

ALITEC

Power Attachments

Skid Steer Hydraulic Auger

HA15P

HA20

HA25

HA30



EFFECTIVE SERIAL NO. 5700010202 HA15P
EFFECTIVE SERIAL NO. 44008350202 HA20B
EFFECTIVE SERIAL NO. 4800540202 HA25B
EFFECTIVE SERIAL NO. 4500230202 HA30B

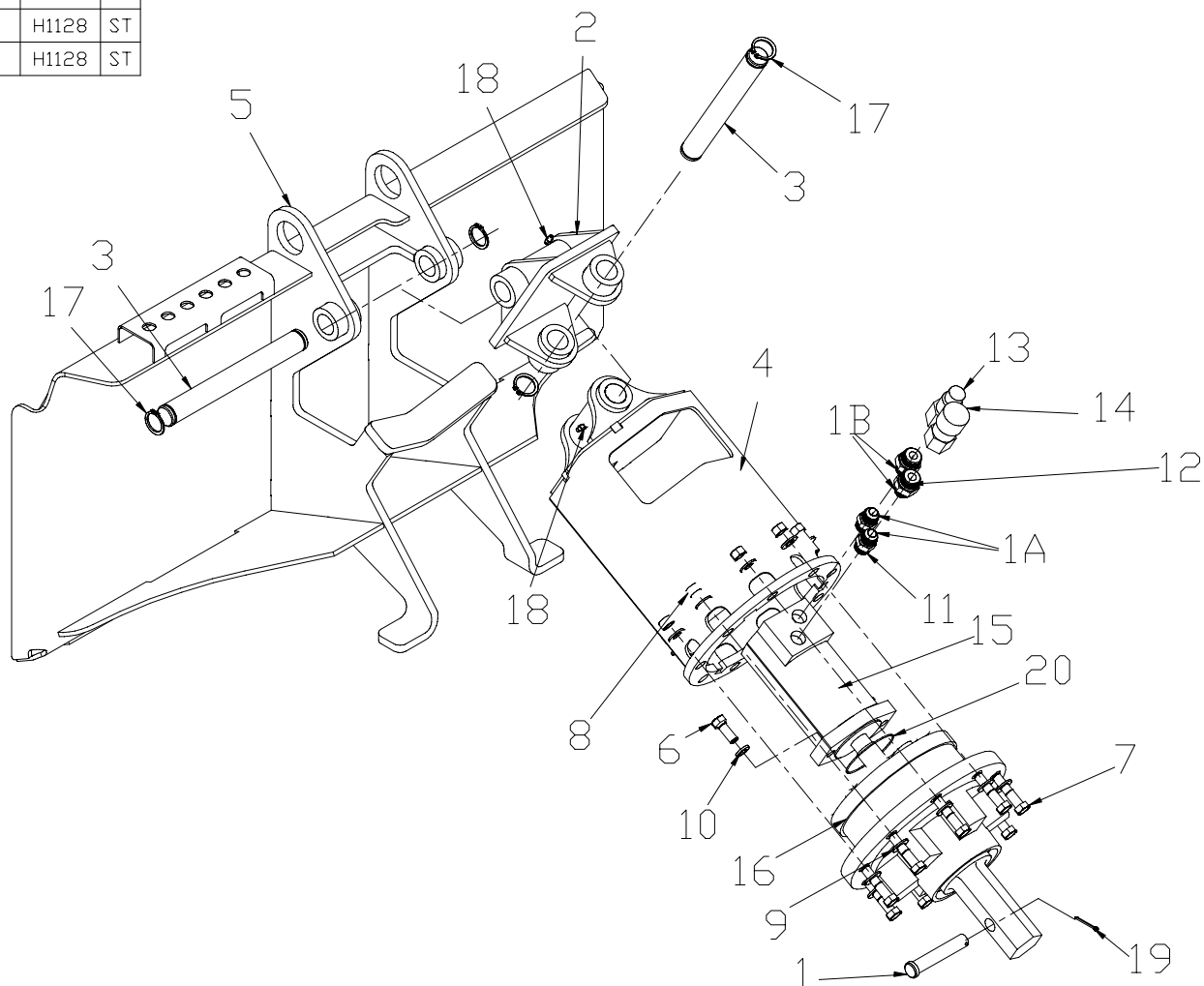
MHAB

MAN0012 (1/10/02)

