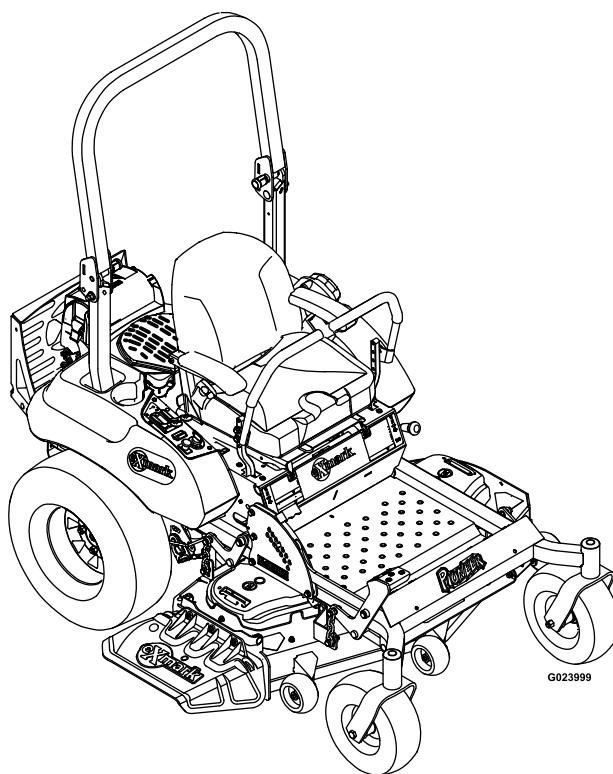




PIONEER® S-SERIES

Model No. PNS740GKC60RA3—Serial No. 315000000 and Up

Picture below may not reflect actual product.



Parts Manual

Ordering Replacement Parts

To order replacement parts, please supply the part number, the quantity, and the description of each part desired.

Understanding Reference Numbers

Each identified part in an illustration has a reference number. The reference number for a part also appears in the parts list, along with other information about the part.

This catalog uses two special reference number formats, one to indicate parts in a service assembly and another to indicate the quantity of a given part in an illustration.

Service Assembly Reference Numbers

Parts in service assemblies have reference numbers in the form a:b. The a represents the reference number of the entire service assembly and the b represents a sequential number unique to each part within the service assembly.

For example, a wheel assembly might be identified by reference number 6, the tire by 6:1, the valve by 6:2, and the wheel by 6:3. When you order the assembly identified by reference number 6, you receive all parts identified by reference numbers 6:1, 6:2, and 6:3. However, you may also order any part individually. Reference numbers of this type appear in illustration and in parts lists.

Reference Numbers Indicating Quantity

In an illustration, if a reference number indicates more than one part, the reference number has the form nX y. The n represents the quantity of the part, the X is the multiplication symbol, and the y represents the reference number.

For example, in an illustration, the reference number 2X 37 means that two of the parts identified by reference number 37 are indicated.

List of Abbreviations

AR: as required	HLH: hex lag head	PTH: phillips truss head
ASM: assembly	HOC: height-of-cut	PTO: power-take-off
BBC: blade brake control	HP: high pressure	RH: right hand
BHTF: button head thread forming	HSBH: hex socket button head	ROPS: roll-over protection system
CARR: carriage	HSFH: hex socket flat head	RRB: rear roller brush
CCW: counter clockwise	HSH: hex socket head	SFH: slotted fillister head
CW: clockwise	HWH: hex washer head	SHH: slotted hex head
DEG: degrees	HWHTF: hex washer head thread forming	SHWH: slotted hex washer head
DPA: Dual Point Adjustment	HYD: hydraulic	SPH: slotted pan head
ECM: electronic control module	LH: left hand	SQH: square head
EXT: external	LP: low pressure	SRH: slotted round head
FH: flat head	LPG: Liquefied Petroleum Gas	STD: standard
GA: gauge	NI: nylon insert	TAP: self tapping
HD: heavy-duty	NPTF: national pipe thread fine	TTH: torx truss head
HF: hex flange	PFH: phillips flat head	
HH: hex head	PPH: phillips pan head	
HHF: hex head flange	PPHTF: phillips pan head thread forming	
HHFTF: hex head flange thread forming	PRH: phillips round head	
HJ: hex jam		

Touch Up Paint

Exmark black touch up spray paint – gloss black.

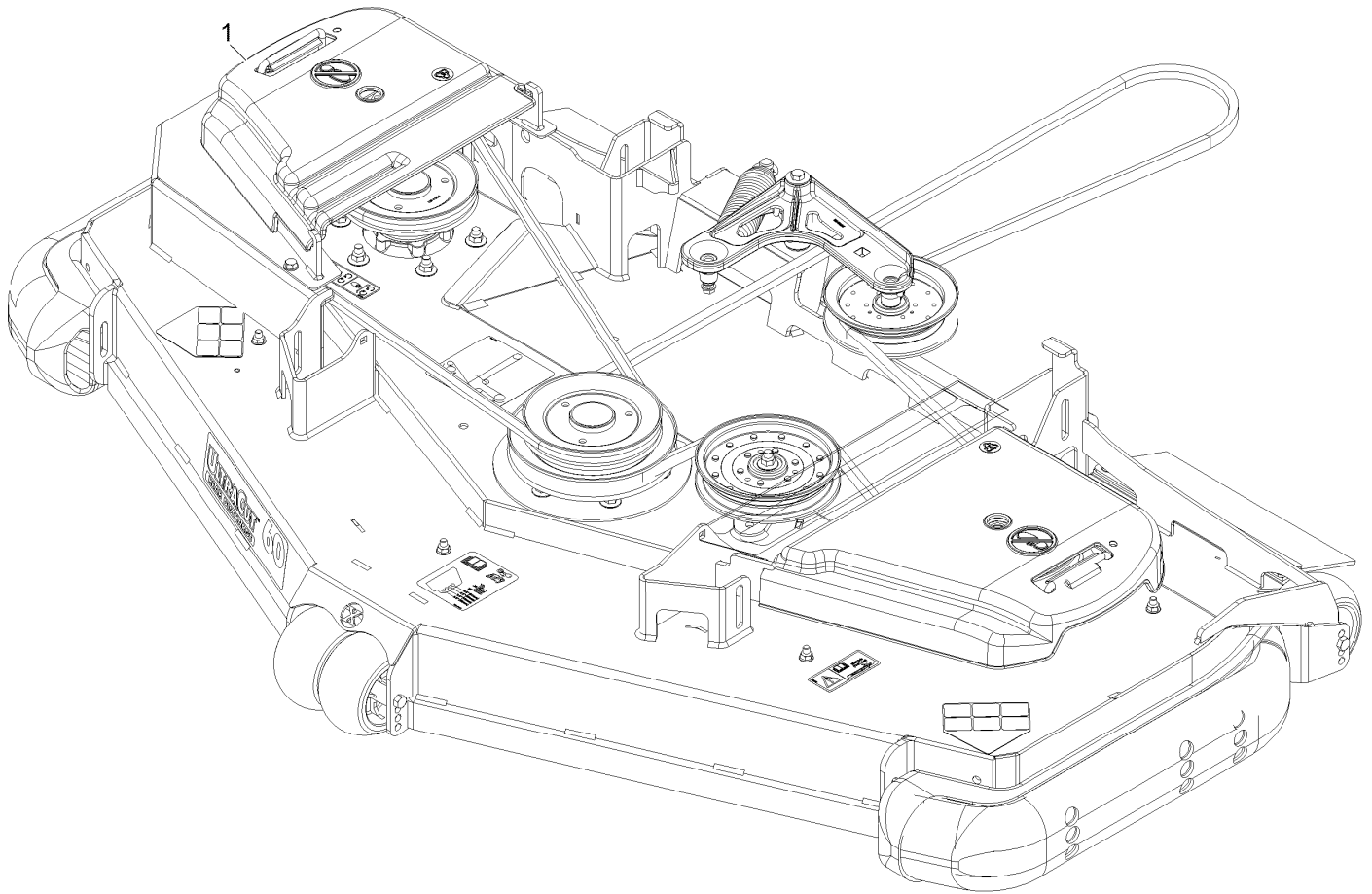
Exmark red touch up paint (spray paint – P/N 1-850337 - .6 oz liquid bottle – P/N 103-9140).



If your Exmark dealer does not have the Exmark part in stock, Exmark will get the parts to the dealer the next business day or the part will be FREE Guaranteed!! (Some restrictions apply. See your participating Exmark Dealer for details.)

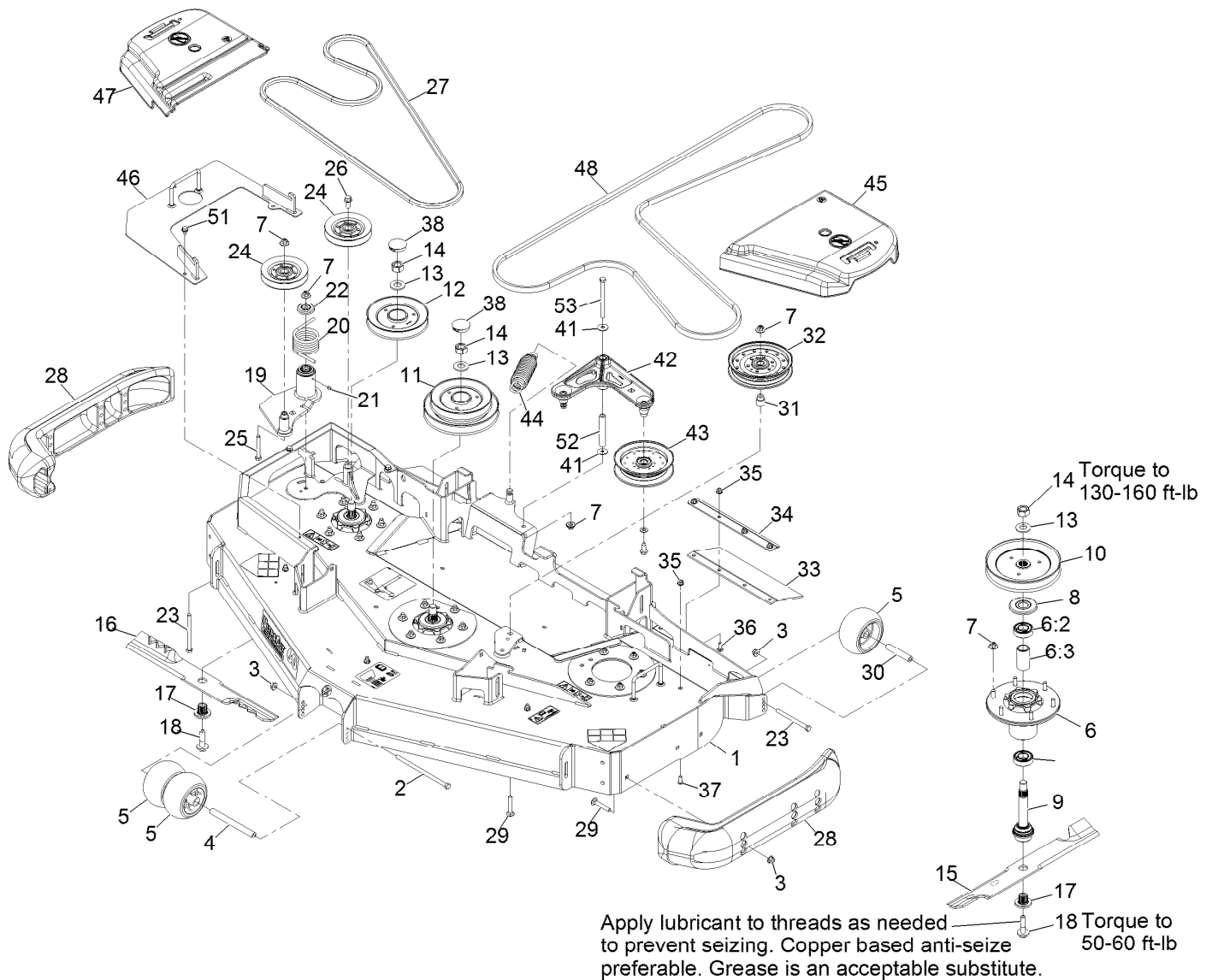
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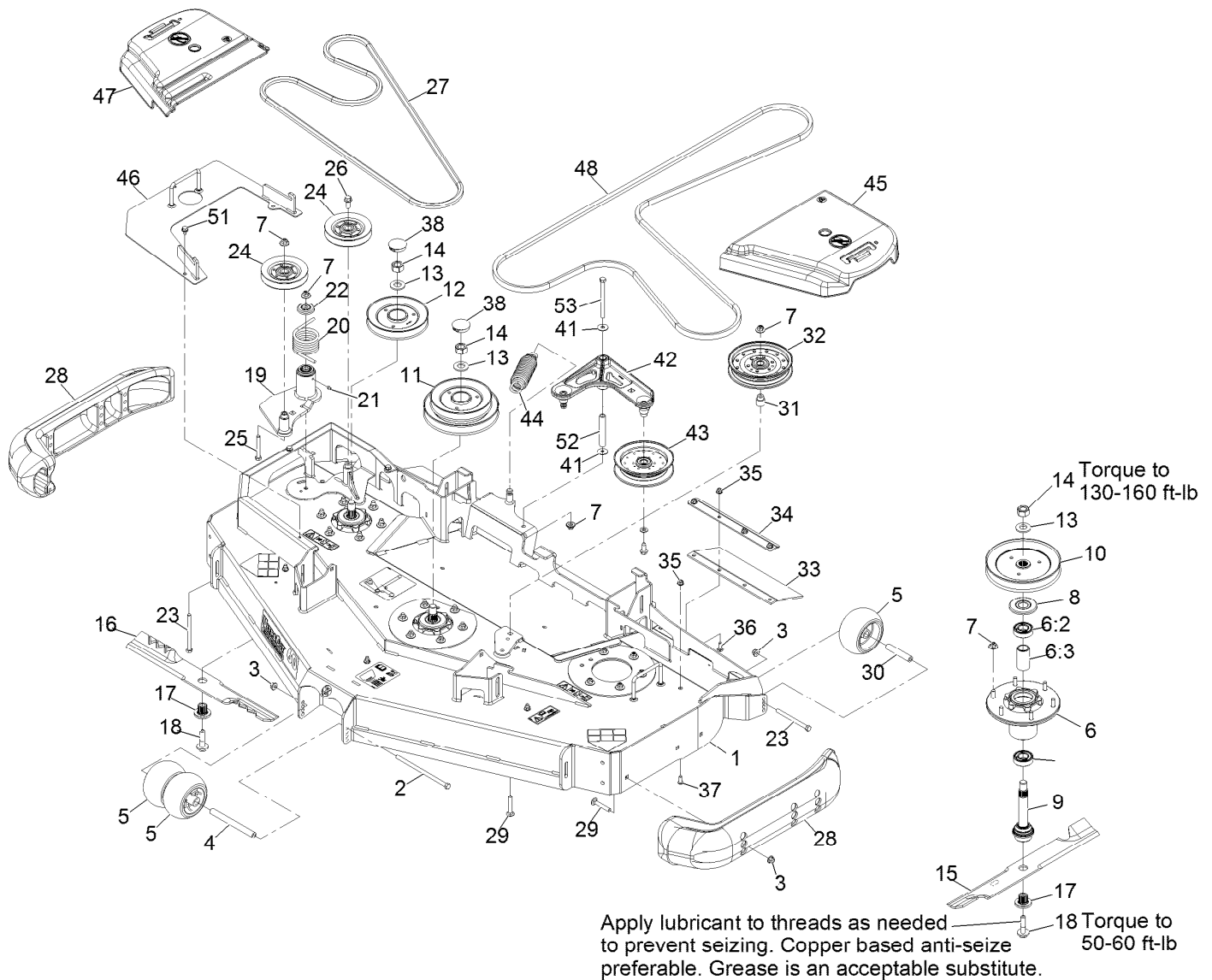
Complete Deck Assembly

