16-18 X 1 Sp

● Assembly also includes Washer and Screw

■ Requires installation of mulch kit for proper mulching. See your Exmark dealer for details.

▲ Apply Mobil HTS grease (P/N 103-5217 1.5 oz packet) (or a food-grade anti-seize). See operator's manual for locations.

Deck Support Assembly

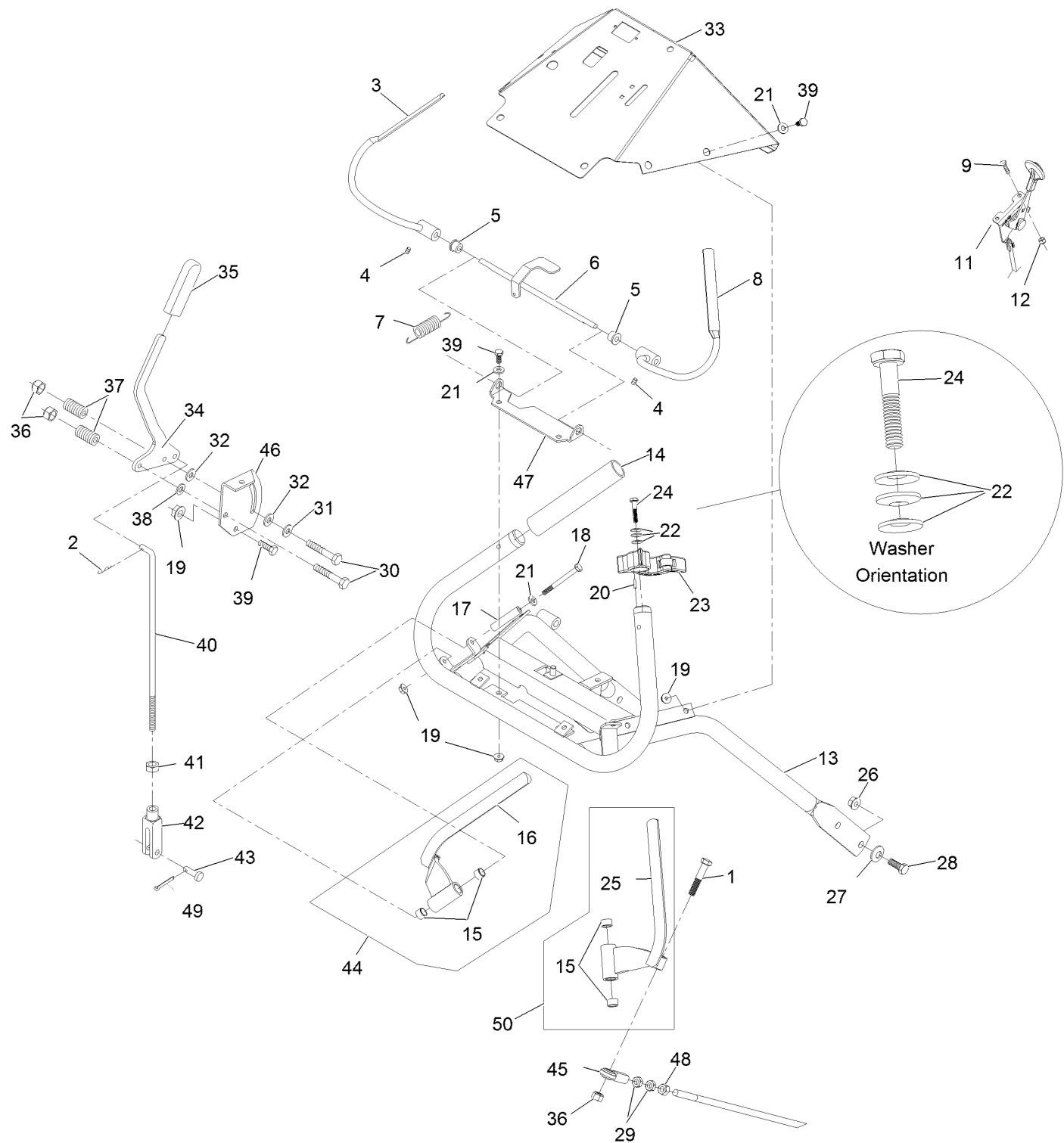


Deck Support Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	103-1896	1	Support, Deck (103-4960-01) (60")	14	103-1891-01	2	Wld, Caster Fork
2	323-7	8	Screw-HH 3/8-16 X 1 1/4	15	325-20	2	Screw-HH 1/2-13 X 6
3	98-5975	8	Washer-Spring Disc 3/8	16	103-2768	4	Guard-Seal
4	3290-357	8	Nut-Whizlock 3/8-16	17	103-3051	4	Spacer-Nut ●
5	103-4882	2	Cap-Grease	18	103-0063	4	Seal-Double Lip
6	3296-51	2	Nut-Nyloc 3/4-10	19	1-633585	4	Bearing-Cone Tapered Roller
7	1-633508	6	Washer-Spring Disc	20	1-323417	5	Washer-Belt Shield
8	1-543509	4	Cone-Bearing Tapered Roller	21	103-3157	2	Axle-Caster
9	1-543508	4	Cup-Bearing Tapered Roller	22	3296-45	2	Nut-Nyloc 1/2-13 Thin
10	1-811010	2	Plug	23	109-3524	2	Asm, Wheel & Tire With Axle
11	1-513336	2	Bushing-Deck	24	116-2709	1	Shield, Belt (103-2273-01) W/Decal (60")
12	32120-33	2	Ring-Retaining	25	1-323385	5	Knob-3 Prong
13	1-543511	2	Seal-Grease				

● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

ECS Upper Handles and Controls Assembly



ECS Upper Handles and Controls Assembly (continued)