WOODS®

EXPLODED VIEW - BASE ASSEMBLY HA15-HA20-HA25

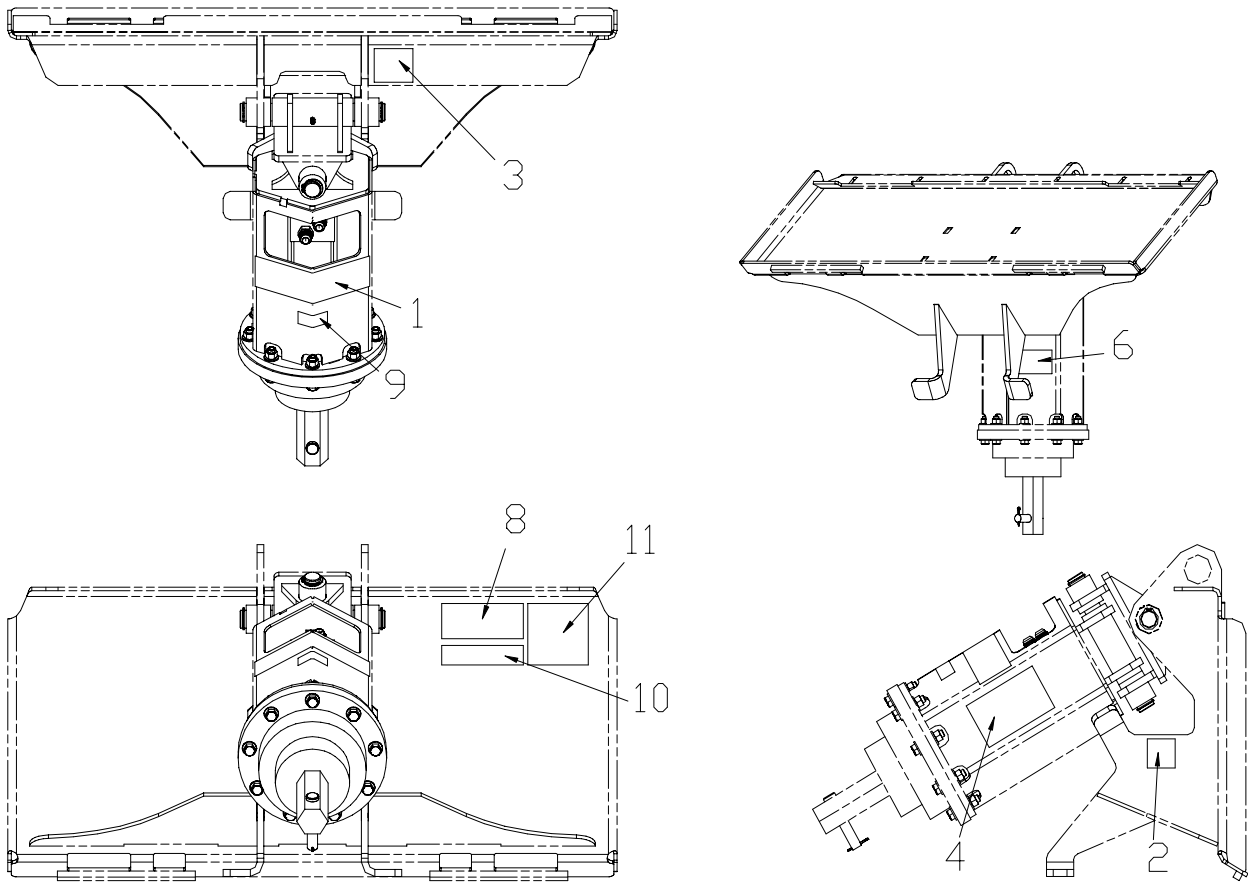
CONNECTION	HOSE	END
1A	H1128	ST
1B	H1128	ST