Ref.	Part Number	Qty.	Description
1	126-4011	1	ASM-Deck Complete Pns 60Rd



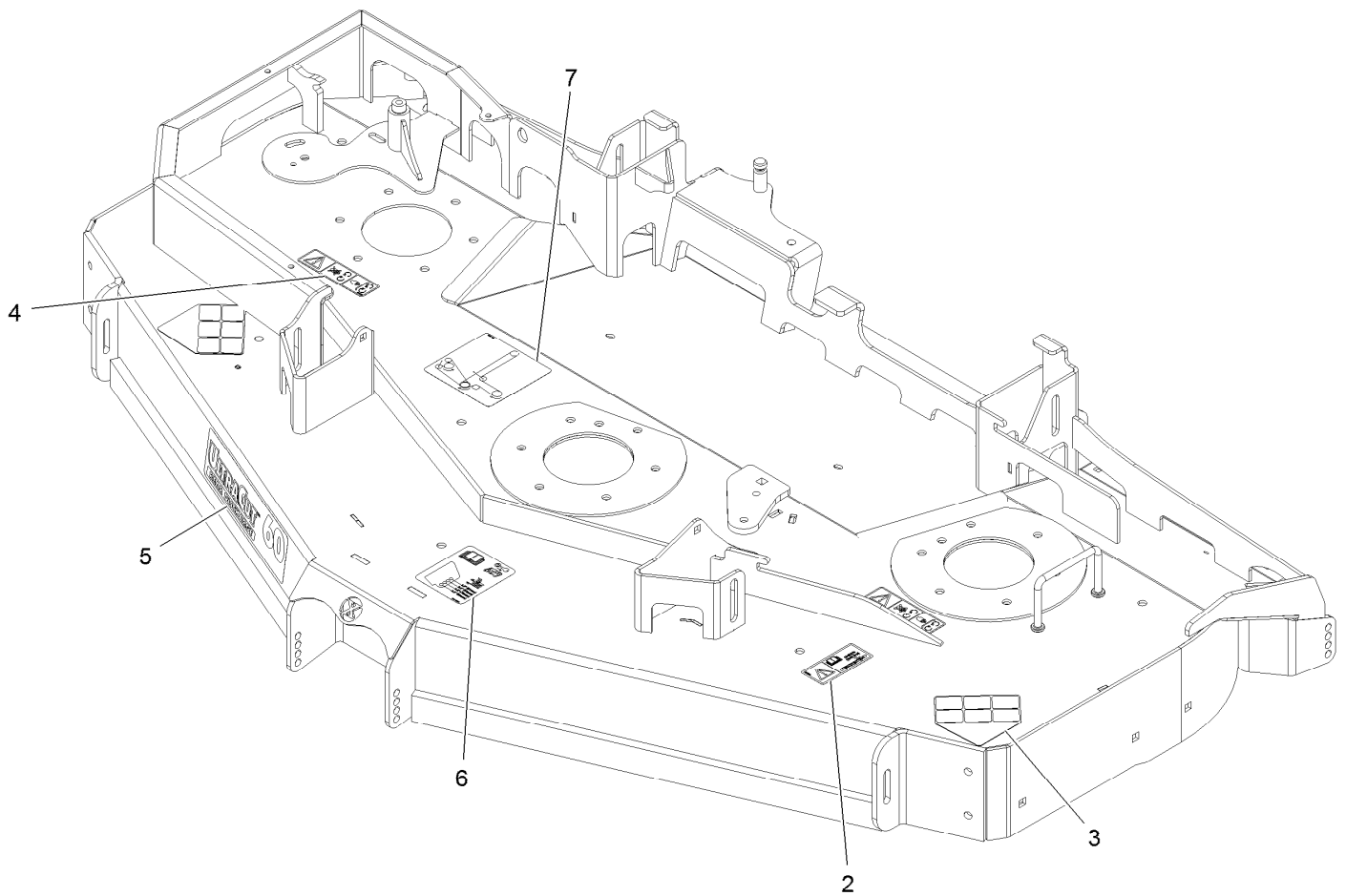
Deck Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	126-1967	1	Deck-Pioneer 60Rd,W/Decals	15	116-5174	2	Blade-Extreme 2, 20.50"
2	108-5388	1	Screw-HH	16	116-8181	1	Blade-Extreme 2-20.50, Rd60
3	104-8301	9	Nut-Flange, NI	16	116-8196	1	Blade-Low Lift 20.5, Rd60
4	98-5967	1	Spacer-Wheel	17	103-3037	3	Bushing, Splined
5	1-603299	4	Roller-Scalp, Anti	18	109-9220	3	Screw,Sems (1/2-20 X 2.19, Gr5)
6	116-3344	3	ASM-Cutter Hsg With Bearings	19	126-0853	1	Idler ASM
6:2	116-0720	2	Bearing-Ball	20	108-1921	1	Spring-Torsion
6:3	116-3312	1	Spacer-Bearing	21	302-19	1	Fitting-Grease
7	109-6658	22	Nut-Flange, NI	22	103-2916	1	Guard-Top
8	116-1286	3	Guard,Bearing Top .989	23	323-23	3	Screw-HH
9	116-3341	3	ASM-Spindle And Seal	24	126-1478	2	Sheave
10	116-0676	1	Sheave,Blade Drive 7.25	25	323-13	1	Screw-HH
11	126-0352	1	Sheave, Double 60Rd	26	3234-11	1	Screw-HHF
12	126-0354	1	Sheave-Rd Rev Drive Series 4	27	116-8187	1	Belt
13	103-2802	3	Washer	28	112-1479	2	Skid-Bumper, Deck
14	116-7306	3	Nut-Hex	29	3231-7	7	Screw-CARR
15	103-6388	2	Blade, Low Lift	30	98-7912	2	Tube-Spanner
15	103-6403	2	Blade, Notched	31	1-633456	1	Bushing, Idler
				32	116-4670	1	Pulley-Idler, Flat



Deck Assembly (continued)

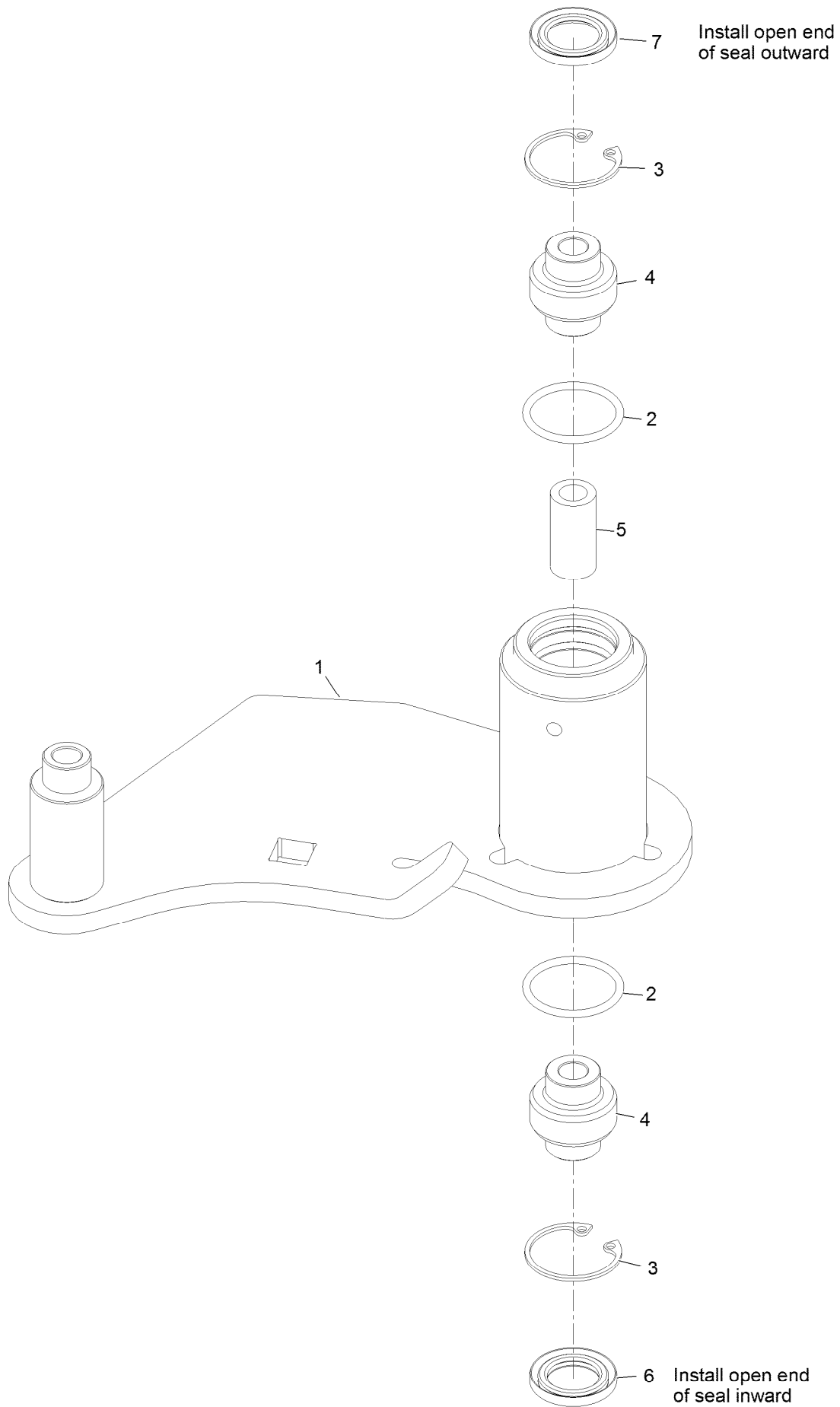
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
33	116-8191	2	Guard-Tire	45	126-1989	1	Cover-Belt, LH Pioneer Rd60
34	126-0413-01	2	Support-Outer Flap	46	126-1990-01	1	Cover-Reverse Drive, Pioneer 60Rd
35	104-8300	14	Nut-Flange, NI	47	116-0094	1	Cover-Belt, RH
36	3230-16	8	Screw-CARR	48	1-413093	1	Belt, Deck Drive
37	3274-55	6	Screw-HSBH	51	9266934	3	Screw
38	116-2253	2	Plug,Black Nylon 1.75	52	116-5111	1	Bushing
41	52-2860	2	Washer	53	323-38	1	Screw-HH
42	126-0976	1	ASM-Idler Arm W/Bearings				
43	116-4668	1	Idler-Pulley, Flanged				
44	116-6317	1	Spring-Extension				



Deck W/Decals Assembly No. 126-1967

Ref.	Part Number	Qty.	Description
2	116-8283	1	Decal-Bolt Torque
3	93-7316	2	Decal-Danger
4	112-9028	2	Decal-Cover Missing
5	116-8599	1	Decal,Rear Discharge 60
6	109-6036	1	Decal-Roller, Anti-Scalp
7	126-0768	1	Decal-Belt Routing Nlz Rd

Idler Assembly No. 126-0853

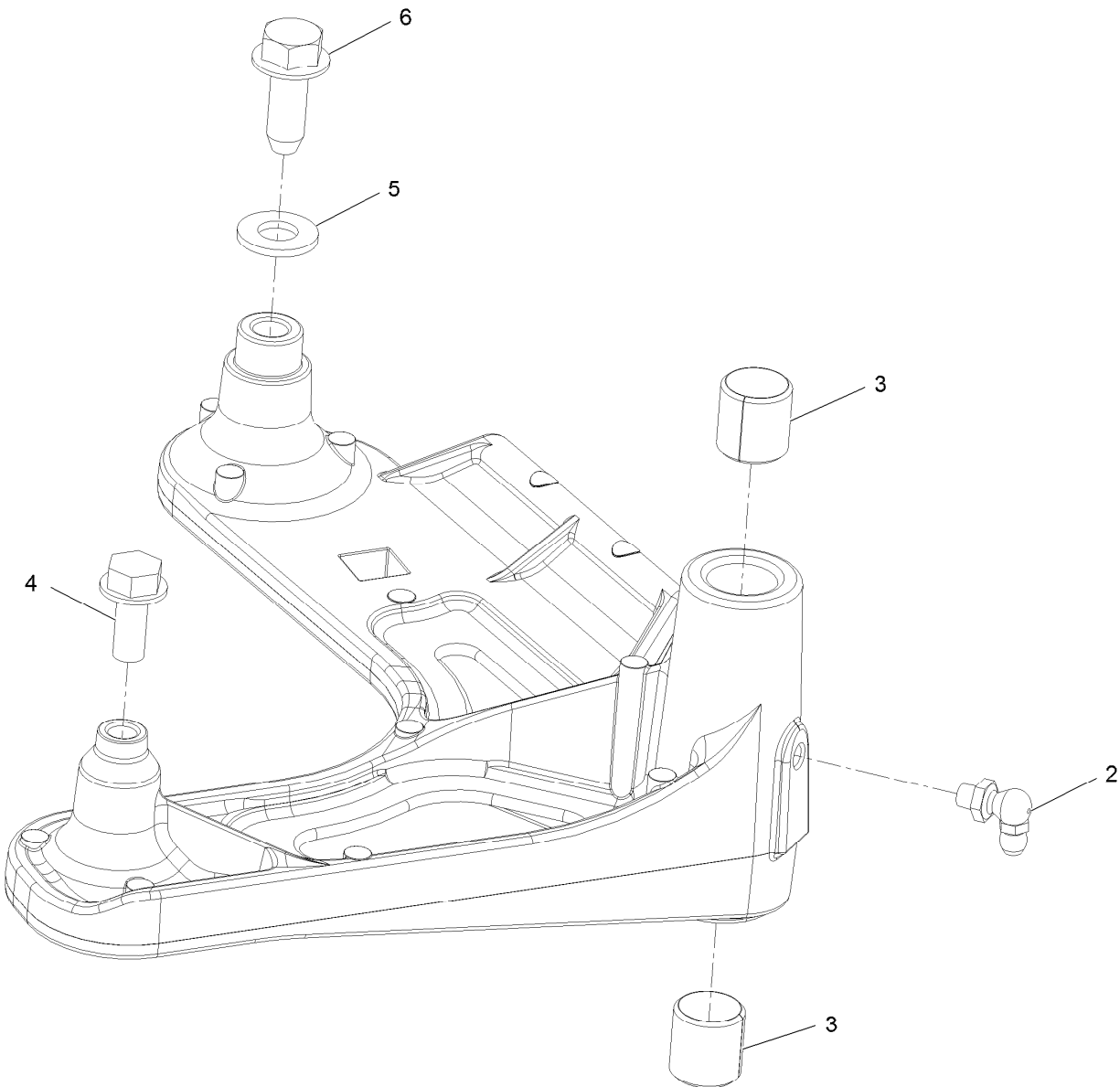


Idler Assembly No. 126-0853 (continued)

<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
1		1	Deck Idler [red] ●
2	106-7159	2	O-Ring
3	32120-10	2	Ring-Retaining
4	103-3504	2	Bearing-Spherical