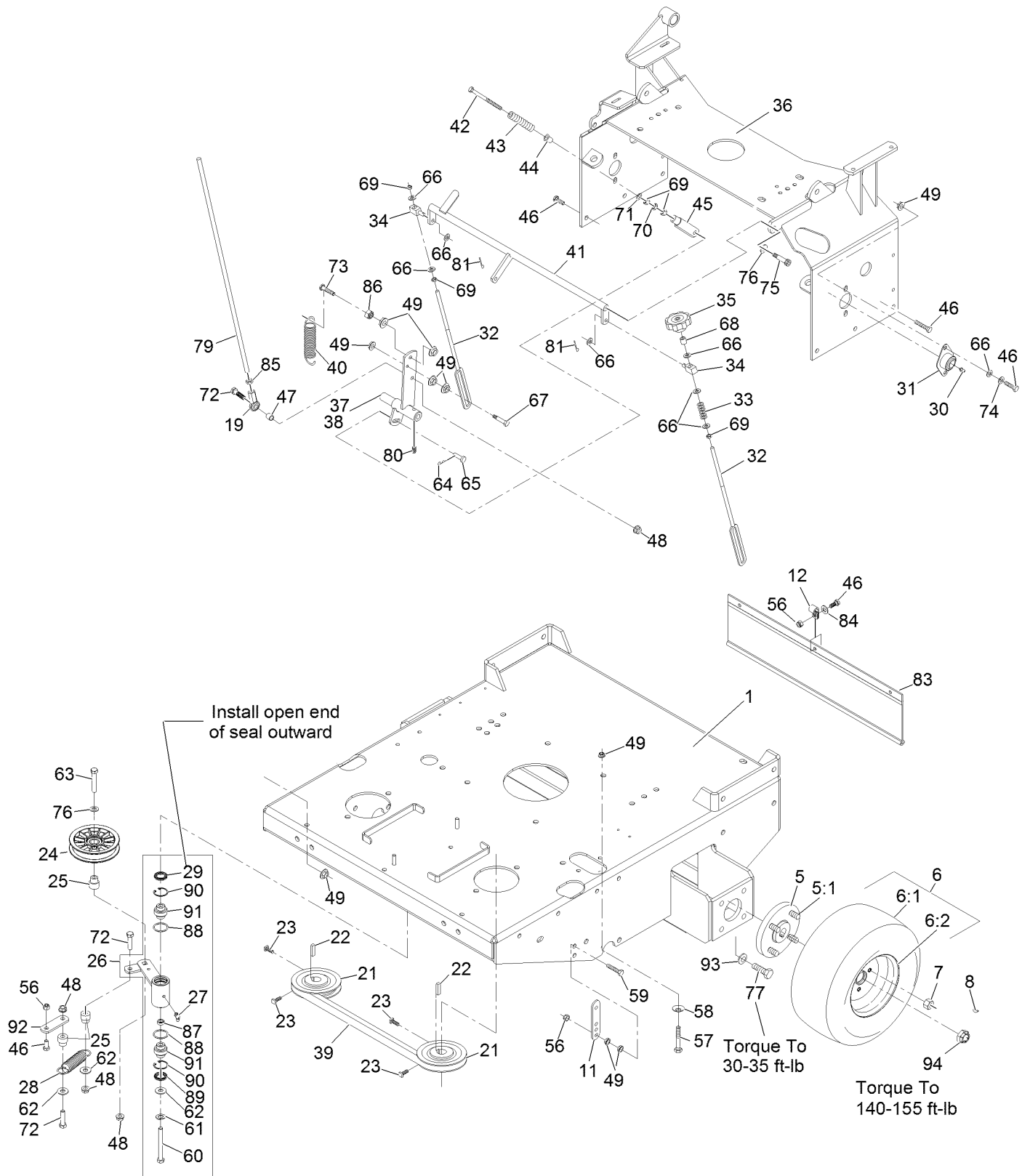
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	322-9	2	Screw-HH 5/16-18 X 1 3/4	26	3290-357	4	Nut-Whizlock 3/8-16
2	1-806003	1	Hairpin-Cotter	27	98-5975	4	Washer-Spring Disc 3/8
3	116-4079	1	Wld, Lever, Opc (LH) ▲	28	323-6	4	Screw-HH 3/8-16 X 1
4	1-803322	2	Setscrew-5/16-24 X 5/16 ■	29	3220-3	4	Nut-Jam 3/8-24
5	1-303365	2	Bushing-Nylon	30	322-10	2	Screw-HH 5/16-18 X 2
6	103-0769-03	1	Rod Weldment, Opc	31	1-603716	1	Washer-Friction Disc
7	1-303363	1	Spring-Extension	32	1-323244	2	Washer-Friction
8	116-4080	1	Wld, Opc Lever (RH) ▲	33	116-5095	1	Console 109-4506-03 W/ Decals
9	1-807513	2	Bolt-Carriage #10-24 X 1/2	34	116-8632	1	Lever-Shift W/Grip
11	109-3958	1	Control-Throttle	35	103-5994	1	Grip, Steering Handle
12	3296-2	2	Nut-Nyloc #10-24	36	3296-29	4	Nut-Nyloc 5/16-18
13	103-1537-03	1	Handle Wld, Upper Ecs	37	1-323245	2	Spring-Compression
14	103-0815	2	Grip-Bar, Handle	38	3256-23	1	Washer-5/16 Sae
15	1-413152	4	Bushing-Sleeve	39	321-3	10	Screw-HH 1/4-20 X 5/8
16	116-4081	1	Lever, Drive LH	40	1-413225	1	Rod, Speed Control
17	103-0027	2	Bushing-Lever, Drive	41	3220-2	1	Nut-Jam 5/16-24
18	321-14	2	Screw-HH 1/4-20 X 2 3/4	42	1-303105	1	Yoke-Adjustable
19	32128-33	12	Nut-Whizlock 1/4-20	43	1-808280	1	Pin-Clevis 5/16 X 1 49/64
20	103-0464	2	Pin-Spring 1/8 X 1/2	44	103-2514	1	Asm, Drive Lever LH
21	3256-22	10	Washer-1/4 Sae	45	103-2463	2	Balljoint
22	1-303435	6	Washer-Spring Disc 1/4	46	103-0503	1	Bracket, Shifter Slide
23	103-1371	1	Thumb Latch Asm RH	47	103-0489-03	1	Bracket, Opc Axle
23	103-1372	1	Thumb Latch Asm LH ●	48	3219-3	2	Nut-Hex 3/8-24
24	103-0235	2	Screw-HH 1/4-20 X 1 1/8 W/Nylon ■	49	3272-5	1	Pin-Cotter 3/32 X 1/2
25	116-4082	1	Lever, Drive RH	50	103-2513	1	Asm, Drive Lever RH

● Not illustrated

■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

▲ Use Pro-Lock retaining type, Part no. 1-840023 (.5cc tube) on inside of bore of OPC hub.