REF	PART	QTY	DESCRIPTION
1	104251	1	PIN, AUGER SHAFT 3/4 X 4
2	104335	1	CLEVIS
3	104431	2	PIN, 1.25 X 10.76 SR 10.13
4	105943	1	CHASSIS
5	105956	1	BACKPLATE
6	21660	2	BOLT 1/2 NC X 1 1/4 GR8 ZP
7	21527	9	BOLT 1/2 X 2 1/4 GR8 ZP
8	B0815	9	NUT, 1/2 -13 STOVER PLT GR5
9	57816	18	WASHER 1/2 SAE FLAT HRDN
10	855	2	WASHER LOCK 1/2 ZP
11	F1087	2	FITTING, 100M X 10FLM ST
12	F1140	2	FITTING, 120M X 10FLM ST

REF	PART	QTY	DESCRIPTION
13		1	QD (CONSULT FACTORY)
14		1	QD (CONSULT FACTORY)
15	HC421	1	MOTOR, CHAR-LYNN 2000 HA15P
	HC421	1	MOTOR, CHAR-LYNN 2000 HA20
	HC328	1	MOTOR, CHAR-LYNN 2000 HA25
16	HC544	1	PLANETARY, HA15 3.85:1 HA15P
	HC425	1	PLANETARY, AUBURN 6 4.5:1 HA20
	HC515	1	PLANETARY, AUBURN HA25
17	M0030	4	RETAINING RING 1 1/4" EXT
18	M0114	2	ZERK, GREASE 1/4 -28 ST
19	M0145	1	PIN, COTTER 1/8 X 1 1/4
20	HC516	1	O-RING 2.239 ID X .07 W
	HM058	1	HOSE MODULE HA15-HA20-HA25 (NOT SHOWN)