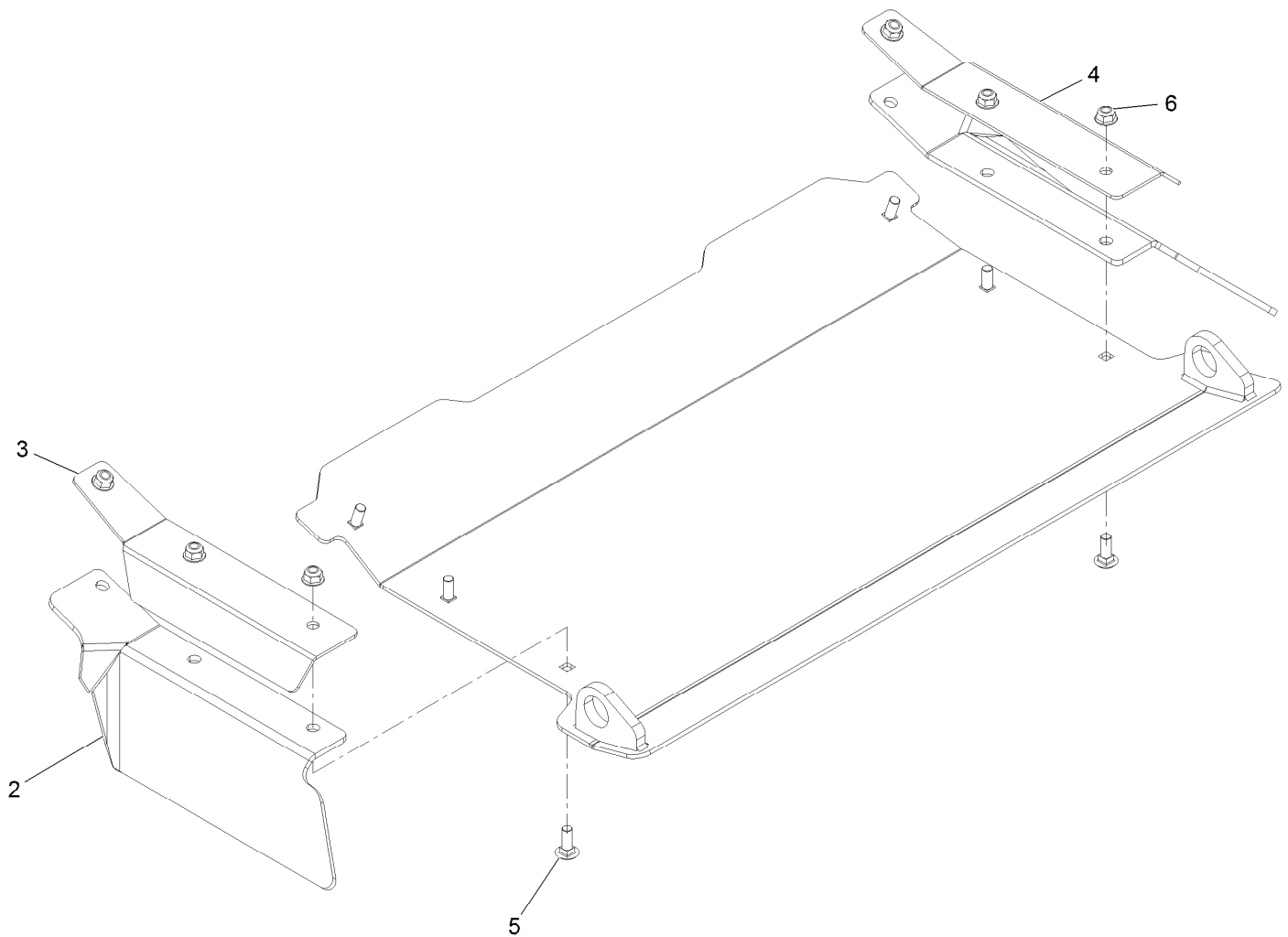
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
5	108-6544	1	Spacer
6	103-3505	1	Seal-Double Lip
7	103-3506	1	Seal-Single Lip

● Not serviced separately



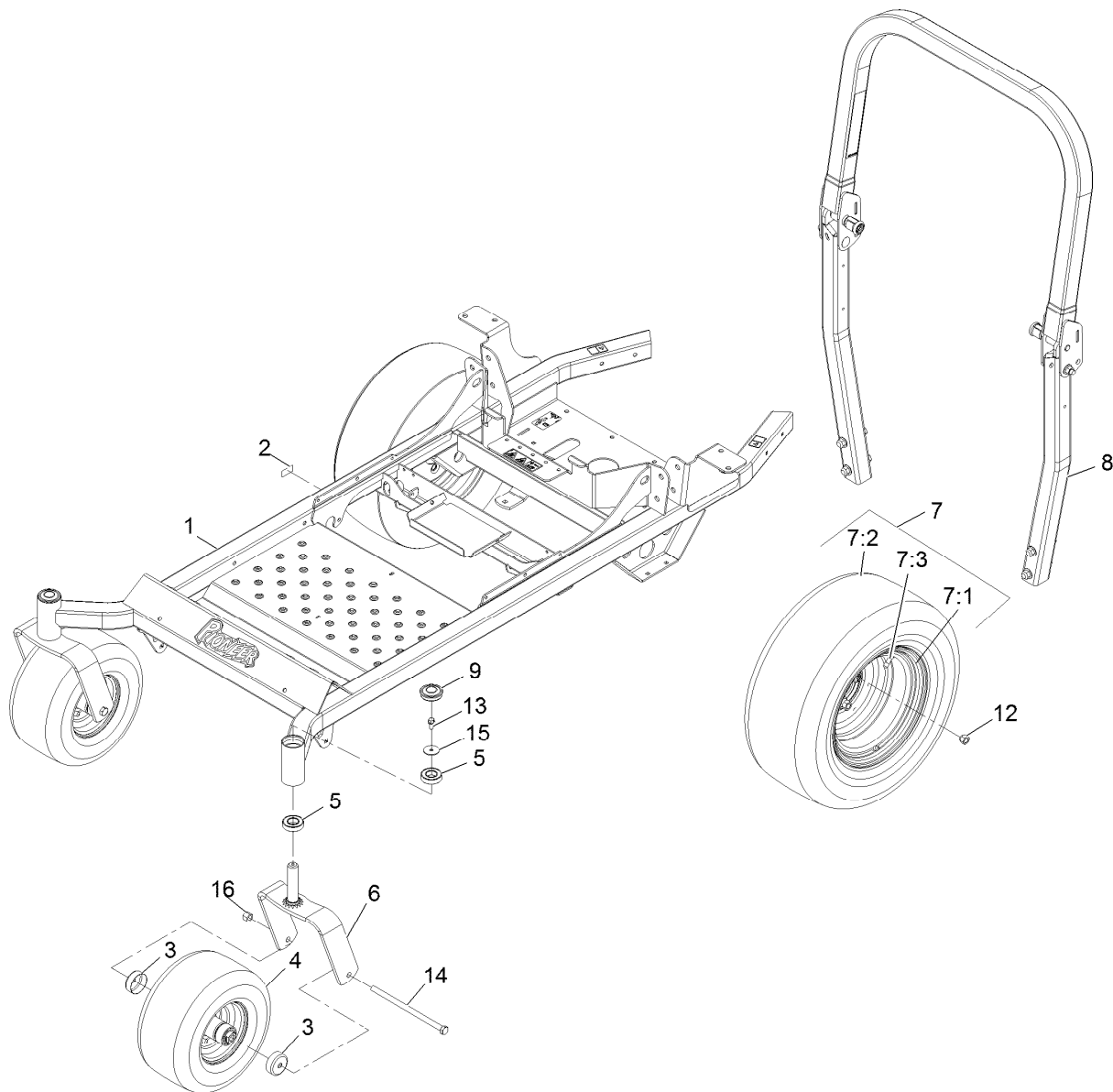
Idler Arm W/Bearings Assembly

Ref.	Part Number	Qty.	Description
2	302-40	1	Zerk-90° 1/4-28
3	1-513034	2	Sleeve-Bearing
4	32144-11	1	Screw-HWH 5/16-18 X 3/4 Tf
5	3256-24	1	Washer-3/8 Sae
6	126-1696	1	Screw-Thread Forming



Discharge Tunnel Assembly No. 126-1985

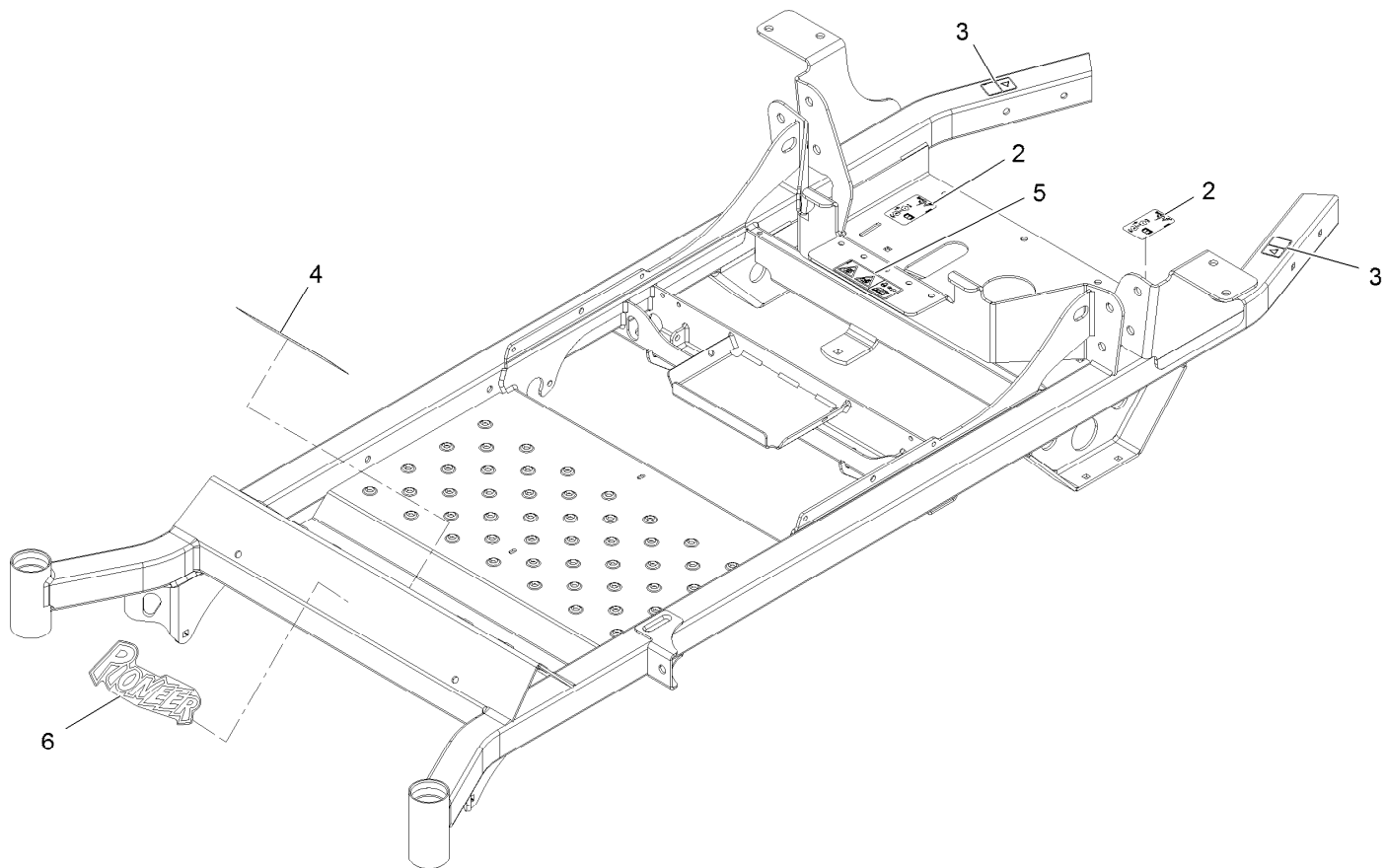
<i>Ref.</i>	<i>Part Number</i>	<i>Qty.</i>	<i>Description</i>
2	125-9368	2	Flap-Rubber
3	125-9366-03	1	Bracket-Flap, LH
4	125-9367-03	1	Bracket-Flap, RH
5	3230-16	6	Bolt-Carriage 5/16-18 X 7/8
6	104-8300	6	Nut-Nyloc 5/16-18 Flg



Main Frame Assembly

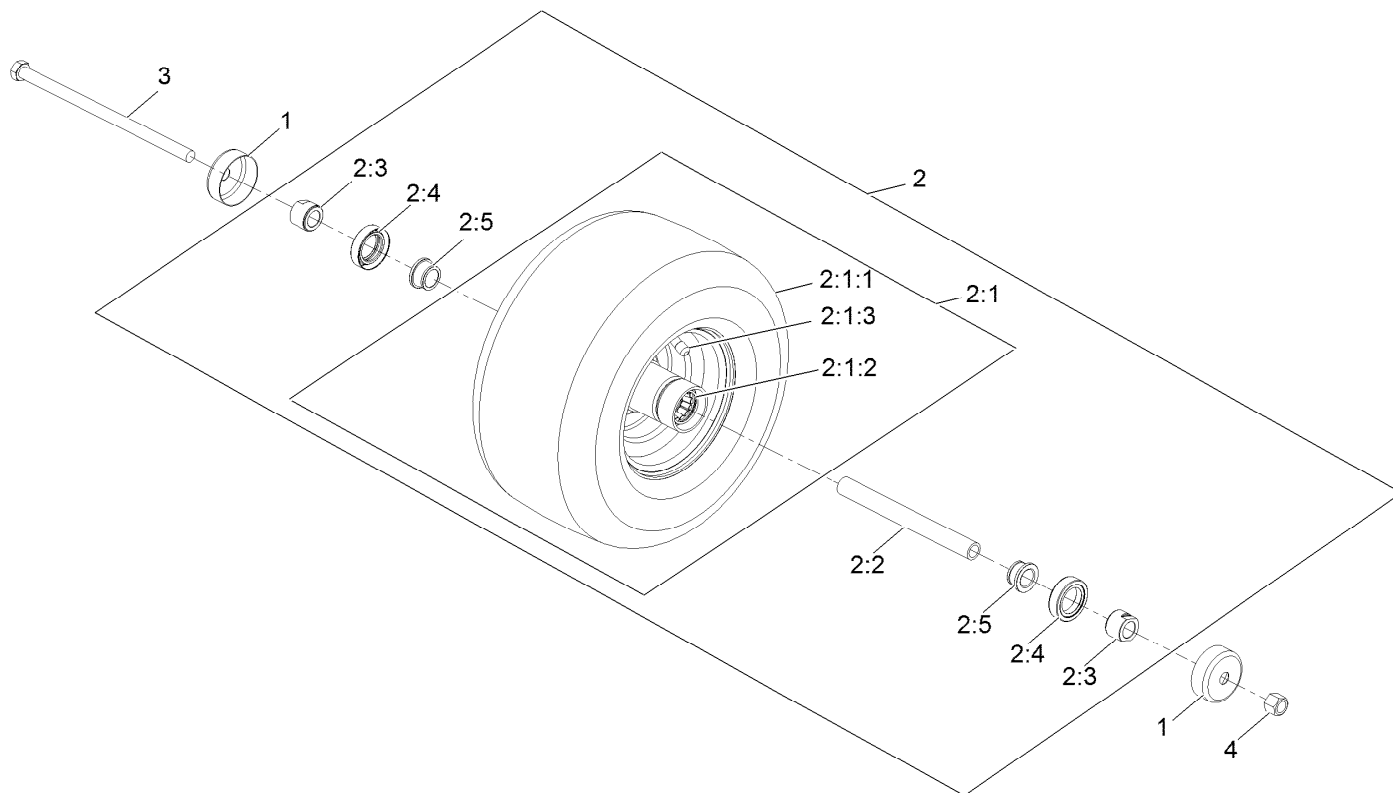
Ref.	Part Number	Qty.	Description
1	126-1993	1	Frame-Pioneer 60Rd
2	126-4345	1	Decal-Patent Ttco.Com
3	103-2768	4	Guard-Seal
4	117-0361	2	Castor Wheel ASM
5	109-3678	4	Bearing-Ball
6	126-3997-01	2	Caster Fork Wide [red]
7	119-2685	2	Wheel And Tire ASM
7:1	120-3272	1	Wheel
7:2	120-3269	1	Tire

Ref.	Part Number	Qty.	Description
7:3	232-27	1	Stem-Valve
8	116-3498	1	ASM-ROPS Pioneer
9	116-4348	2	Cap-Grease
12	242-50	8	Nut-Lug 1/2-20
13	3234-5	2	Screw-HH Flg 5/16-18 X 3/4
14	325-39	2	Screw-HH 1/2-13 X 9 1/2
15	3256-68	2	Washer-Flat
16	3296-23	2	Nut-Nyloc 1/2-13