Engine Deck Assembly



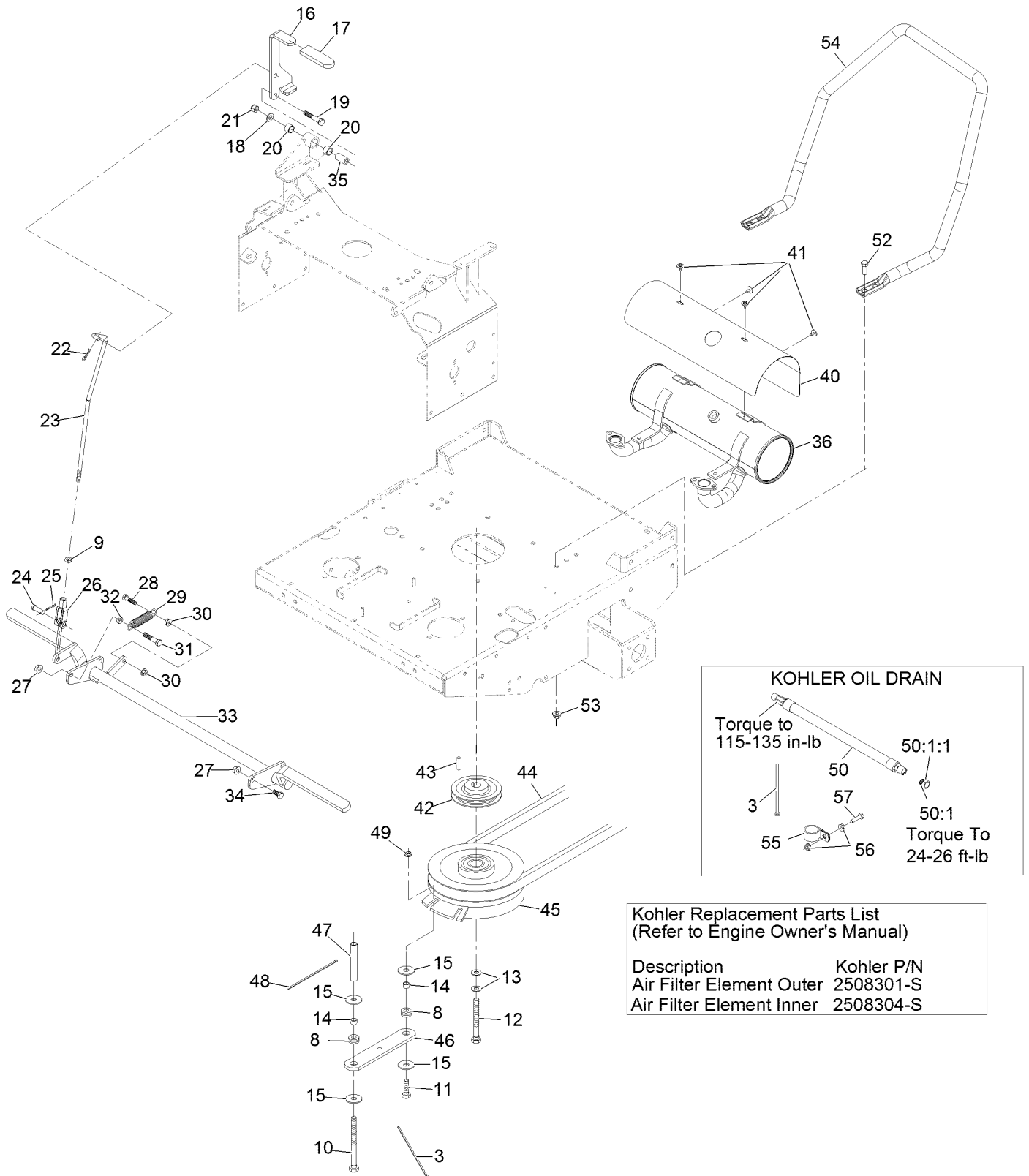
Engine Deck Assembly (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1	116-6130	1	Eng Deck (116-8949-01) W/ Decals	48	3290-357	6	Nut-Whizlock 3/8-16
5	112-9049	2	Wheel Hub ASM	49	32128-20	27	Nut-Whizlock 5/16-18
5:1	1-633926	8	Stud-Wheel	56	3296-29	6	Nut-Nyloc 5/16-18
6	103-1715	2	Tire And Wheel Assy	57	322-7	4	Screw-HH 5/16-18 X 1 1/2
6:1	103-2237	2	Tire Only 18 X 8.50	58	1-303334	4	Washer-Spring Disc 5/16
6:2	103-2238	2	Wheel Only	59	1-800016	2	Bolt-HH 5/16-18 X 1 1/4 Tap
7	242-50	8	Nut-Lug 1/2-20	60	1-800805	1	Screw-HH 3/8-16 X 3-1/2 Gr8 ■
8	1-807019	2	Key-Woodruff 1 X 1/4	61	3253-5	1	Washer-Lock 3/8 Heavy
11	1-613089	2	Tab-Spring, Extension	62	3256-4	3	Washer-3/8 Std
12	1-413510	3	Clip-Loom	63	323-9	1	Screw-HH 3/8-16 X 1 3/4
19	103-1167	2	Joint-Ball End, .38X.38Fe LH	64	1-806003	2	Hairpin-Cotter
21	1-413010	2	Sheave ASM	65	1-808280	2	Pin-Clevis 5/16 X 1 49/64
22	1-807272	2	Key-5Mm X 5Mm X 25Mm	66	3256-23	11	Washer-5/16 Sae
23	120-6474	4	Screw-Set, SQH 5/16-18 X 3/4 ■	67	1-403180	2	Screw-HH 5/16-18 X 1 3/8 Special
24	109-4077	1	Pulley-Idler, Flat	68	1-603903	1	Spacer
25	1-603496	3	Bushing-Idler	69	3219-2	7	Nut-Hex 5/16-24
26	109-2578	1	Kit	70	3220-2	2	Nut-Jam 5/16-24
27	302-40	1	Zerk-90° 1/4-28	71	3256-2	2	Washer-1/4 Std
28	1-603414	1	Spring-Extension	72	323-8	4	Screw-HH 3/8-16 X 1 1/2
29	103-3506	1	Seal-Single Lip	73	116-3515	2	Screw,HH Special 5/16-18 X 1.25
30	302-19	2	Zerk-1/4-28 Str	74	1-805005	4	Washer-Lock 5/16 Heavy
31	1-633102	2	Bearing-Flanged	75	1-809056	2	Screw-Sh 5/16-18 X 1 3/8 ■
32	1-613206	2	Rod, Control Arm	76	3256-24	3	Washer-3/8 Sae
33	1-323245	1	Spring-Compression	77	323-6	8	Screw-HH 3/8-16 X 1
34	1-603676	2	Swivel-Adjustable, Short	79	103-1576	2	Rod, Drive Lever
35	103-3060	1	Knob-Tracking	80	1-803022	2	Setscrew-5/16-18 X 5/8 ■
36	116-1792-01	1	Support, Tank/Handle	81	3272-5	2	Pin-Cotter 3/32 X 1/2
37	103-1561-01	1	Arm, Control LH	83	103-2224	1	Shield, Drag
38	103-1562-01	1	Arm, Control RH ●	84	3256-3	3	Washer-5/16 Std
39	109-2584	1	Belt, Hyd Trans Drive ("a" Belt)	85	3220-16	2	Nut-Jam 3/8-24 LH
40	1-603693	2	Spring	86	3218-2	2	Nut-Jam 5/16-18
41	103-2234-01	1	Crank Weldmt	87	103-5677	1	Spacer
42	1-603737	2	Bolt-Neutral Return	88	106-7159	2	O-Ring
43	103-0265	2	Spring, Neutral Return	89	103-3505	1	Seal-Double Lip
44	1-603735	2	Bushing-Flanged	90	32120-10	2	Ring-Retaining
45	1-303105	2	Yoke-Adjustable	91	103-3504	2	Bearing-Spherical
46	322-3	14	Screw-HH 5/16-18 X 3/4	92	1-633068	1	Arm-Lift, Deck
47	103-2421	2	Tube, Pump Link Spacer	93	98-5975	8	Washer-Spring Disc 3/8
				94	116-2839	2	Nut-Lock