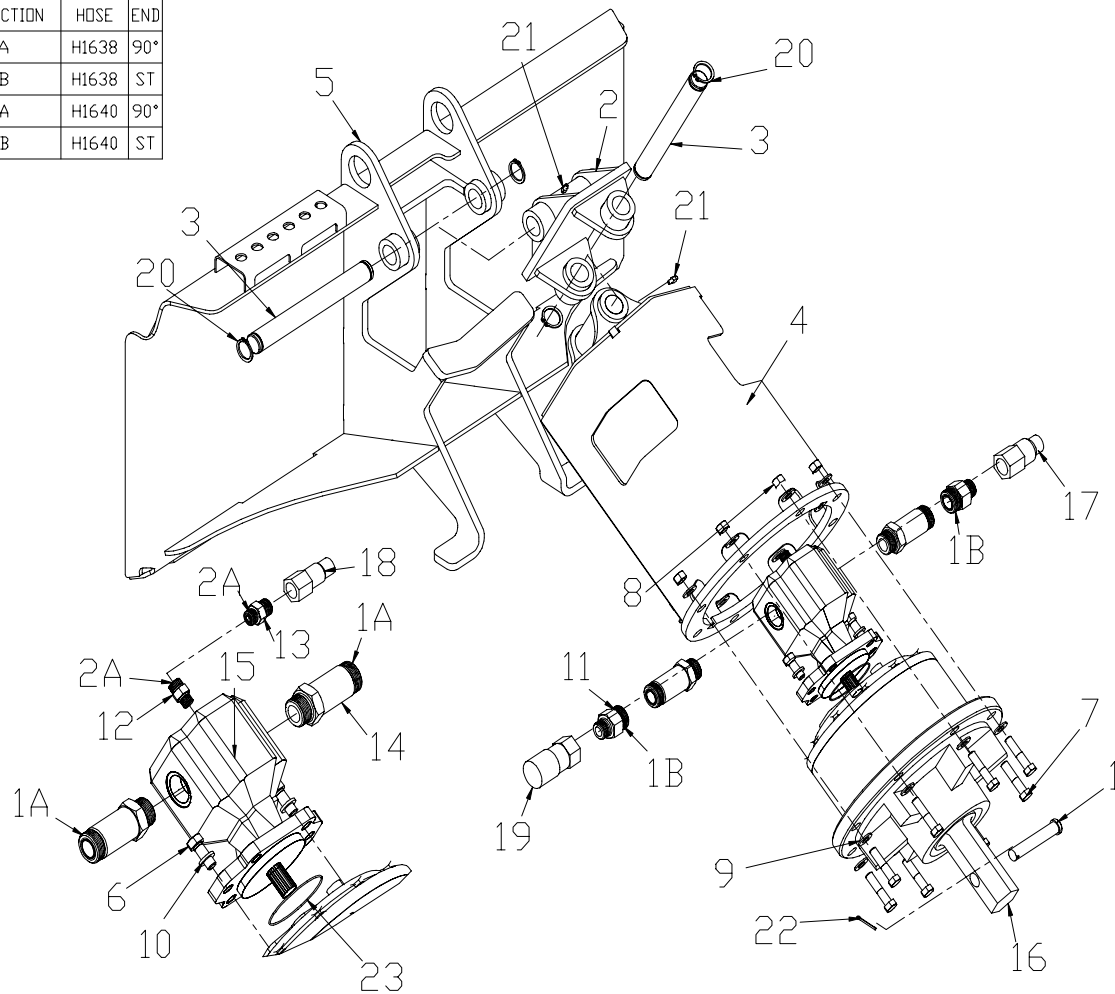
EXPLODED VIEW - DECAL PLACEMENT



REF	PART	QTY	DESCRIPTION	REF	PART	QTY	DESCRIPTION
1	D0119	1	DECAL, ALITEC (WHITE W/BLACK)		D0295	1	DECAL, HA20 WHITE
2	D0157	1	DECAL, TIE DOWN		D0383	1	DECAL, HA20 5.42 X 1.48 NH YELLOW
3	D0158	1	DECAL, LIFT POINT		D0302	1	DECAL, HA25 WHITE
4	D0196	1	DECAL, ROTATING AUGER		D0384	1	DECAL, HA25 5.42 X 1.48 NH YELLOW
6	D0365	1	SERIAL NUMBER PLATE		D0271	1	DECAL, HA30 WHITE
7	MHAB	1	MANUAL, AUGER "B" (NOT SHOWN)	10	19924	1	DECAL WARNING HI PRESSURE HYDR
8	D0404	1	DECAL, READ MANUAL WOODS	11	54519	1	DECAL WARNING SKID STEER CRUSH
9	D0429	1	DECAL, HA15P	12	D0376	1	DECAL FROM ALITEC 5.43 X 1.44 YEL- LOW (NOT SHOWN)

EXPLODED VIEW - BASE ASSEMBLY HA30

CONNECTION	HOSE	END
1A	H1638	90°
1B	H1638	ST
2A	H1640	90°
2B	H1640	ST



REF	PART	QTY	DESCRIPTION
1	104251	1	PIN, AUGER SHAFT 3/4 X 4
2	104335	1	CLEVIS
3	104431	2	PIN, 1.25 X 10.76 SR 10.13
4	105944	1	CHASSIS
5	105956	1	BACKPLATE
6	21660	2	BOLT 1/2 NC X 1 1/4 GR8 ZP
7	21527	8	BOLT 1/2 X 2 1/4 GR8 ZP
8	B0815	8	NUT, 1/2 -13 STOVER PLT GR5
9	57816	16	WASHER 1/2 SAE FLAT HRDN
10	855	2	WASHER LOCK 1/2 ZP
11	F1407	1	FITTING, 60M X 6SLM
12	F1469	1	FITTING, PLUG 6SLM

REF	PART	QTY	DESCRIPTION
13	F1474	2	PLUG, FITTING 16SLM
14	F1477	2	FITTING, 160M X 16 SLM EXT
15	HC388	1	MOTOR, CASSAPPA KM30.43-RO
16	HC389	1	PLANETARY, AUBURN HA30 HEX
17		1	QD (CONSULT FACTORY)
18		1	QD (CONSULT FACTORY)
19		1	QD (CONSULT FACTORY)
20	M0030	4	RETAINING RING 1 1/4" EXT
21	M0114	2	ZERK, GREASE 1/4 -28 ST
22	M0145	1	PIN, COTTER 1/8 X 1 1/4
23	M0157	1	O-RING, 3.237 ID
24	HM107	1	HOSE MODULE (NOT SHOWN)