Main Frame W/Decals Assembly No. 126-1993

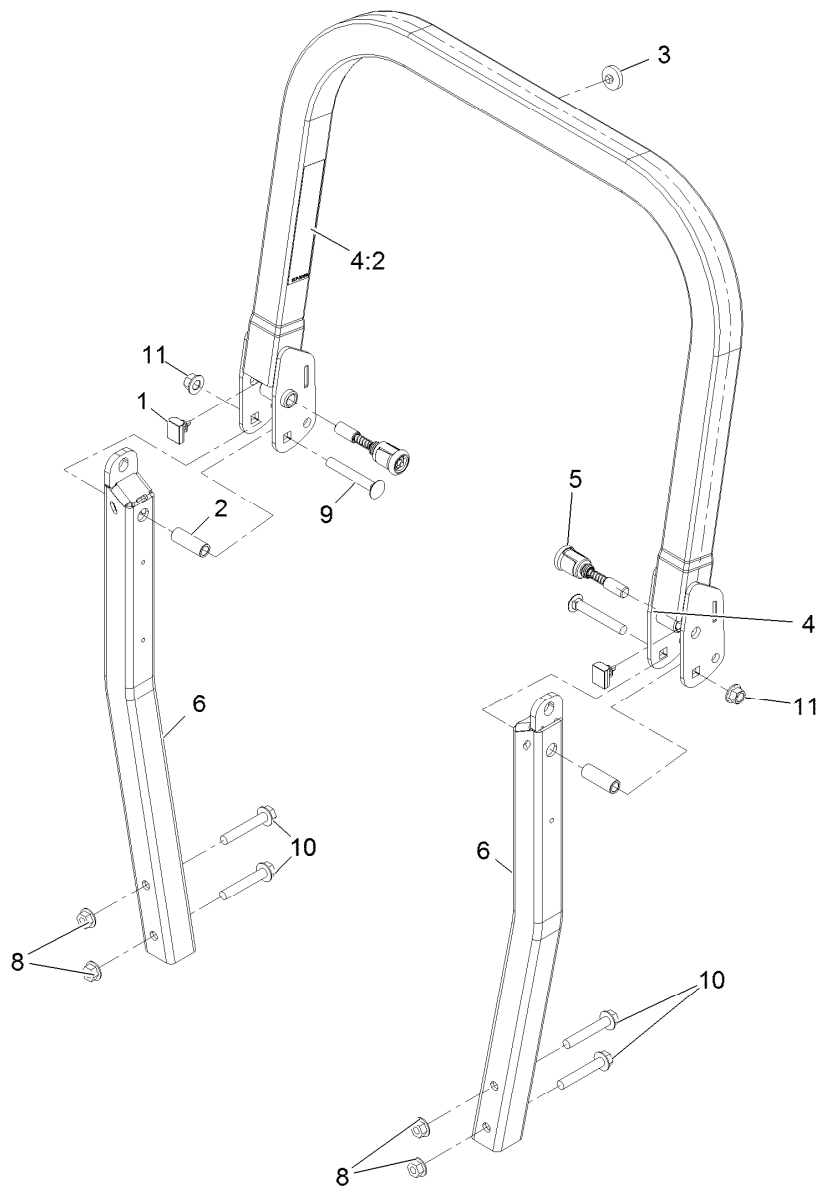
Ref.	Part Number	Qty.	Description
2	116-8588	2	Decal-Drive Release
3	106-5517	2	Decal-Warning, Hot Surface
4	127-0335	1	Decal-Warning, Slope
5	126-4363	1	Decal-Warning Rotating Devices
6	116-4570	1	Decal-Pioneer Logo



Caster Wheel Assembly No. 117-0361

Ref.	Part Number	Qty.	Description
1	103-2768	2	Guard-Seal
2		1	Wheel ASM ●
2:1		1	Wheel And Tire ASM ●
2:1:1	1-523009	1	Tire
2:1:2	1-633584	2	Bearing-Cup
2:1:3	5108	1	Valve
2:2	103-5156	1	Axle-Caster
2:3	103-3051	2	Spacer-Nut
2:4	103-0063	2	Seal-Double Lip
2:5	1-633585	2	Bearing-Cone Tapered Roller
3	325-39	1	Screw-HH 1/2-13 X 9 1/2
4	3296-23	1	Nut-Nyloc 1/2-13

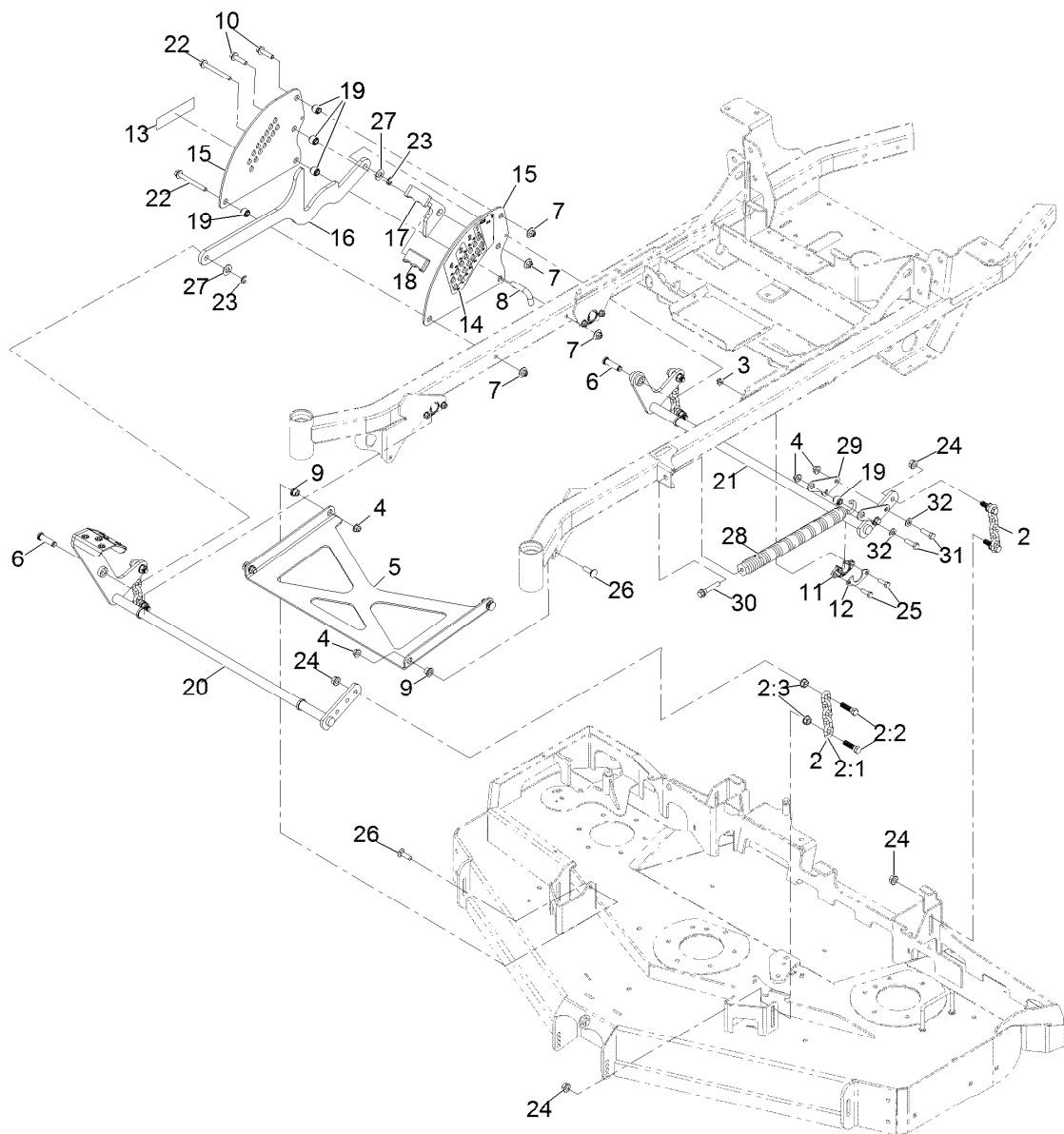
● Not serviced separately



Roll-Over Protection System Assembly No. 116-3498

Ref.	Part Number	Qty.	Description
1	109-5337	2	Bumper-ROPS
2	109-6653	2	Spacer
3	109-9233	1	Bumper-Push-In, Rubber
4	116-0019	1	Upper ROPS ASM
4:2	107-3069	1	Decal-Warning, Folding ROPS
5	116-0104	2	Pin-Spring
6		2	ASM-Lwr ROPS Leg ●
8	32128-49	4	Nut-Whizlock 1/2-13
9	3233-10	2	Bolt-Carriage 1/2-13 X 3 1/2
10	3234-40	4	Screw-HF
11	99-5107	2	Nut-Lock 1/2-13

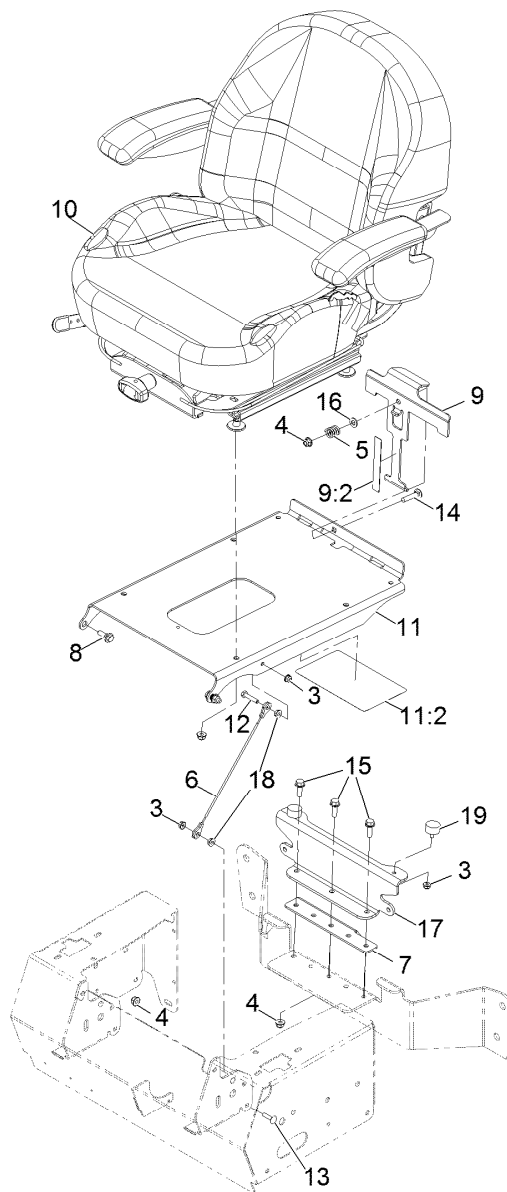
● Not serviced separately



Deck Lift Assembly

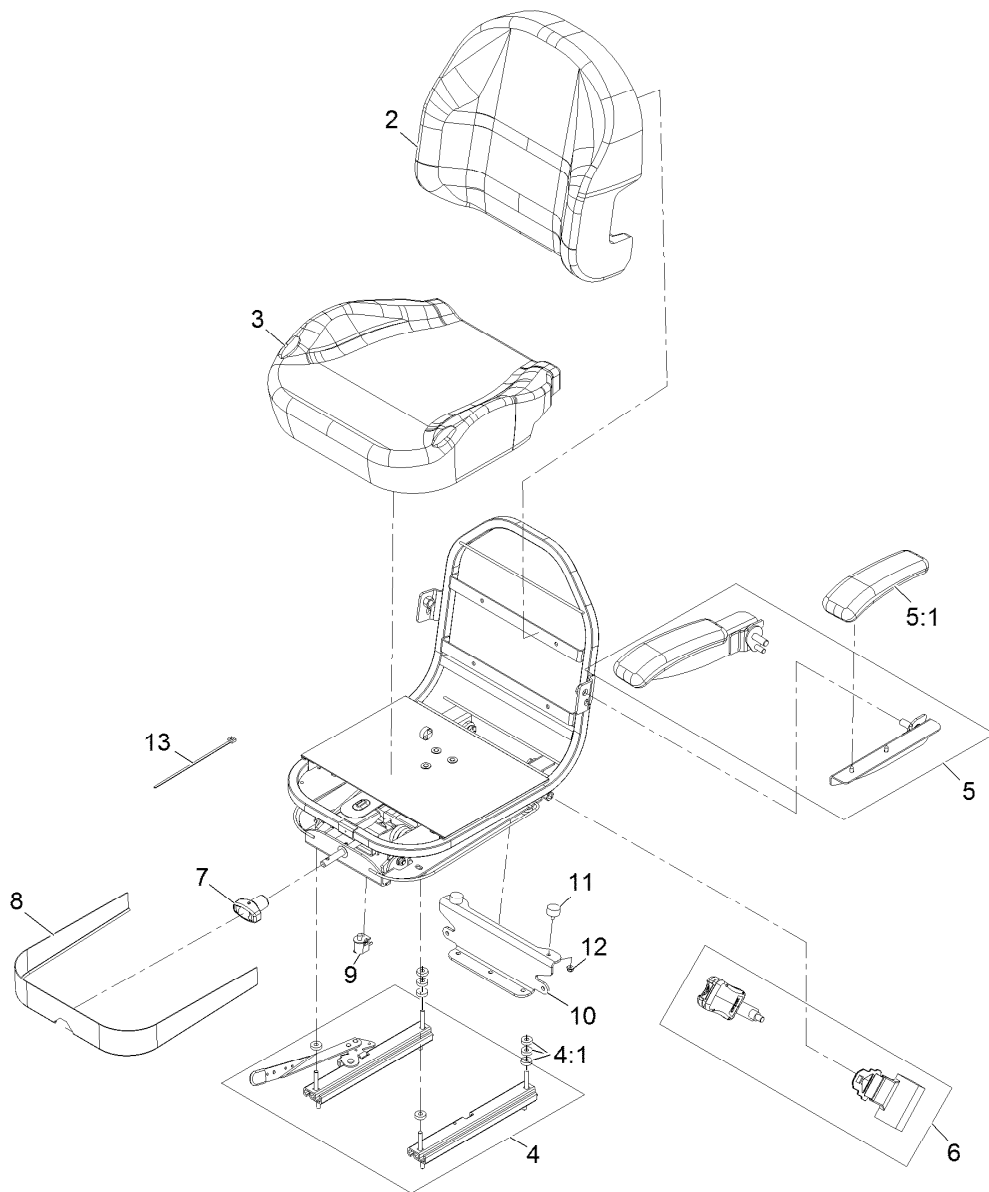
Ref.	Part Number	Qty.	Description
2	103-9817	4	Deck Chain ASM
2:1	1-633447	1	Chain-Lift, Deck
2:2	103-1898	2	Screw-HH 7/16-20 X 1-5/8 Sp
2:3	32128-37	2	Nut-Whizlock 7/16-14
3	104-8300	8	Nut-Nyloc 5/16-18 Flg
4	104-8301	7	Nut-Nyloc 3/8-16 Flg
5	109-3723-01	1	Strut-Deck
6	109-5819	2	Pin-Clevis
7	109-6658	4	Nut-Nyloc 3/8-16 Flg
8	116-5584	1	Pin-HOC
9	109-8788	4	Bushing-Flanged
10	114-4681	2	Screw-HHF
11	115-5065	4	Bushing-Flange
12	116-2887	4	Gusset-Lift, Deck
13	116-3884	1	Decal-S-Series
14	126-4383	1	Decal-Height Of Cut
15	116-4309-03	2	Plate,Deck Lift