● Not illustrated

■ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

Park Brake and Engine



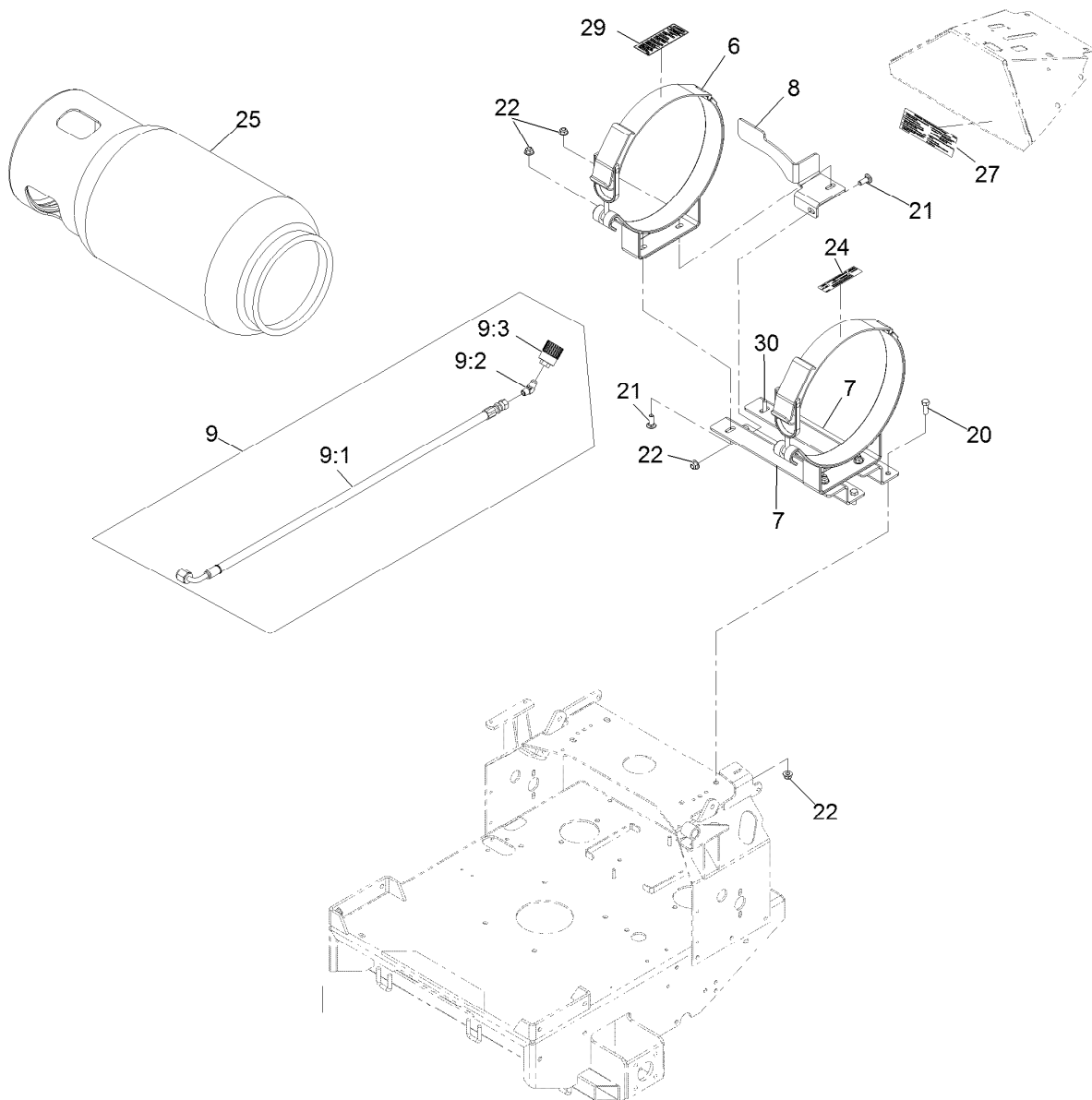
Park Brake and Engine (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>	<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
3	1-303335	2	Tie-Plastic	31	323-9	1	Screw-HH
8	1-633630	2	Grommet	32	3218-3	1	Nut-Jam
9	3220-3	1	Nut-HJ	33	103-2205-03	1	Brake Weldmt
10	322-38	1	Screw-HH	34	323-4	3	Screw-HH
11	322-6	1	Screw-HH	35	1-413344	1	Bushing-Pivot
12	3212-10	1	Screw-HH ▲	36	116-8653	1	Muffler
13	1-603610	2	Washer-Spring	40	116-8654	1	Shield-Muffler
14	1-633545	2	Spacer	41	116-1103	4	Screw-HH, Thread Forming
15	1-613235	4	Washer	42	1-653035	1	Pulley ●
16	116-5090	1	Lever, Park Brake (116-1248-03) W/Decal & Grip	43	1-807259	1	Key
17	1-303020	1	Grip-Lever	44	1-603306	1	Belt, Deck Drive (60")
18	3256-24	1	Washer-Flat	45	103-0662	1	Clutch ASM
19	322-10	1	Screw-HH	46	1-633543-03	1	Strap-Clutch, Brake
20	1-413347	2	Sleeve-Bushing	47	1-323195-03	1	Standoff, Clutch
21	3296-39	1	Nut-Lock, NI	48	1-303287	1	Tie-Cable
22	1-806003	1	Pin-Cotter, Hair	49	32128-20	1	Nut-HF
23	109-4078	1	Linkage, Park Brake	50	116-5316	1	Oil Drain Hose ASM ■
24	1-808285	1	Pin-Clevis	50:1	353-508	1	Plug-HH
25	3272-10	1	Pin-Cotter	50:1:1	237-42	1	O-Ring
26	1-633131	1	Yoke-Linkage, Brake	52	323-6	4	Screw-HH
27	3290-357	4	Nut-HHF, Whiz	53	104-8301	4	Nut-Flange, NI
28	116-3515	1	Screw-HH, Special	54	116-8575-03	1	Guard-Air Cleaner
29	1-323161	1	Spring-Idler	55	1-643312	1	Clip-Loom
30	32128-20	6	Nut-HF	56	32128-33	2	Nut-HF
				57	321-6	1	Screw-HH

● Install sheave with long end of hub up.

■ Use a Teflon Pipe Sealant or equivalent on threads.

▲ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



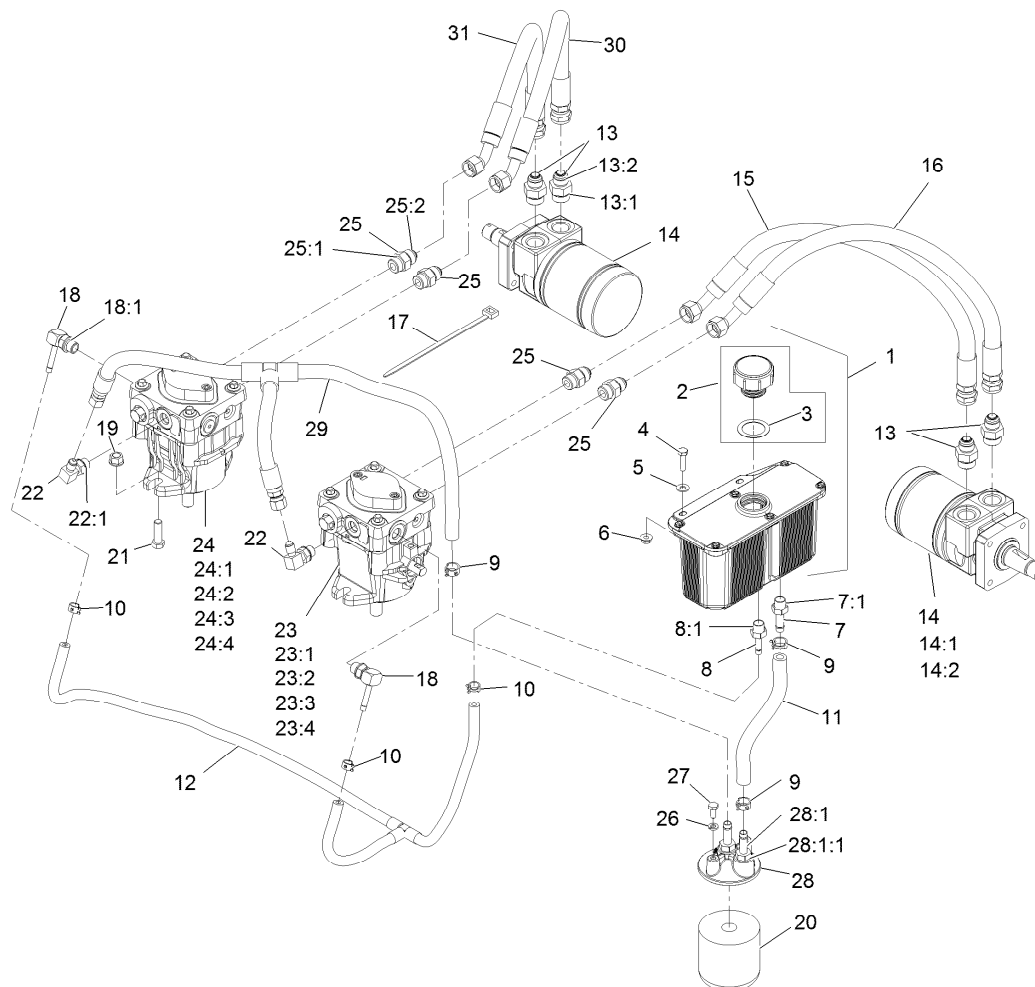
LPG Fuel Assembly

Ref.	Part Number	Qty.	Description
6	116-1074	1	Bracket, LPG Tank-Horizontal (Pair)
7	116-1088-03	2	Riser, LPG Tank
8	116-1089-03	1	Bracket, LPG Tank Index
9		1	Asm, LPG Fuel Hose ■
9:1	116-9312	1	LPG Fuel Hose ASM
9:2	116-1055	1	Elbow-45°
9:3	116-1073	1	Connector-LPG Tank, LH Thread
20	323-6	4	Screw-HH 3/8-16 X 1