Ref.	Part Number	Qty.	Description
16	116-4310-03	1	Link-HOC
17	116-4311	1	Transport Lock-HOC
18	116-4312	1	Grip-Bar, Flat
19	116-4313	5	Spacer-Step, Double
20	116-6011-03	1	Wld-Deck Lift Shaft Frt
21	116-6012-03	1	Wld-Deck Lift Shaft Rr
22	116-4701	2	Screw-HHF
23	32120-47	2	Ring-Retaining
24	32128-37	8	Nut-Whizlock 7/16-14
25	322-5	8	Screw-HH 5/16-18 X 1
26	3231-25	4	Bolt-Carriage 3/8-16 X 1 1/4
27	3256-26	2	Washer-1/2 Sae
28	116-0886	1	Extension Spring ASM
29	116-6715-03	2	Bracket-Spring Anchor Rear
30	92-7674	1	Screw-Shcs 3/8-16 X 2.212
31	323-7	3	Screw-HH 3/8-16 X 1 1/4
32	3256-24	3	Washer-3/8 Sae



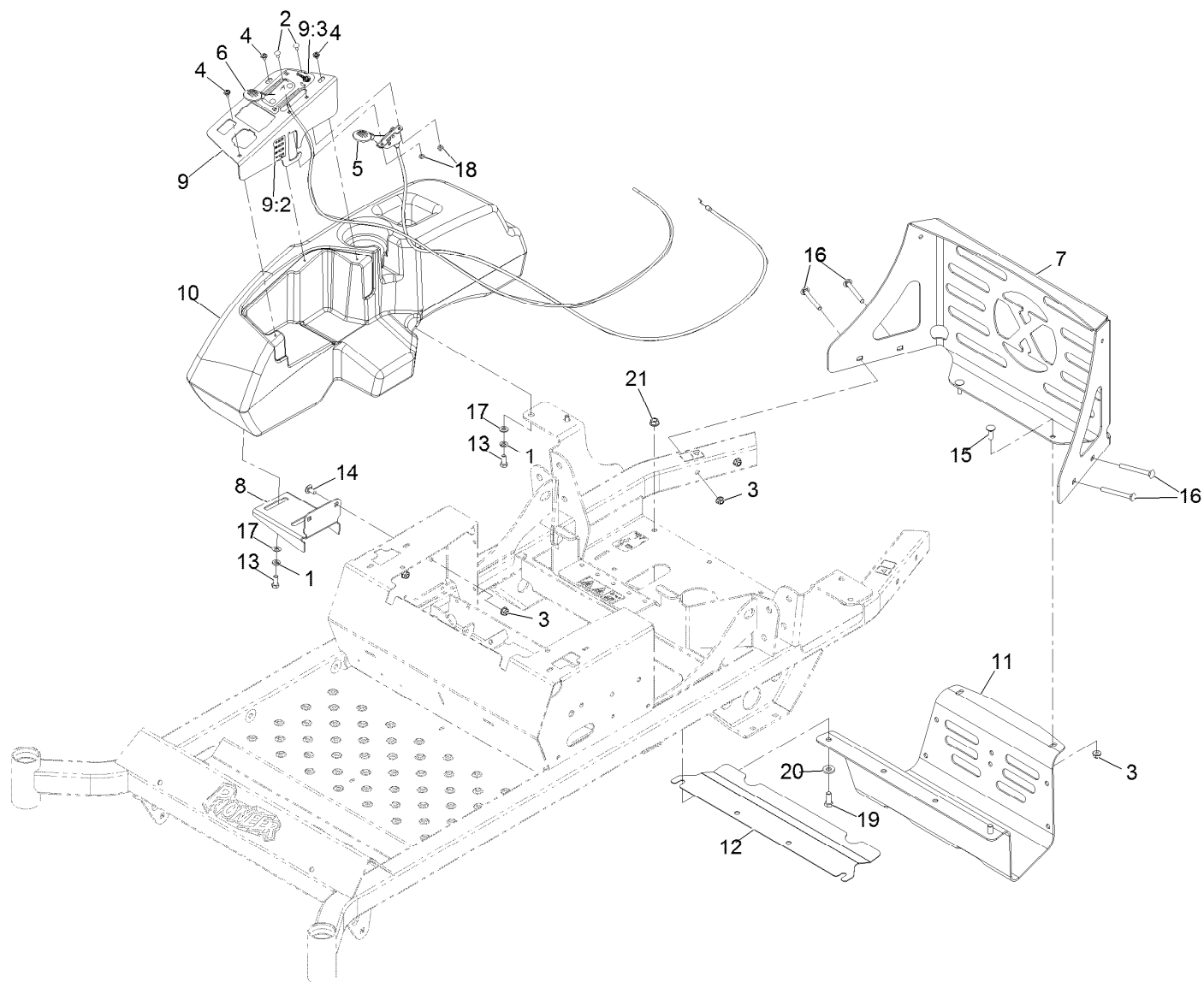
Seat Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
3	104-7201	4	Nut-Nyloc 1/4-20 Flg	11:2	109-6016	1	Decal-Service Aid
4	104-8300	10	Nut-Nyloc 5/16-18 Flg	12	321-8	1	Screw-HH 1/4-20 X 1 1/4
5	107-3017	1	Spring-Compression	13	3229-2	1	Bolt-Carriage 1/4-20 X 1
6	109-2628	1	Cable-Stop, Seat	14	3230-4	1	Bolt-Carriage 5/16-18 X 1 1/2
7	116-0871	1	Catch,Seat Latch	15	3234-29	3	Screw-HH Flg 5/16-18 X 1
8	116-1297	2	Screw-Shoulder	16	3256-23	1	Washer-5/16 Sae
9	116-3121	1	ASM-Seat Latch	17	126-0480-01	1	Plate-Seat Support
9:2	116-3120	1	Strip-Poly Wear	18	32128-33	2	Nut-Whizlock 1/4-20
10	126-2802	1	Kit-Seat Suspension	19	240-14	2	Bumper-Rubber
11	116-4418	1	Plate, Seat W/Decals				



Seat W/Tracks Assembly No. 126-2802

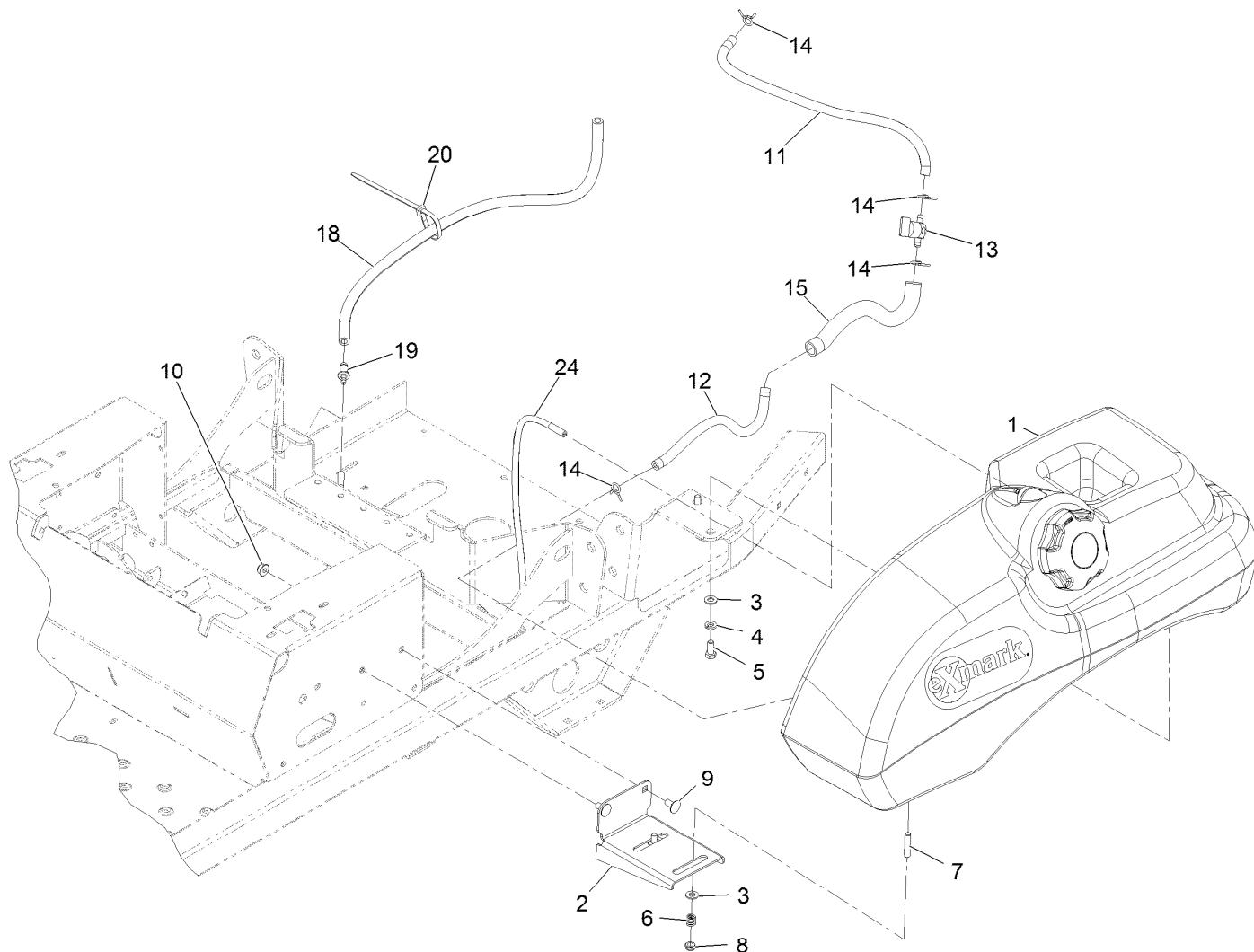
Ref.	Part Number	Qty.	Description
2	126-3505	1	Cover-Seat Back
3	130-0848	1	Cover-Cushion
4	126-3501	1	Kit-Track-Seat 4"
4:1	26-4840	8	Spacer-Pin, Mounting
5	126-2058	1	Armrest Kit
5:1	110-4163	2	Cushion-Rest, Arm
6	126-3504	1	Kit-Seat Belt Service
7	130-0846	1	Knob-Adjuster
8	126-3506	1	Cover-Skirt W/Fasteners
9	82-2190	1	Switch
10	126-0480-01	1	Plate-Seat Support
11	240-14	2	Bumper-Rubber
12	104-7201	2	Nut-Nyloc 1/4-20 Flg
13	1-303335	1	Tie-Cable 7 15/16 (Large)



Controls Assembly

Ref.	Part Number	Qty.	Description
1	1-805005	4	Washer-Lock 5/16 Heavy
2	1-807513	4	Bolt-Carriage #10-24 X 1/2
3	104-8300	8	Nut-Nyloc 5/16-18 Flg
4	109-2661	3	Screw-PPH #10-24 X 1/2
5	126-2800	1	Control-Throttle
6	109-9147	1	Control-Choke
7	116-3453-03	1	Panel,Rear Guard
8	116-3495-03	1	Bracket-Tank And Fender
9	116-9051	1	ASM, Control Panel W/ Decal
9:2	116-1496	1	Decal,Fuse Block
9:3	116-4465	1	Decal-Throttle Choke
10	116-4138	1	Console,RH

Ref.	Part Number	Qty.	Description
11	126-3827-03	1	Guard, Muffler
12	126-0456-03	1	Shield, Heat
13	322-3	4	Screw-HH 5/16-18 X 3/4
14	3230-18	2	Bolt-Carriage 5/16-18 X 5/8
15	3230-2	2	Bolt-Carriage 5/16-18 X 1
16	3230-9	4	Bolt-Carriage 5/16-18 X 2 3/4
17	3256-23	4	Washer-5/16 Sae
18	3296-2	4	Nut-Nyloc #10-24
19	323-6	2	Screw-HH 3/8-16 X 1
20	98-5975	2	Washer-Spring Disc 3/8
21	3290-357	2	Nut-Whizlock 3/8-16

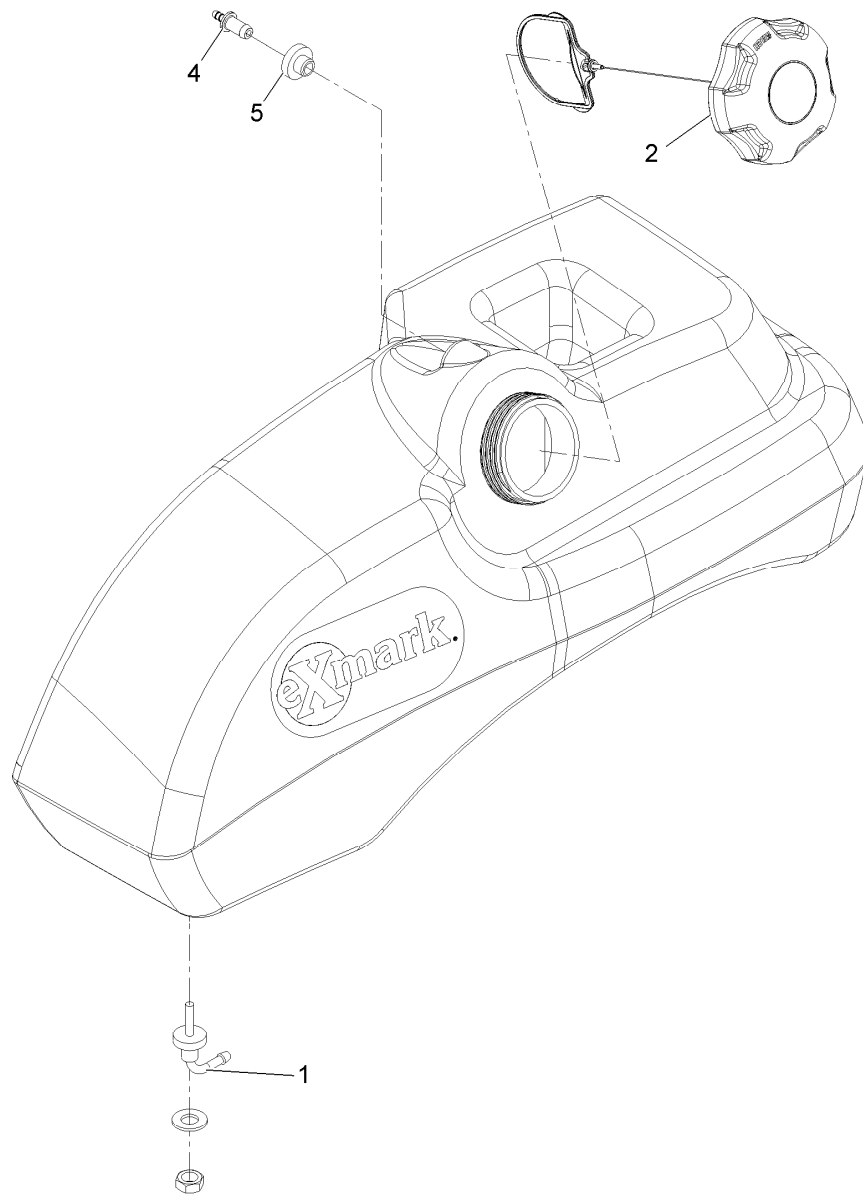


Fuel Tank Mounting Assembly

Ref.	Part Number	Qty.	Description
1	116-4610	1	ASM-Fuel Tank
2	116-3495-03	1	Bracket-Tank And Fender
3	3256-23	4	Washer-5/16 Sae
4	1-805005	2	Washer-Lock 5/16 Heavy
5	322-3	2	Screw-HH 5/16-18 X 3/4
6	1-633349	2	Spring-Compression
7	1-633023	2	Stud-Fuel Tank ●
8	3296-47	2	Nut-Nyloc 5/16-18 Thin
9	3230-18	2	Bolt-Carriage 5/16-18 X 5/8
10	104-8300	2	Nut-Nyloc 5/16-18 Flg