Ref.	Part Number	Qty.	Description
21	3231-22	4	Bolt-Carriage 3/8-16 X 1
22	104-8301	9	Nut-Nyloc 3/8-16 Flg
24	109-9849	1	Decal, LPG Tank Spec
25	109-9674	1	Tank, LPG 33Lb
27	109-9906	1	Decal-Tank Replacement
29	109-9875	1	Decal-LPG Warning
30	3231-25	1	Bolt-Carriage 3/8-16 X 1 1/4
99	116-1456	1	O-Ring, LPG Connector ●
99	116-1457	1	Washer, Rubber LPG Connector ●

● Not illustrated

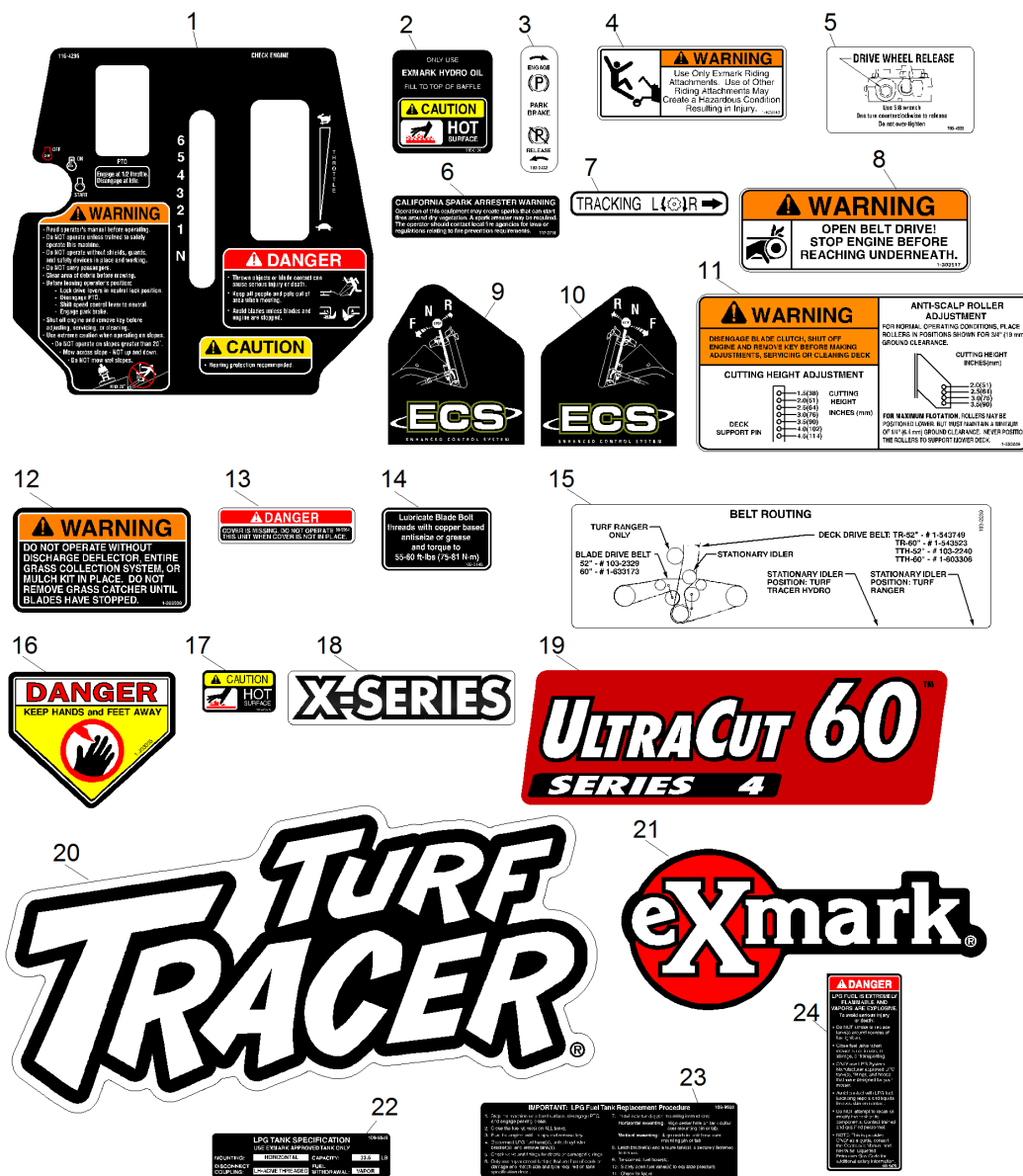
■ Not serviced separately



Hydraulic Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	103-1947	1	HYD Reservoir ASM	20	109-4180	1	Element, Oil Filter
2	103-7615	1	Asm, Cap W/Gasket	20	1-523541	1	Element, Oil Filter (Winter) ●
3	103-1949	1	Gasket-Cap	21	323-7	4	Screw-HH 3/8-16 X 1 1/4
4	321-6	2	Screw-HH 1/4-20 X 1	22	103-1802	2	Fitting-HYD, 90 DEG
5	3256-22	2	Washer-1/4 Sae	22:1	1-603921	1	O-Ring-Sae #6
6	32128-33	2	Nut-Whizlock 1/4-20	23	116-2495	1	Pump, Hydro RH
7	103-1912	1	Adapter-Straight	23:1	103-2664	1	Input Shaft Kit
7:1	1-603921	1	O-Ring-Sae #6	23:2	94-6922	1	Bearing-Thrust
8	103-1801	1	Adapter-Straight	23:3	103-2666	1	Cylinder Block Kit
8:1	1-603921	1	O-Ring-Sae #6	23:4	105-6184	1	Seal Overhaul Kit
9	103-1988	3	Clamp-Hose 11/16	24	116-2494	1	Pump, Hydro LH
10	103-1716	3	Clamp-Hose 17/32	24:1	103-2664	1	Input Shaft Kit
11	109-1010	1	Hose, Hydraulic	24:2	94-6922	1	Bearing-Thrust
12	103-4607	1	Asm, Case Drain Hose	24:3	103-2666	1	Cylinder Block Kit
13	1-603991	4	Adapter-Straight	24:4	105-6184	1	Seal Overhaul Kit
13:1	1-603919	1	O-Ring-Sae #10	25	1-603990	4	Adapter-Straight
13:2	1-603992	1	O-Ring-37 Flare #8	25:1	1-603920	1	O-Ring-Sae #8
14	1-603718	2	HYD Motor ASM	25:2	1-603992	1	O-Ring-37 Flare #8
14:1	1-000119	1	Seal Kit	26	1-805004	2	Washer-Lock 1/4 Heavy
14:2	1-000138	1	Bearing And Seal Kit	27	321-3	2	Screw-HH 1/4-20 X 5/8
15	116-8646	1	Hose, Hydro	28	103-2889	1	Filter Head ASM
16	116-8647	1	Hose, Hydro	28:1	103-1912	2	Adapter-Straight
17	1-303335	1	Tie-Cable 7 15/16 (Large)	28:1:1	1-603921	1	O-Ring-Sae #6
18	103-1799	2	Elbow-90 DEG	29	103-4608	1	Asm, Charge Hose
18:1	1-603921	1	O-Ring-Sae #6	30	116-9920	1	Hose-Hydro
19	32128-43	4	Nut-Whizlock 3/8-16	31	126-0375	1	Hose-Hydro

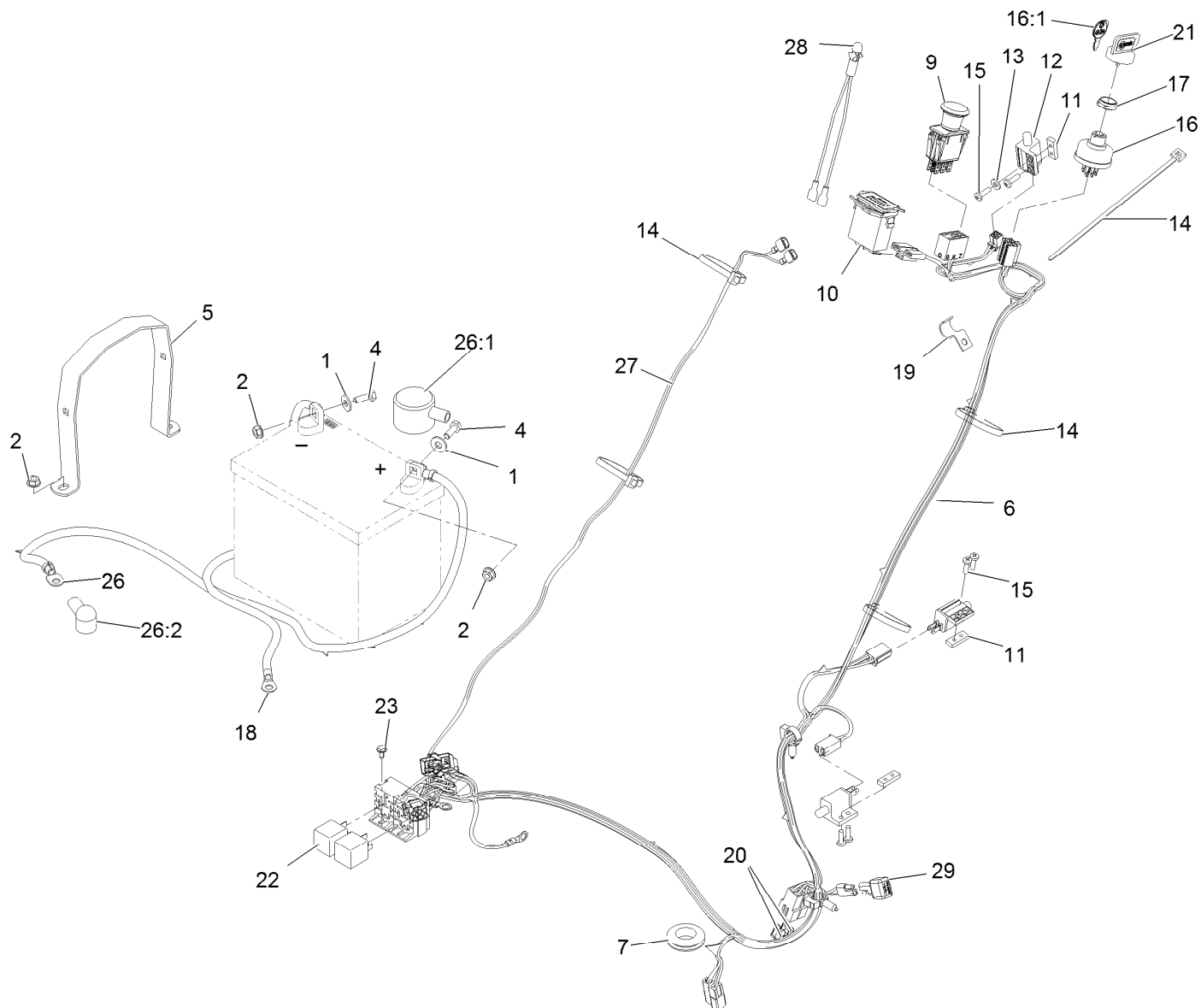
● Use only for operation below 32°F (0°C).



Decals

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-4296	1	Decal, Console Ecs	14	109-3148	1	Decal, Bolt Torque
2	116-0404	1	Decal-Hydraulic Tank	15	103-2239	1	Decal, Belt Routing
3	103-2432	1	Decal, Brake Lever	16	1-403005	2	Decal-Danger
4	1-403143	1	Decal, Sulky Warning	17	103-2076	1	Decal-Caution
5	103-4935	1	Decal, Drive Wheel Release	18	116-3883	2	Decal-X-Series
6	117-2718	1	Decal-Arrester, Spark	19	116-0025	1	Decal, Ultracut 60 Series 4
7	1-413214	1	Decal, Tracking	20	103-3013	1	Decal, Turf Tracer
8	1-303517	1	Decal, Belt Drive	21	103-2882	1	Decal, Exmark Logo
9	103-2242	1	Decal, Ecs Instruction LH	22	109-9849	1	Decal, LPG Tank Spec
10	103-2243	1	Decal, Ecs Instruction RH	23	109-9906	1	Decal-Tank Replacement
11	1-553049	1	Decal, Mower Deck	24	109-9875	1	Decal-LPG Warning
12	1-303508	1	Decal-Warning, Discharge	99	103-5828	1	Kit, Decal Complete •
13	98-5954	3	Decal-Cover, Missing				