Ref.	Part Number	Qty.	Description
11	110-5706	1	Hose-Fuel
12	109-0282	1	Hose-Fuel
13	1-603770	1	Valve-Fuel
14	1-303077	4	Clamp-Fuel Line
15	116-4515	1	Conduit-Fuel Line
18	114-0832	1	Hose-Fuel
19	116-4630	1	Fitting-Straight Orifice
20	1-303335	1	Tie-Plastic
24	116-4802	1	Hose,Emissions

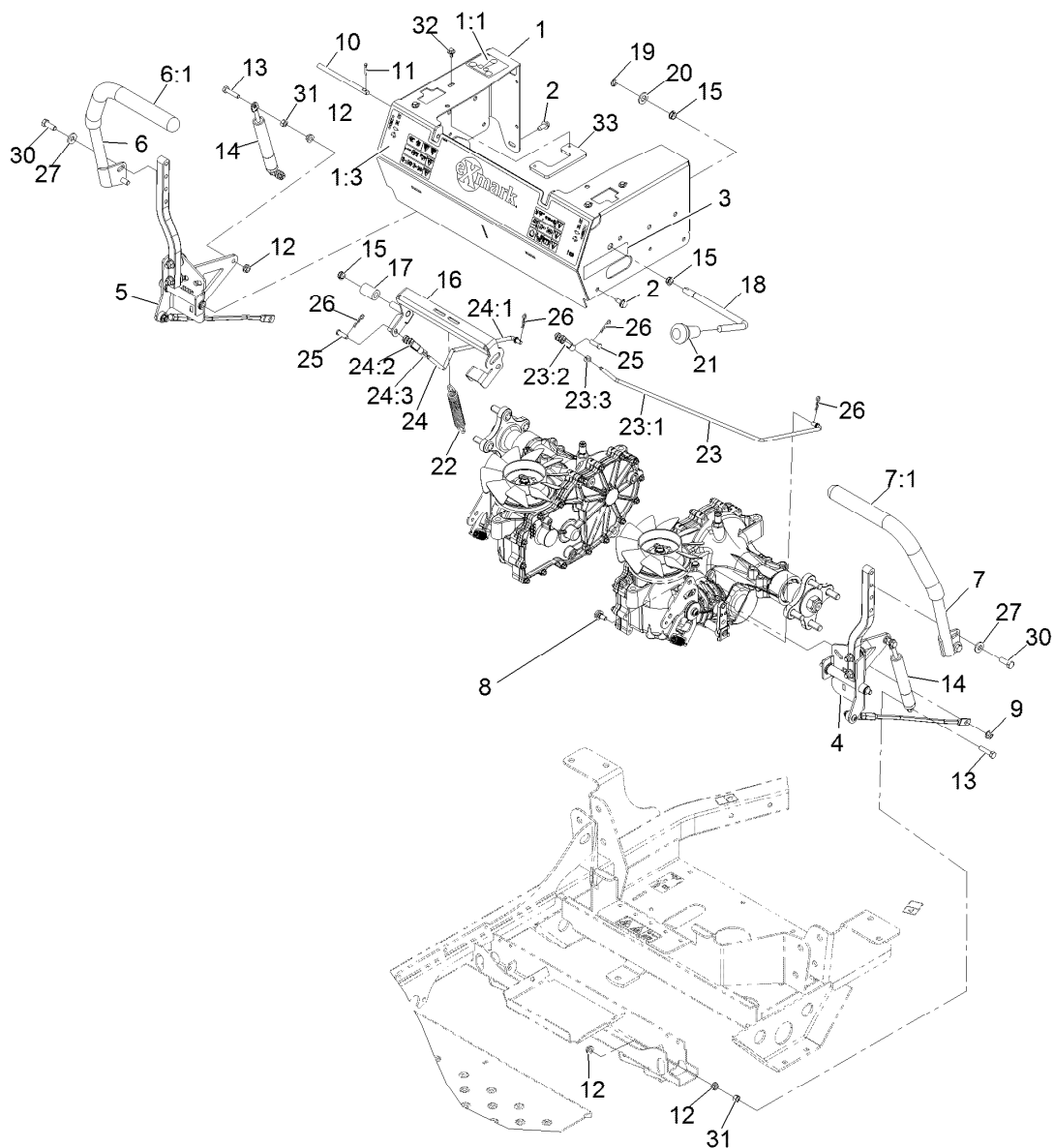
● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Fuel Tank Assembly No. 116-4610

Ref.	Part Number	Qty.	Description
1	103-2605	1	Fitting-Fuel Bulkhead W/Strainer ●
2	120-5461	1	Cap-Fuel, Ratcheting
4	116-4630	1	Fitting-Straight Orifice
5	46-6560	1	Bushing

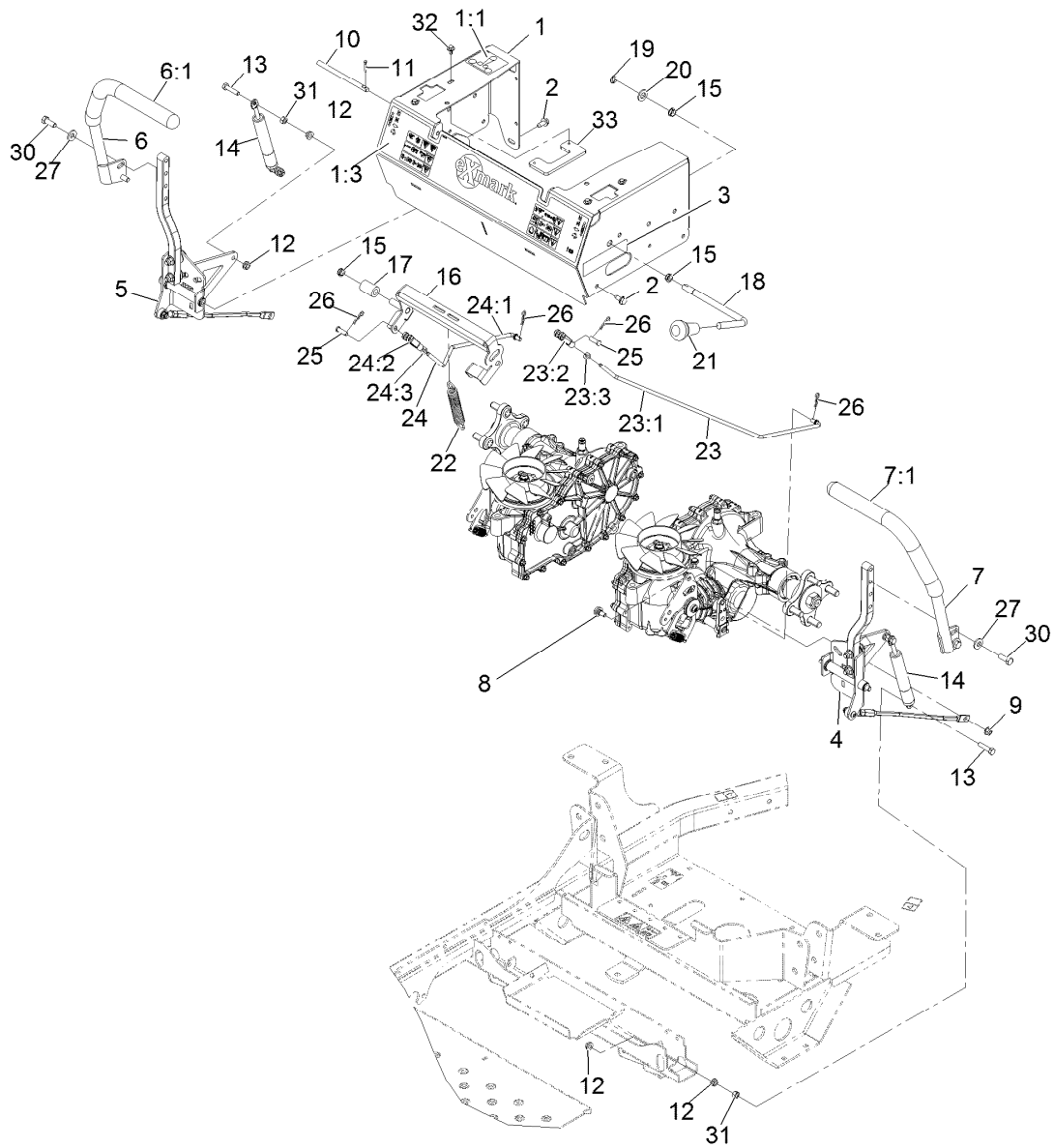
● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



Motion Control Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-3188	1	ASM-Mot Ctrl Frm W/Dcl	13	1-403180	4	Screw-HH 5/16-18 X 1 3/8 Special
1:1	109-6014	1	Decal-Belt Routing	14	109-5957	2	Damper-Motion Control
1:3	116-8668	1	Decal-Console	15	116-1393	3	Bushing,Snap
2	32144-70	6	Screw-HWH 5/16-18 X 3/4 Tf	16	116-6233	1	Wld-Brake Center Arm
3	116-3884	1	Decal-S-Series	17	109-5010	1	Spacer
4		1	Motion Control ASM-LH ●	18	116-3155	1	Handle,Brake
5		1	Motion Control ASM-RH ●	19	32120-47	1	Ring-Retaining
6	119-3486	1	RH Handle ASM	20	106-9888	1	Washer-Flat
6:1	108-6187	1	Grip	21	106-7952	1	Knob
7	119-3485	1	LH Handle ASM	22	88-6130	1	Spring-Deck, Engagement
7:1	108-6187	1	Grip	23	116-1165	1	Brake Linkage ASM-LH
8	37-8771	2	Screw-Shoulder 5/16-18 X 5/8	23:1	116-1167	1	Linkage,Brake LH
9	104-8300	2	Nut-Nyloc 5/16-18 Flg	23:2	1-303105	1	Yoke-Adjustable
10	109-3705	2	Pin-Control Pivot	23:3	3220-2	1	Nut-Jam 5/16-24
11	3272-10	2	Pin-Cotter 1/8 X 3/4	24	116-1166	1	Brake Linkage ASM-RH
12	32128-20	8	Nut-Whizlock 5/16-18	24:1	116-1168	1	Linkage-Brake, RH
				24:2	1-303105	1	Yoke-Adjustable
				24:3	3220-2	1	Nut-Jam 5/16-24

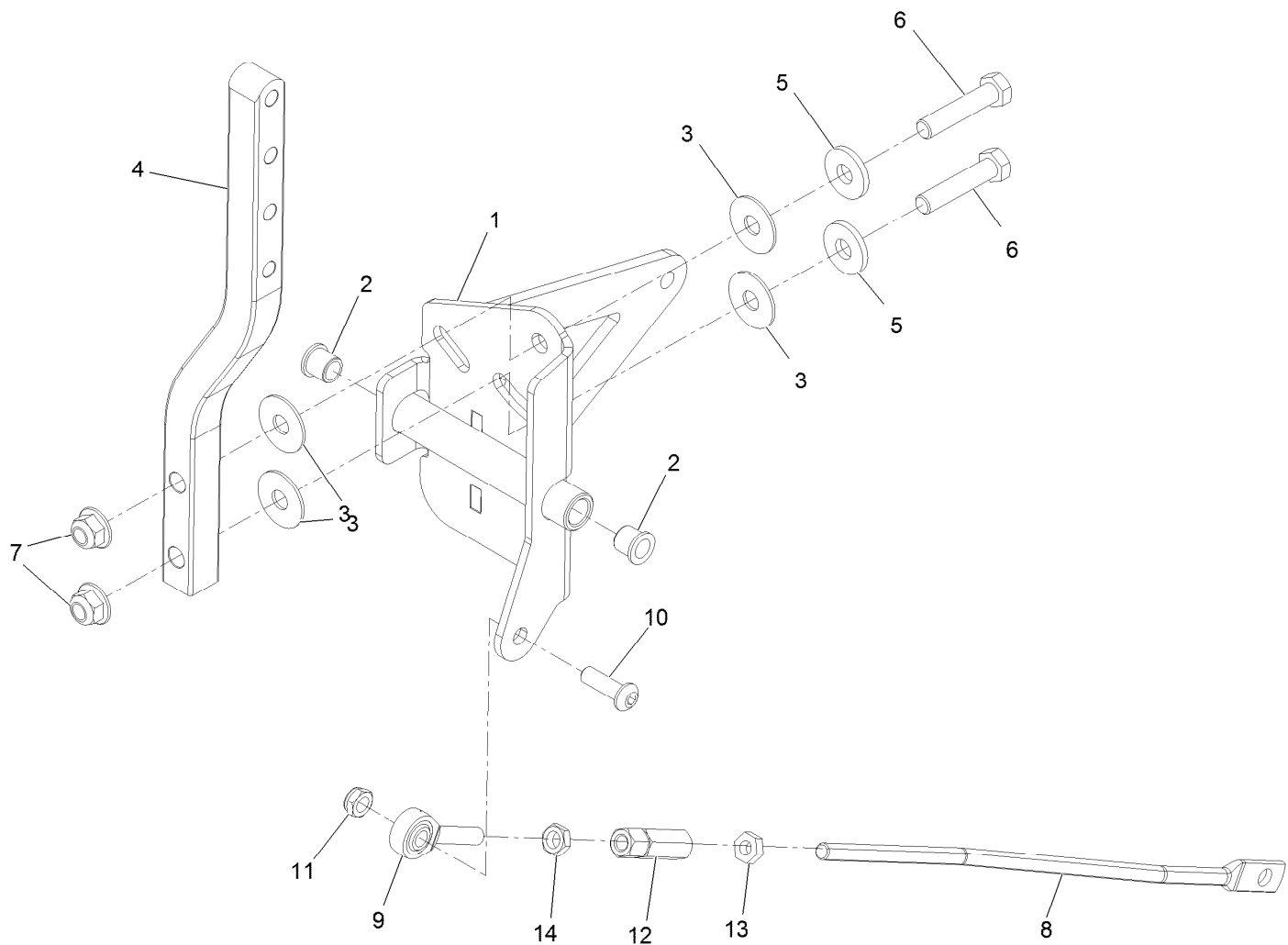
● Not serviced separately



Motion Control Assembly (continued)

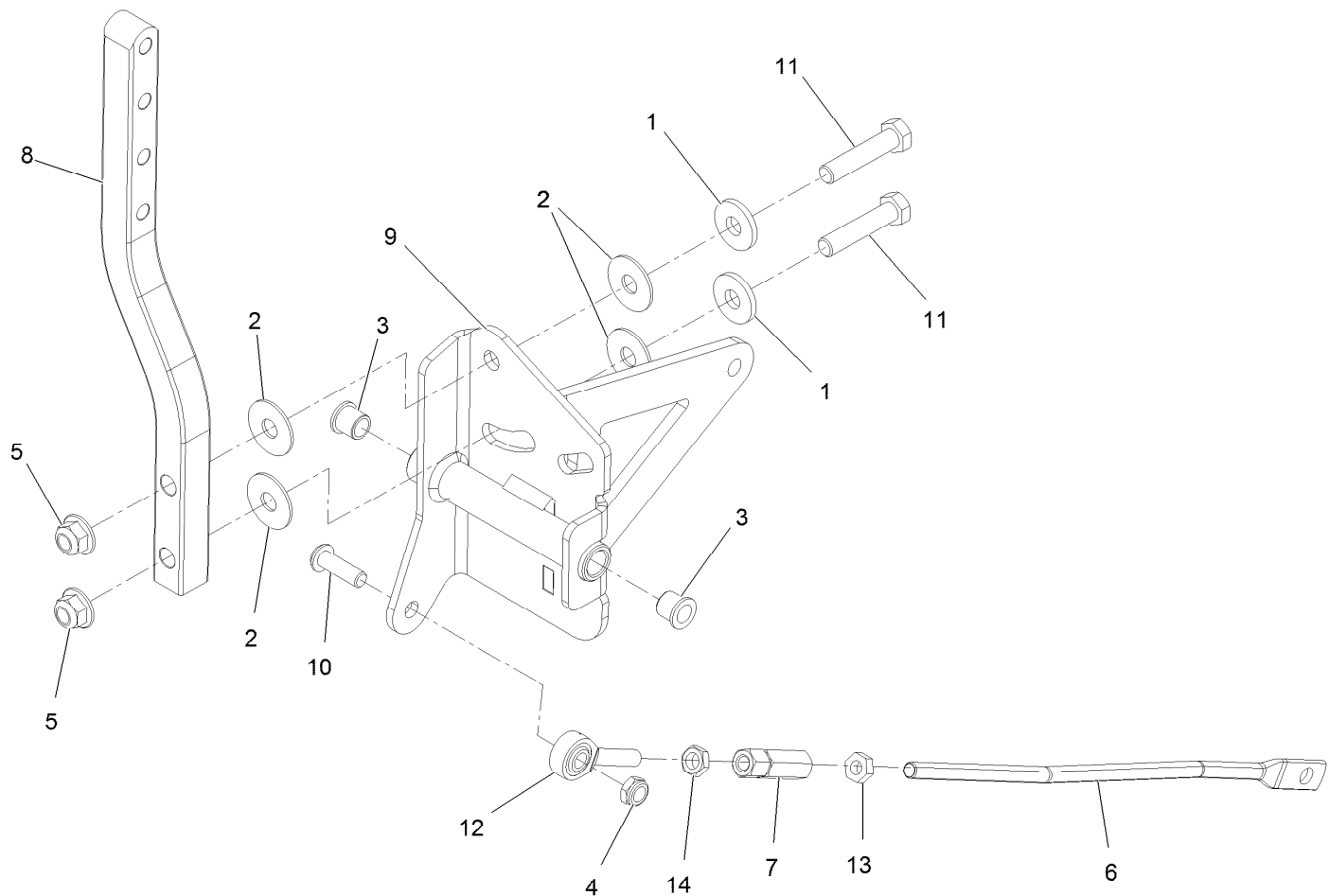
Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
25	1-808280	2	Pin-Clevis 5/16 X 1 49/64	31	3217-6	4	Nut-Hex 5/16-18
26	1-806003	4	Hairpin-Cotter	32	46-8560	4	Screw-HHF 1/4-20 X 1/2
27	98-5975	4	Washer-Spring Disc 3/8	33	109-6214	2	Stop-Motion Control
30	323-6	4	Screw-HH 3/8-16 X 1				

● Not serviced separately



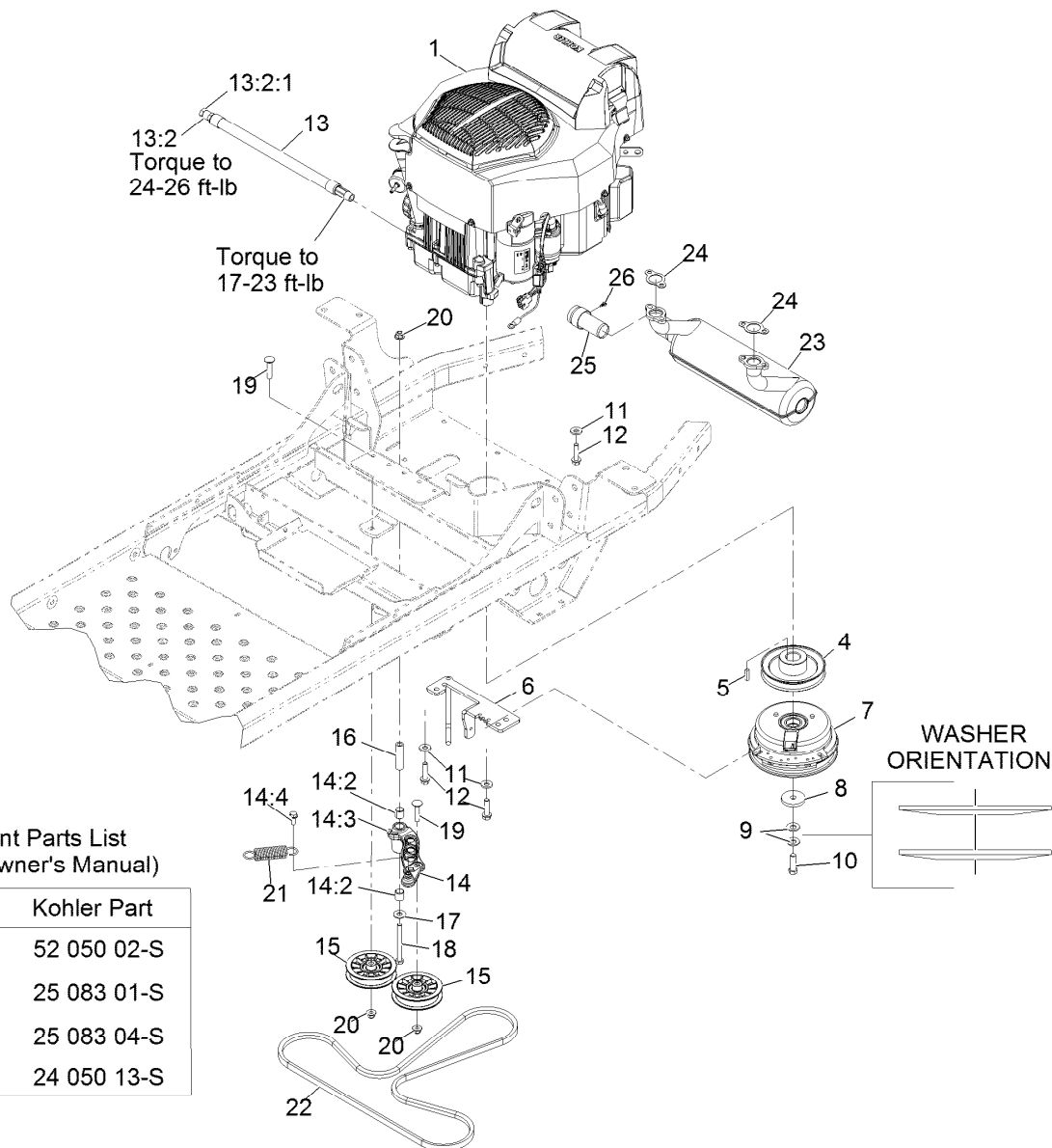
LH Motion Control Assembly

Ref.	Part Number	Qty.	Description
1	126-3710	1	LH Control Pivot ASM
2	103-9928	2	Bearing
3	52-2900	4	Washer-Plastic
4	116-3183	1	Arm-Motion Control
5	5-0838	2	Washer
6	323-9	2	Screw-HH
7	104-8301	2	Nut-Flange, NI
8	116-2543	1	Link, Motion Control
9	2411-53	1	Bearing-Rod End, LH
10	3274-104	1	Screw-HSBH
11	3296-47	1	Nut-Lock, NI
12	109-3728	1	Nut-Rod Adjustment
13	3220-2	1	Nut-Jam
14	3220-20	1	Nut-Jam



RH Motion Control Assembly

Ref.	Part Number	Qty.	Description
1	5-0838	2	Washer
2	52-2900	4	Washer-Plastic
3	103-9928	2	Bearing
4	3296-47	1	Nut-Nyloc 5/16-18 Thin
5	104-8301	2	Nut-Nyloc 3/8-16 Flg
6	116-2543	1	Link,Motion Control
7	109-3728	1	Nut-Rod Adjustment
8	116-3183	1	Arm-Motion Control
9	126-3707	1	RH Control Pivot ASM
10	3274-104	1	Screw-Button Head 5/16-18 X 1
11	323-9	2	Screw-HH 3/8-16 X 1 3/4
12	2411-53	1	Balljoint LH
13	3220-2	1	Nut-Jam 5/16-24
14	3220-20	1	Nut-Jam 5/16-24 LH



Kohler Replacement Parts List
(Refer To Engine Owner's Manual)

Description	Kohler Part
Engine Oil Filter	52 050 02-S
Engine Air Filter	25 083 01-S
Safety Filter	25 083 04-S
Fuel Filter	24 050 13-S

Engine Assembly

Ref.	Part Number	Qty.	Description
1		1	Engine - Kohler Zt740 ●■
4	116-1946	1	Sheave-Pump, Drive
5	1-807259	1	Key-Machine 1/4 X 1/4 X 1
6	126-3583-03	1	Anchor-Clutch W/Belt Guide [bla
7	116-1604	1	Clutch
8	109-6919	1	Washer-Clutch
9	1-603610	2	Washer-Spring Disc 7/16
10	109-9761	1	Screw-HH 7/16-20 X 1 1/2 W/Loctite ◆
11	98-5975	4	Washer-Spring Disc 3/8
12	32144-102	4	Screw-HWH 3/8-16 X 1 1/2 Taptite
13	116-5316	1	Oil Drain Hose ASM
13:2	353-508	1	Plug-W/O-Ring
13:2:1	237-42	1	O-Ring
14	126-0973	1	ASM-Idler Arm W/Bearings

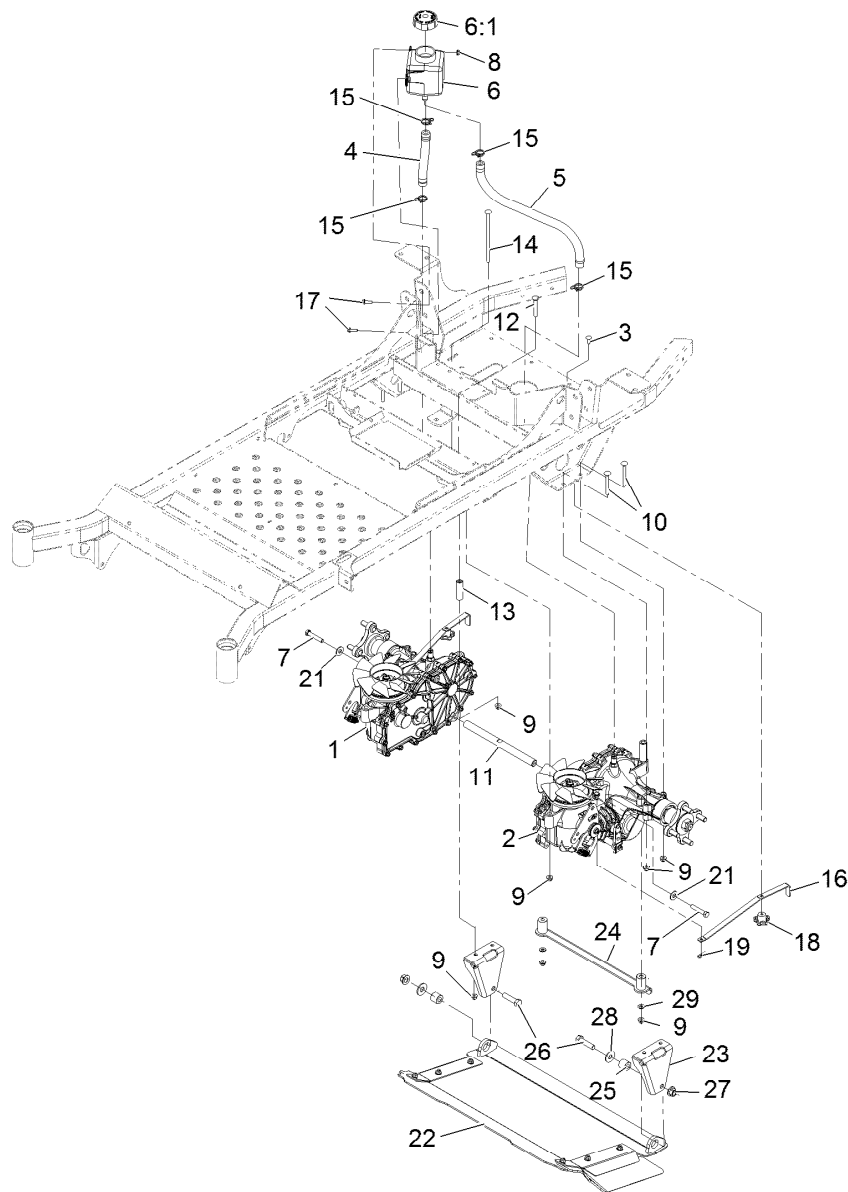
Ref.	Part Number	Qty.	Description
14:2	1-513034	2	Sleeve-Bearing
14:3	302-40	1	Zerk-90° 1/4-28
14:4	32144-11	1	Screw-HWH 5/16-18 X 3/4 Tf
15	116-2456	2	Pulley-Flat, 3.50 Dia
16	1-603384	1	Bushing-Pivot, Idler
17	3256-4	1	Washer-3/8 Std
18	323-15	1	Screw-HH 3/8-16 X 3 1/2
19	3231-5	2	Bolt-Carriage 3/8-16 X 1 3/4
20	104-8301	3	Nut-Nyloc 3/8-16 Flg
21	1-603402	1	Spring-Extension
22	115-9613	1	V-Belt
23	126-1477	1	Muffler, Kohler ▲
24	110-6697	2	Gasket-Exhaust
25	126-0268	1	Arrestor-Spark
26	126-0275	1	Screw-HWH

● Not serviced separately

▲ Includes spark arrestor and mounting screw.

◆ Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.