● Not illustrated



Electrical Assembly

Ref.	Part Number	Qty.	Description
1	3256-2	2	Washer-1/4 Std
2	32128-33	4	Nut-Whizlock 1/4-20
4	321-4	2	Screw-HH 1/4-20 X 3/4
5	1-603814-03	1	Strap, Battery Holddown
6	116-8374	1	Harness, Wiring ●
7	1-543286	1	Grommet
9	103-5221	1	Switch-PTO
10	1-513374	1	Meter-Engine Hours
11	1-633181	3	Plate-Tapped
12	1-513051	3	Switch-N.O.
13	3256-14	1	Washer-#10 Std
14	1-303335	3	Tie-Cable 7 15/16 (Large)
14	1-303335	5	Tie-Cable 7 15/16 (Large)
15	3290-500	6	Screw-PPH #10-24 X 5/8
16	103-0206	1	Switch-Ignition W/Keys

Ref.	Part Number	Qty.	Description
16:1	1-603511	1	Key-Ignition
17	103-0498	1	Nut-Ignition
18	1-543767	1	Wire-Ground
19	103-1193	2	Clip-Loom Half
20	1-816001	2	Fuse-Blade Type, 20 Amp
21	103-2106	1	Key-Exmark Logo
22	1-643275	2	Relay-12Vdc 40 Amp
23	104-2065	2	Screw-HWH #10-24 X 3/8
26	109-7630	1	Positive Battery Cable ASM
26:1	109-2407	1	Insulator-Battery
26:2	1-543393	1	Insulator-Solenoid
27	116-9205	1	Harness-Indicator Light [efi] ●
28	1-643267	1	Indicator-Red Led
29	103-3895	1	Diode-Tvs

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

Notes:

MAXIMIZE THE PERFORMANCE OF YOUR EXMARK.

4-CYCLE PREMIUM ENGINE OIL

Part No. 116-3373

Both SAE 30 and SAE 10W-30 in one bottle.

Contains increased levels of zinc and phosphorus for better lubricity.

No Viscosity Index Improvers that tend to shear down in high heat.

Synthetic formulation.

Gas & Diesel compatible.

Anti-corrosion additives.

API 'SL' and JASO rated with wet clutch compatibility for other machines.

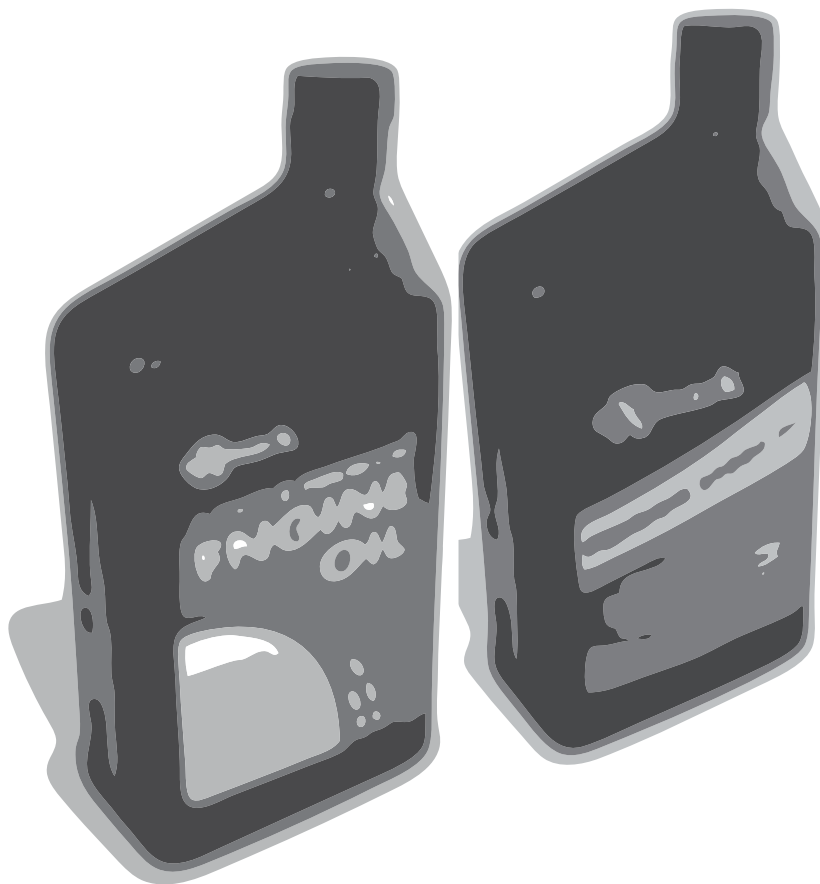
PREMIUM HYDRO OIL

Part No. 109-9828

Commercial quality for tough, high-heat conditions.

Designed specifically for zero-turn mower hydraulic systems.

Superior shear resistance under heavy loads.



Available from your local Exmark dealer. Find your closest dealer at exmark.com

EXMARK ACCESSORIES AND OPTIONS*

MID-MOUNT RIDING ACCESSORIES AND OPTIONS

CUSTOM RIDE SEAT SUSPENSION SYSTEM	OPERATOR CONTROLLED DISCHARGE
FULL SUSPENSION SEAT	SUN SHADE
DECK LIFT ASSIST KIT	TRASH CONTAINER
HITCH KIT	TURF STRIPER
LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
12V POWER PORT	ULTRA VAC QUICK DISPOSAL SYSTEM
MICRO-MULCH SYSTEM	

OUT-FRONT RIDING ACCESSORIES AND OPTIONS

CUSTOM RIDE SEAT SUSPENSION SYSTEM	SNOW BLADE
DUAL-TAIL WHEEL	SNOWBLOWER
FLOOR PAN EXTENDER	SUN SHADE
HITCH KIT	TRASH CONTAINER
LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
MICRO-MULCH SYSTEM	ULTRA VAC QUICK DISPOSAL SYSTEM
ROLL OVER PROTECTION SYSTEM (ROPS)	WEATHER CAB

WALK-BEHIND ACCESSORIES AND OPTIONS

GRASS CATCHER	TURF STRIPER
MICRO-MULCH SYSTEM	STANDON

*Some accessories and options not available for some models.

Place Model No. and Serial No.
Label Here (Included in the Literature
Pack) or Fill in Below

Model No. _____

Serial No. _____

Date Purchased _____

Engine Model No. and Spec. No. _____

Engine Serial No. (E/No) _____

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