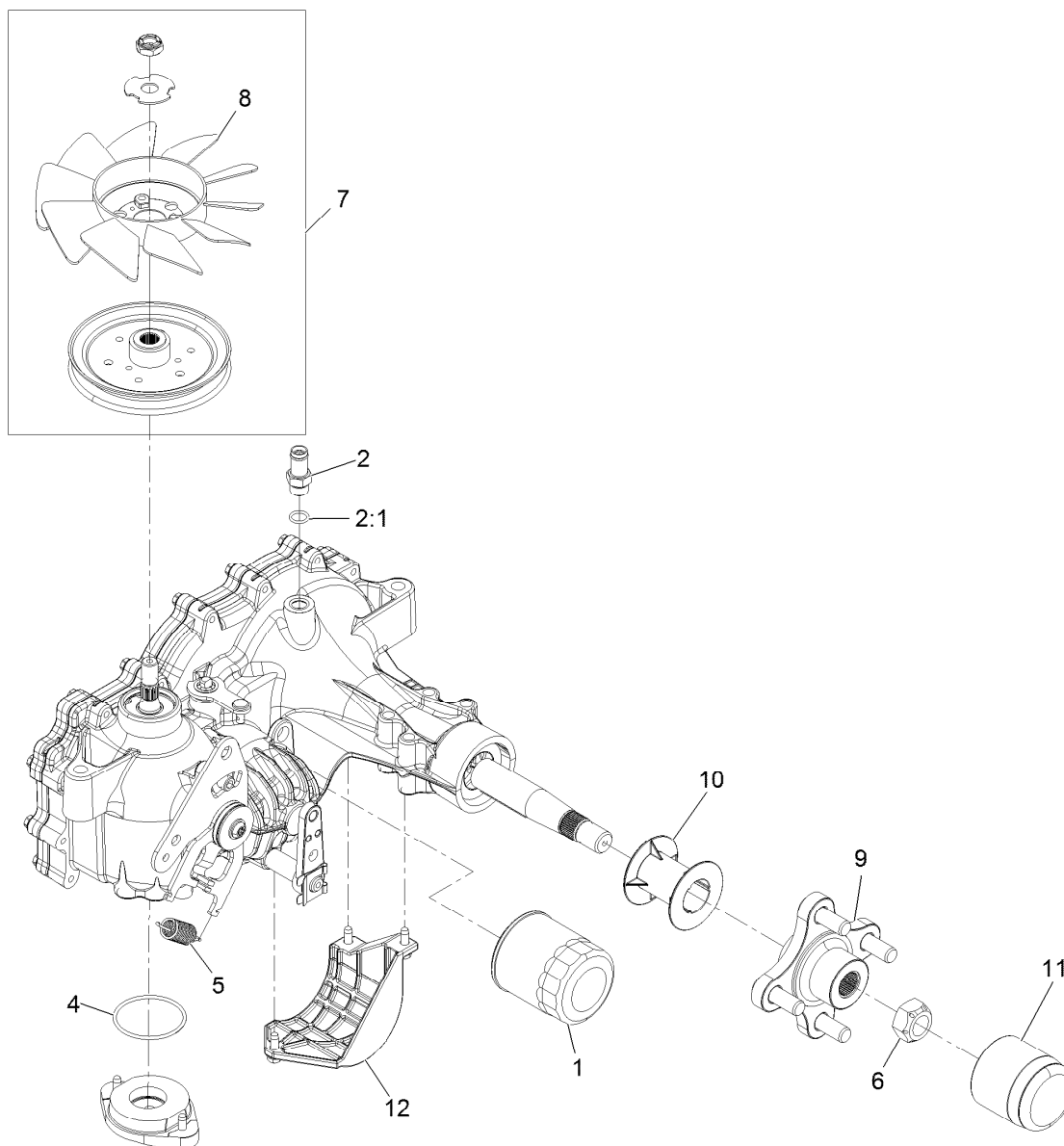
■ Obtain parts from www.kohlerplus.com



Hydraulic Assembly

Ref.	Part Number	Qty.	Description	Ref.	Part Number	Qty.	Description
1	116-6007	1	Transaxle ASM	15	126-0327	4	Clamp-Hose
2	116-6008	1	Transaxle ASM	16	109-5395	2	Arm-Hydro Bypass
3	3229-1	2	Bolt-Carriage 1/4-20 X 3/4	17	32105-15	2	Screw-Machine 1/4-20 X 3/4
4	116-5641	1	Hose-Hydraulic	18	108-6402	2	Knob-Handle
5	116-5642	1	Hose-Hydraulic	19	1-806003	2	Hairpin-Cotter
6	109-2250	1	Vent-Tank, Hydro	21	3256-4	2	Washer-3/8 Std
6:1	109-3320	1	Cap-Reservoir, HYD	22	126-1985	1	Discharge Tunnel ASM, Pioneer 60Rd
7	94-7972	2	Screw-HH W/Loctite ●	23	126-1988-03	2	Bracket-Discharge Mount, Pioneer 60Rd
8	104-7201	2	Nut-Nyloc 1/4-20 Flg	24	116-6924-03	1	ASM-Hydro Gusset [black]
9	104-8300	8	Nut-Nyloc 5/16-18 Flg	25	126-1705	2	Bushing-Sleeve
10	3230-26	4	Screw-CARR	26	325-8	2	Screw-HH 1/2-13 X 1 1/4
11	116-6833	1	Shaft-Spacer	27	99-5107	2	Nut-Lock 1/2-13
12	3230-7	2	Bolt-Carriage 5/16-18 X 2 1/4	28	3256-6	2	Washer
13	116-5809	2	Spacer-Hydro	29	1-303334	2	Washer-Spring Disc 5/16
14	126-4991	2	Screw-CARR				

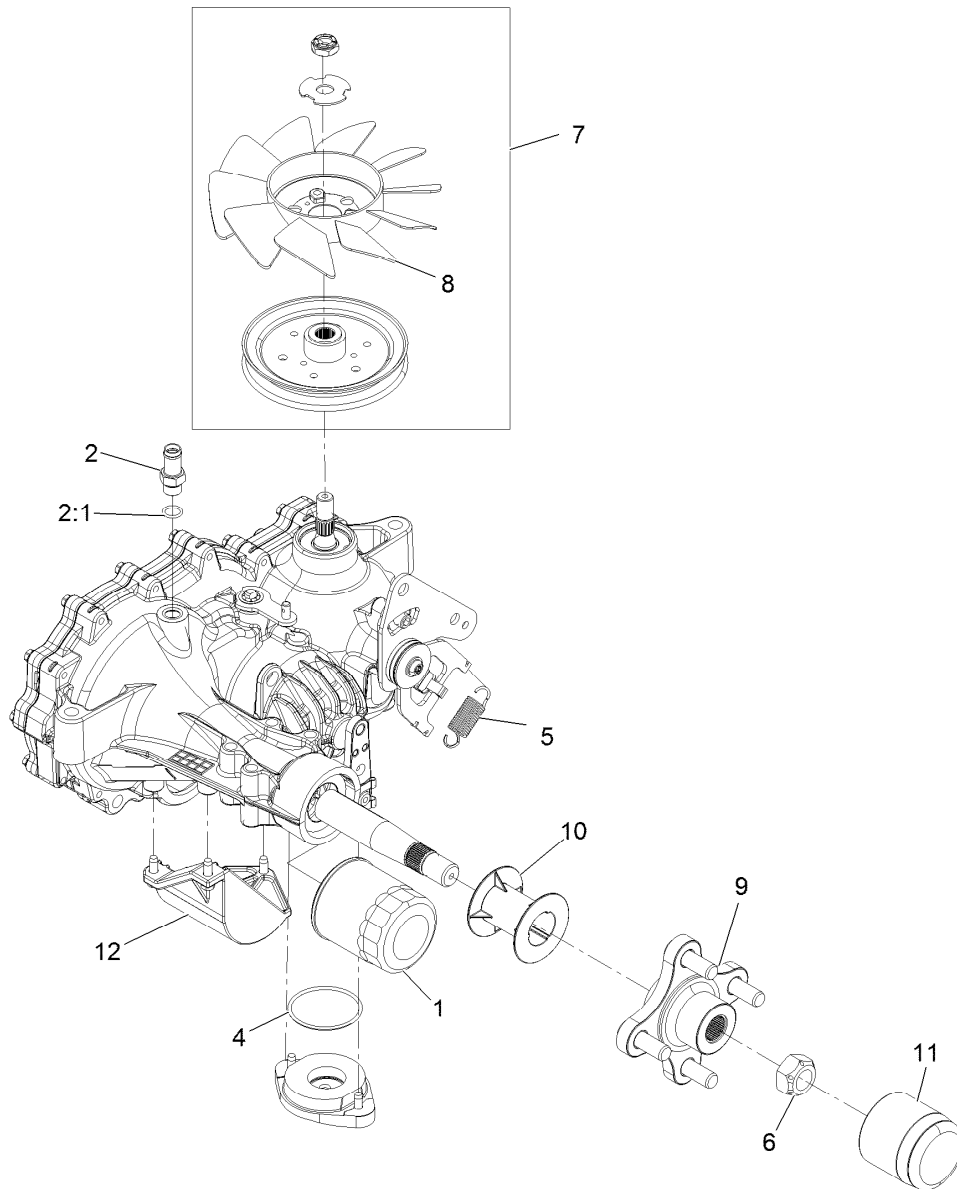
● Use Pro-Lock, Nut Type (P/N 1-840022, .5ml tube) on threads.



LH Transaxle Assembly

Ref.	Part Number	Qty.	Description
1	109-3321	1	Filter-Hydraulic
2	109-3278	1	Adapter-Straight
2:1	237-42	1	O-Ring
4	109-3540	1	O-Ring-Charge Seal Cover
5	109-5592	1	Spring
6	109-3536	1	Nut-Hub
7	121-3247	1	Fan And Pulley Kit
8	114-8453	1	Fan-7.0
9	116-3872	1	Hub-Offset
10	116-6213	1	Tube-Axle 2.04
11	116-6214	1	Cap-Long Axle
12	120-7979	1	Guard-Filter, LH
99	109-3537	1	Seal Kit ●

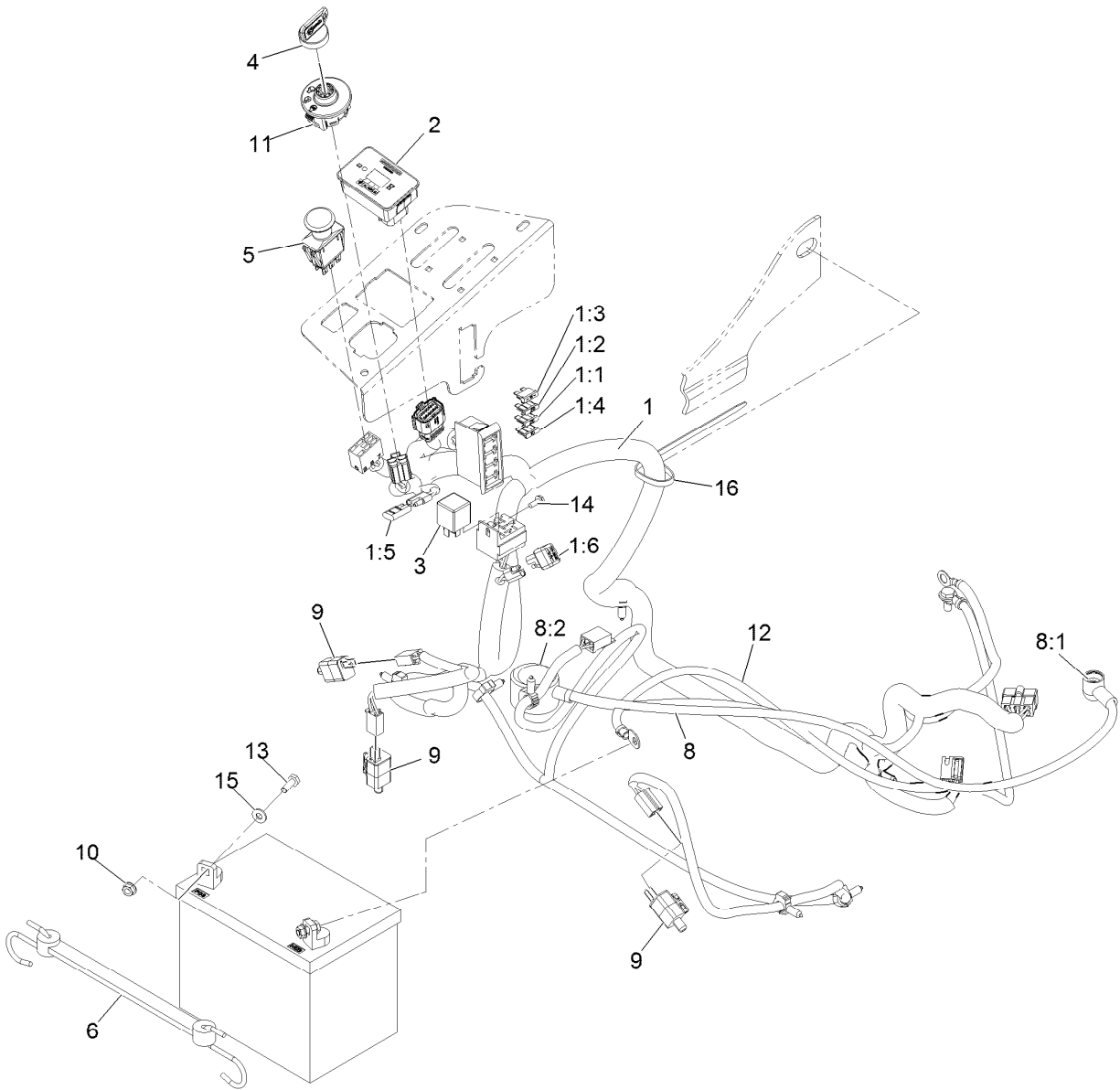
● Not illustrated



RH Transaxle Assembly

Ref.	Part Number	Qty.	Description
1	109-3321	1	Element-Oil Filter, HYD
2	109-3278	1	Adapter-Straight
2:1	237-42	1	O-Ring
4	109-3540	1	O Ring-Seal
5	109-5592	1	Spring-Extension
6	109-3536	1	Nut-Hub
7	121-3247	1	Fan And Pulley Kit
8	114-8453	1	Fan-7.0
9	116-3872	1	Hub-Offset
10	116-6213	1	Tube-Axle 2.04
11	116-6214	1	Cap-Long Axle
12	120-7981	1	Guard-Filter, RH
99	109-3537	1	Seal Kit ●

● Not illustrated



Electrical Assembly

Ref.	Part Number	Qty.	Description
1	116-4861	1	Harness, Wire ●
1:1	109102	1	Fuse-Blade, 25 Amp
1:2	1-816001	1	Fuse-Blade Type, 20 Amp
1:3	109355	1	Fuse-Blade, 15 Amp
1:4	218-578	1	Fuse-Blade, 10 Amp
1:5	116-0053	1	Cap-Plug
1:6	103-3895	1	Diode-Tvs
2	116-5609	1	Module ASM
3	1-643275	1	Relay-12Vdc 40 Amp
4	1-603511	1	Key-Ignition
4	103-2106	1	Key-Exmark Logo
5	103-5221	1	Switch-PTO
6	104-2466	1	Holddown-Battery

Ref.	Part Number	Qty.	Description
8	109-7630	1	Positive Battery Cable ASM
8:1	109-2407	1	Insulator-Battery
8:2	1-543393	1	Insulator-Solenoid
9	110-6765	3	Switch
10	32128-33	2	Nut-Whizlock 1/4-20
11	117-2221	1	Switch-Ignition
12	117-7240	1	Cable-Battery, Negative
13	321-4	2	Screw-HH 1/4-20 X 3/4
14	32144-1	1	Screw-HWH #10-24 X 1/2 Taptite
15	3256-22	2	Washer-1/4 Sae
16	1-303335	1	Tie-Cable 7 15/16 (Large)

● Use dielectric grease on all unsealed connectors and terminals only. Do not apply in sealed connectors.

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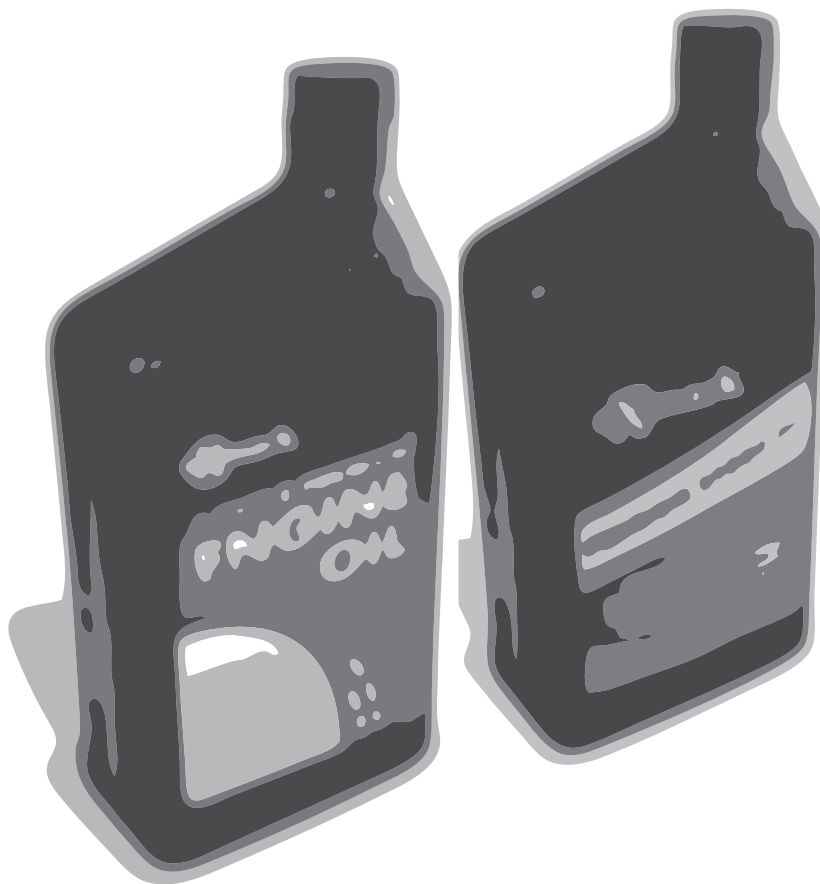
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Designed specifically for zero-turn mower hydraulic systems.

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LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
12V POWER PORT	ULTRA VAC QUICK DISPOSAL SYSTEM
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FLOOR PAN EXTENDER	SUN SHADE
HITCH KIT	TRASH CONTAINER
LIGHT KIT	ULTRA VAC COLLECTION SYSTEM
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*Some accessories and options not available for some models.

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